

- 2. FOR PLATING PERFORMANCE REFER DRAWING # 10159408.
- 3. SEE APPLICATION SPECIFICATION GS-20-014 FOR INFORMATION ON AVAILABLE TOOLING. CIRCUIT BOARD DESIGN CONSIDERATIONS. REPAIR PROCEDURES AND PRODUCT OFFERINGS. SEE PRODUCT SPECIFICATION GS-12-184.
- 4. UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5. 1994
- 5. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS. FOR USE WITH METRAL 4000 RECEPTACIES. DIM A: 5.00mm MIN. 6.50mm MAX FOR ROWS A.B.D.E DIM A : 5.00mm MIN. 8.00mm MAX FOR ROWS C DIM A : 5.00mm MIN. 5.75mm MAX FOR ROWS GND FOR USF WITH MFTRAL 1000 RECEPTACIES DIM A: 5.00mm MIN, 8.00mm MAX FOR ROWS A, B, C, D, E DIM A: 5.00mm MIN. 5.75mm MAX FOR ROW GND
- 6. THE MIN PCB THICKNESS FOR FRONT PLUG-UP APPLICATIONS IS 1.6mm.
- 7. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS. SEE APPLICATION SPECIFICATION GS-20-010.

- 8. TEMPERATURE RANGE: -55°C TO +105°C
- 9. AVOID TRACES ON TOP OF BOARD DUE TO EXPOSED GROUND SHIELD.
- IO. FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW "C" CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER. THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER. THEN EACH PIN CAN CARRY I AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS. THEN THE EVEN NUMBERED "C" ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS.
- II. AFTER INSERTION INTO. CIRCUIT BOARD WITH QUALIFIED TOOL.
- 12. PRODUCTS MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
- 13. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref -				dr	P-Mathew Nebu		2011/05/20	pro	jection	1 1	Ν./	s i z e	scale	
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	n g Kartha, Aravin		2021/09/23		<b>⊕</b> - <b>------------</b>		M M		2:1	
ISO 406				chr	-		-				<b>—</b>		ELX-I-42424-1	
180 1101				appr	appr Kuriakose, San		2021/09/23	produc	t family	METRAL 4000		rel level	Released	
surface	linear	0 . X	±0.3	Amph	bonol * \/[	RTICAL S	CICNAI	UND 5	S D \ W	0 U			rev	
		0.XX	±0.I3		FCi		NIICAL S	SIGNAL	_	$\sqcap \cup W$	ත	55003	3	
		0.XXX	±0.051		. 0.	+ P.F	. 30 POS.	SPECIAL	LOAD STD	•	<u>&gt;</u>			P
150 1302	angular	0°	±2°	www.	fci.com	cat, no	>.		Pro	oduct -	Customer	n Drw	sheet 2 of	4

Creo File:FLX:BC-A4C.REV F.2020-12-21

PDS: Rev:P

STATUS:Released

Printed: Sep 23, 2021

2020 Amphenol Corporation

C.



