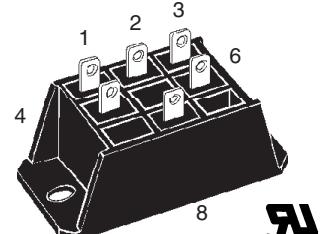
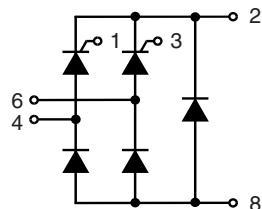


Half Controlled Single Phase Rectifier Bridge with Freewheeling Diode

Replacement: VHF 28-16io5

V_{RSM}	V_{RRM}	Type
V_{DSM}	V_{DRM}	
V	V	
1500	1400	VHF 28-14io5



Symbol	Test Conditions	Maximum Ratings	Features
I_{dAV}	$T_K = 85^\circ\text{C}$, module	28	A
I_{dAVM} ①	module	32	A
I_{FRMS}, I_{TRMS}	per leg	23	A
I_{FSM}, I_{TSM}	$T_{VJ} = 45^\circ\text{C}$; $V_R = 0 \text{ V}$	300	A
	$t = 10 \text{ ms}$ (50 Hz), sine $t = 8.3 \text{ ms}$ (60 Hz), sine	330	A
	$T_{VJ} = T_{VJM}$ $V_R = 0 \text{ V}$	270	A
	$t = 10 \text{ ms}$ (50 Hz), sine $t = 8.3 \text{ ms}$ (60 Hz), sine	300	A
I^{2t}	$T_{VJ} = 45^\circ\text{C}$ $V_R = 0 \text{ V}$	440	A^2s
	$t = 10 \text{ ms}$ (50 Hz), sine $t = 8.3 \text{ ms}$ (60 Hz), sine	455	A^2s
	$T_{VJ} = T_{VJM}$ $V_R = 0 \text{ V}$	365	A^2s
	$t = 10 \text{ ms}$ (50 Hz), sine $t = 8.3 \text{ ms}$ (60 Hz), sine	370	A^2s
$(di/dt)_{cr}$	$T_{VJ} = 125^\circ\text{C}$ $f = 50 \text{ Hz}$, $t_p = 200 \mu\text{s}$ $V_D = 2/3 V_{DRM}$ $I_G = 0.3 \text{ A}$, $di_G/dt = 0.3 \text{ A}/\mu\text{s}$	150	$\text{A}/\mu\text{s}$
	repetitive, $I_T = 50 \text{ A}$		
	non repetitive, $I_T = 1/2 I_{dAV}$	500	$\text{A}/\mu\text{s}$
$(dv/dt)_{cr}$	$T_{VJ} = T_{VJM}$; $V_{DR} = 2/3 V_{DRM}$ $R_{GK} = \infty$; method 1 (linear voltage rise)	1000	$\text{V}/\mu\text{s}$
V_{RGM}		10	V
P_{GM}	$T_{VJ} = T_{VJM}$ $I_T = I_{TAVM}$	≤ 10	W
	$t_p = 30 \mu\text{s}$	≤ 5	W
	$t_p = 500 \mu\text{s}$	≤ 1	W
	$t_p = 10 \text{ ms}$	0.5	W
P_{GAVM}			
T_{VJ}		-40...+125	$^\circ\text{C}$
T_{VJM}		125	$^\circ\text{C}$
T_{stg}		-40...+125	$^\circ\text{C}$
V_{ISOL}	50/60 Hz, RMS $I_{ISO} < 1 \text{ mA}$	3000	V_\sim
	$t = 1 \text{ min}$	3600	V_\sim
	$t = 1 \text{ s}$		
M_d	Mounting torque	2-2.5	Nm
	(M5) (10-32 UNF)	18-22	lb.in.
Weight		50	g

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.
① for resistive load.

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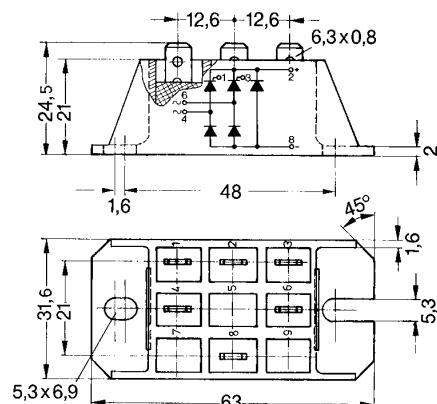
Applications

- Supply for DC power equipment
- DC motor control

Advantages

- Easy to mount with two screws
- Space and weight savings
- Improved temperature and power cycling

Dimensions in mm (1 mm = 0.0394")



Symbol	Test Conditions	Characteristic Values		
I_R, I_D	$V_R = V_{RRM}$; $V_D = V_{DRM}$ $T_{VJ} = T_{VJM}$ $T_{VJ} = 25^\circ C$	≤ 5	mA	
		≤ 0.3	mA	
V_T, V_F	$I_T, I_F = 45 A$; $T_{VJ} = 25^\circ C$	≤ 1.6	V	
V_{T0} r_T	For power-loss calculations only ($T_{VJ} = 125^\circ C$)	0.9	V	
		15	$m\Omega$	
V_{GT}	$V_D = 6 V$; $T_{VJ} = 25^\circ C$	≤ 1.0	V	
	$T_{VJ} = -40^\circ C$	≤ 1.2	V	
I_{GT}	$V_D = 6 V$; $T_{VJ} = 25^\circ C$	≤ 65	mA	
	$T_{VJ} = -40^\circ C$	≤ 80	mA	
	$T_{VJ} = 125^\circ C$	≤ 50	mA	
V_{GD} I_{GD}	$T_{VJ} = T_{VJM}$; $T_{VJ} = T_{VJM}$;	$V_D = 2/3 V_{DRM}$	≤ 0.2	V
		$V_D = 2/3 V_{DRM}$	≤ 5	mA
I_L	$I_G = 0.3 A$; $t_g = 30 \mu s$; $di_g/dt = 0.3 A/\mu s$;	≤ 150	mA	
	$T_{VJ} = 25^\circ C$	≤ 200	mA	
	$T_{VJ} = -40^\circ C$	≤ 100	mA	
I_H	$T_{VJ} = 25^\circ C$; $V_D = 6 V$; $R_{GK} = \infty$	≤ 100	mA	
t_{gd}	$T_{VJ} = 25^\circ C$; $V_D = 1/2 V_{DRM}$ $I_G = 0.3 A$; $di_g/dt = 0.3 A/\mu s$	≥ 2	μs	
t_q Q_r	$T_{VJ} = 125^\circ C$, $I_T = 15 A$, $t_p = 300 \mu s$, $V_R = 100 V$ $di/dt = -10 A/\mu s$, $dv/dt = 20 V/\mu s$, $V_D = 2/3 V_{DRM}$	typ. 150 75	μs μC	
R_{thJC}	per thyristor (diode); DC current per module	1.4	K/W	
R_{thJK}	per thyristor (diode); DC current per module	0.35 2.0 0.5	K/W	
d_s d_A a	Creepage distance on surface Creepage distance in air Max. allowable acceleration	12.6 6.3 50	mm mm m/s^2	10

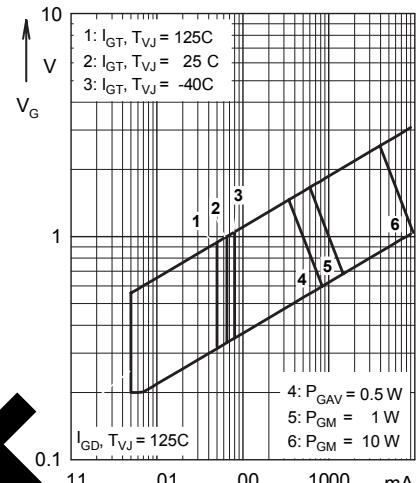
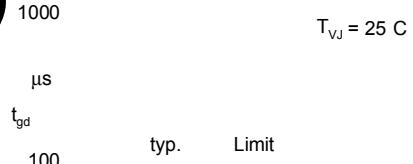


Fig. 1 Gate trigger range

 $T_{VJ} = 25^\circ C$ Fig. 2 Gate controlled delay time t_{gd}

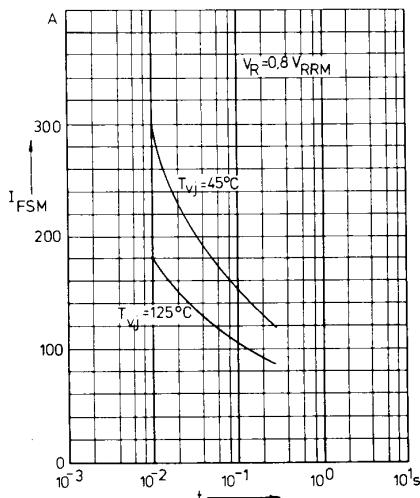


Fig. 3 Surge overload current per chip
 I_{FSM} : Crest value, t: duration

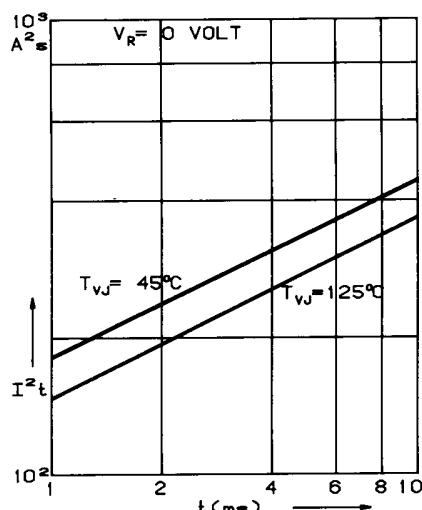


Fig. 4 I^2t versus time (1-10 ms)
 per chip

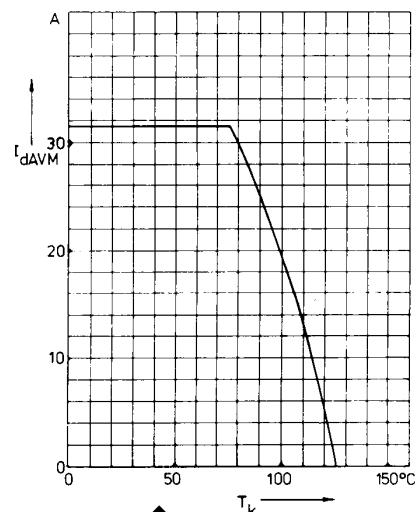


Fig. 5 Max. forward current at
 heatsink temperature

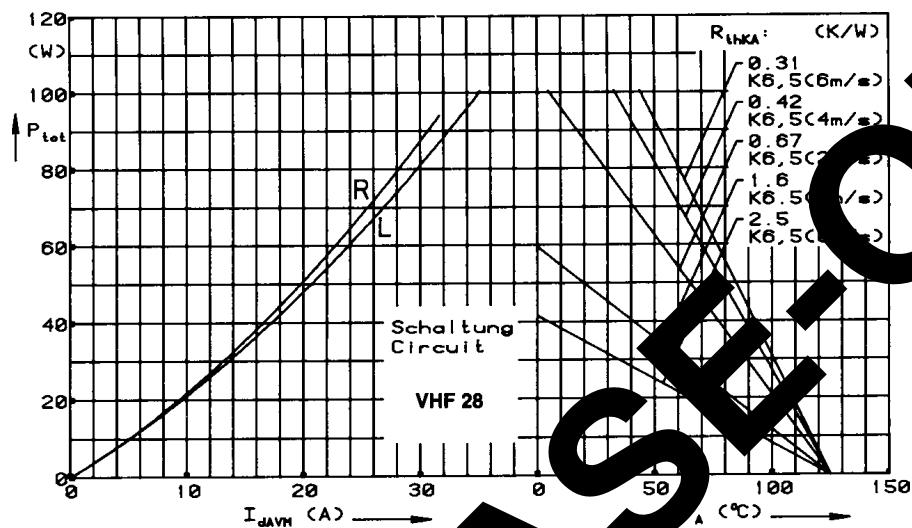
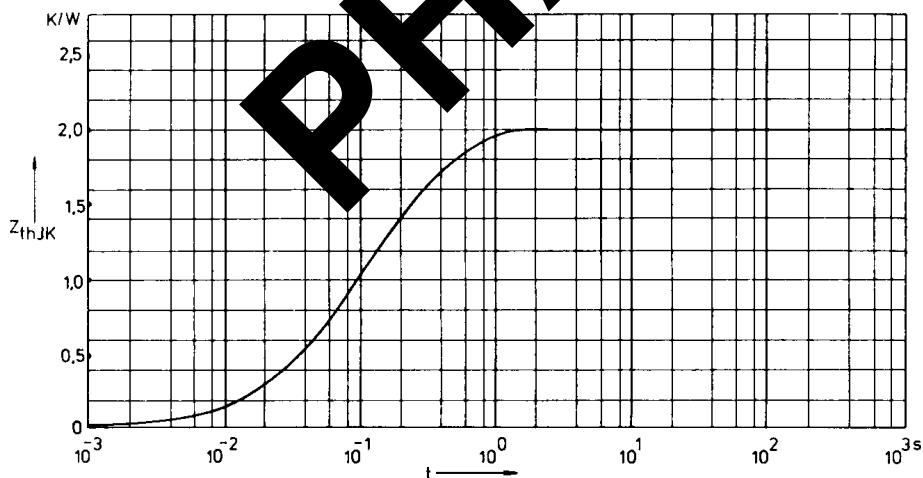


Fig. 6 Power dissipation versus direct output current and ambient temperature



Constants for Z_{thJK} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.3441	0.0344
2	1.1554	0.12
3	1.5005	0.5

Fig. 7 Transient thermal impedance junction to heatsink per chip
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