Four-Switch Buck-Boost Development Board User's Guide

Note the following details of the code protection feature on Microchip products:

- Microchip products meet the specifications contained in their particular Microchip Data Sheet.

- Microchip believes that its family of products is secure when used in the intended manner, within operating specifications, and under normal conditions.

- Microchip values and aggressively protects its intellectual property rights. Attempts to breach the code protection features of Microchip product is strictly prohibited and may violate the Digital Millennium Copyright Act.

- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code protection does not mean that we are guaranteeing the product is "unbreakable". Code protection is constantly evolving. Microchip is committed to continuously improving the code protection features of our products.

Preface

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/ or tool descriptions may differ from those in this document. Please refer to our website (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a "DS" number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is "DSXXXXXXXXA", where "XXXXXXXX" is the document number and "A" is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB® IDE on-line help. Select the Help menu, and then Topics to open a list of available on-line help files.

INTRODUCTION

This preface contains general information that will be useful to know before using the Four-Switch Buck-Boost Development Board User's Guide. Topics discussed in this preface include:

- Document Layout
- Conventions Used in this Guide
- Recommended Reading
- The Microchip Website
- Product Change Notification Service
- Customer Support
- Document Revision History

DOCUMENT LAYOUT

This user's guide provides an overview of the Four-Switch Buck-Boost Development Board. The document is organized as follows:

- **Chapter 1. "Overview"** – This chapter introduces the Four-Switch Buck-Boost Development Board and provides a brief overview of its features.
- **Appendix A. "Schematics"** – This appendix provides schematic diagrams for the Four-Switch Buck-Boost Development Board.
- **Appendix B. "4SW Buck-Boost Development Board Test Results"** – This appendix provides Four-Switch Buck-Boost Development Board test results.
- **Appendix C. "MPLAB® X Project Options"** – This appendix provides all MPLAB® X project options.
- **Appendix D. "Bill of Materials (BOM)"** – This appendix provides the component list used in assembling the board.

Four-Switch Buck-Boost Development Board User's Guide

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

DOCUMENTATION CONVENTIONS

Description	Represents	Examples
Arial font:		
Italic characters	Referenced books	*MPLAB® IDE User's Guide*
	Emphasized text	...is the *only* compiler...
Initial caps	A window	the Output window
	A dialog	the Settings dialog
	A menu selection	select Enable Programmer
Quotes	A field name in a window or dialog	"Save project before build"
Underlined, italic text with right angle bracket	A menu path	*File>Save*
Bold characters	A dialog button	Click **OK**
	A tab	Click the **Power** tab
N'Rnnnn	A number in verilog format, where N is the total number of digits, R is the radix and n is a digit.	4'b0010, 2'hF1
Text in angle brackets < >	A key on the keyboard	Press <Enter>, <F1>
Courier New font:		
Plain Courier New	Sample source code	`#define START`
	Filenames	`autoexec.bat`
	File paths	`c:\mcc18\h`
	Keywords	`_asm, _endasm, static`
	Command-line options	`-Opa+, -Opa-`
	Bit values	`0, 1`
	Constants	`0xFF, 'A'`
Italic Courier New	A variable argument	`file`.o, where `file` can be any valid filename
Square brackets [ ]	Optional arguments	`mcc18 [options] file [options]`
Curly braces and pipe character: { | }	Choice of mutually exclusive arguments; an OR selection	`errorlevel {0|1}`
Ellipses...	Replaces repeated text	`var_name [, var_name...]`
	Represents code supplied by user	`void main (void) { ... }`

RECOMMENDED READING

This user's guide describes how to use the Four-Switch Buck-Boost Development Board. The device-specific data sheets contain current information on programming the specific microcontroller or digital signal controller devices. Other useful document(s) are listed below. The following Microchip document(s) are recommended as supplemental reference resources.

- *"dsPIC33CK256MP506 Digital Power PIM User's Guide"* (DS50002819) This document is available for download from the Microchip website (www.microchip.com).

THE MICROCHIP WEBSITE

Microchip provides online support via our website at www.microchip.com. This website is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the website contains the following information:

- **Product Support** – Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- **General Technical Support** – Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
- **Business of Microchip** – Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

PRODUCT CHANGE NOTIFICATION SERVICE

Microchip's customer notification service helps keep customers current on Microchip products. Subscribers will receive e-mail notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, access the Microchip website at www.microchip.com, click on Customer Change Notification and follow the registration instructions.

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the website at: https://support.microchip.com

DOCUMENT REVISION HISTORY

Revision A (November 2020)

This is the initial released version of this document.

Revision B (September 2021)

Figure A-1, Figure A-2, Figure A-3 and Figure A-4 have been updated.

Table D-1 has been updated.

Chapter 1. Overview

1.1 INTRODUCTION

The Four-Switch Buck-Boost Development Board (4SW-BB) is a generic development board for this topology that supports rapid prototyping and code development based on dsPIC33 devices. The board provides organized building blocks that include an input filter, power stage, AUX supply, mating socket for Microchip's newest Digital Power Plug-In Modules (DP-PIMs), Human Machine Interface (HMI) and test points. The electrical characteristics are applicable to automotive requirements and can be used for these applications as well. For example, input power can be a standard 12V vehicle power rail and operate within the automotive ambient temperature range. A mating socket for dsPIC33 Plug-In Modules allows the system to be evaluated with different controllers. The pinout is compatible for EP, CK and CH dsPIC® DSC DP PIMs.

The topics covered in this chapter include:

- Features
- Electrical Characteristics
- Power Stage
- Signal Conditioning
- DC Input Connection
- Powering Up the Demo Board
- Testing the Board in Open Loop
- Testing the Board in Closed Loop
- Firmware Components
- Firmware Structure
- Miscellaneous

Four-Switch Buck-Boost Development Board User's Guide

1.2   FEATURES

The 4SW-BB Development Board features are shown in Figure 1-1.

FIGURE 1-1:   **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD**

1. DC Input Connectors:

   4 mm banana plugs

   2 mm power barrel jack

   Note: Do not use both connectors at the same time.
2. Input filter, overvoltage protection.
3. Four-switch power converter with gate drivers:

   Left Leg-Buck, Right Leg-Boost
4. Output filter.
5. Output connector.
6. Auxiliary power supply.
7. Output current shunt amplifier.
8. Test points for outer loop measurements.
9. HMI interface (push buttons and two LEDs).
10. dsPIC33-DSC DP-PIM socket with test points at the edge of the board.
11. AUX connector.

    Note: Supports UART communication, GPIO, analog input, DAC signal output and 3.3V analog AUX supply.
12. GND surface for ground clips connection.

1.3   ELECTRICAL CHARACTERISTICS

Table 1-1 shows the electrical characteristics of the 4SW-BB.

TABLE 1-1:   4SW-BB ELECTRICAL CHARACTERISTICS

Parameter	Value
Input Working Voltage Range	8 to 18 VDC
Load Dump	36V (for 1s)
Max. Output Power	20W
Max. Output Voltage	20V
Max. Output Current	2A
Steady-State Output Ripple Voltage	<2%
Spikes (50 Ohm, 20 MHz bandwidth)	<5%
Bidirectional Capability	Yes
Operating Ambient Temperature	-40 to +85°C
Board Size	103 mm x 66 mm

1.4   POWER STAGE

Figure 1-2 shows a simplified schematic diagram.

FIGURE 1-2:   SIMPLIFIED SCHEMATIC BLOCK DIAGRAM

The main building blocks responsible for power transfer are:

Input Filter – A Pi filter at the input provides impedance matching, proper power conversion and good EMI/EMC performance.

Half-Bridge Buck – A generic half-bridge stage (high-side control switch and low-side synchronous switch) running in Complementary mode at all times. This stage provides a power train of pulses at the left side of storage choke, L310. This allows energy to be stored up to a certain level. This stage is, by default, bidirectional (synchronous rectification).

Half-Bridge Boost – A generic half-bridge stage (low-side control switch and high-side synchronous switch) running in Complementary mode. Depending on the algorithm, the high-side MOSFET can be disabled. This stage provides a power train of pulses at the right side of storage choke, L310. This stage allows energy to be stored on top of the maximum energy provided by the Buck stage by extending and increasing the total volt-second product across the storage choke, L310, up to a certain level, and ensuring Boost Working mode. This stage is, by default, bidirectional (synchronous rectification).

Output Filter – A Pi filter at the output provides impedance matching, proper power conversion and meets the converter specification (requirements for output voltage ripple and spikes).

1.5 SIGNAL CONDITIONING

The following techniques are used to provide information about current and voltages in the power stage and make the information visible to the dsPIC device.

1.5.1 Current Sensing

1.5.1.1 CURRENT TRANSFORMER (TR350, D350, R351)

A high-frequency current transformer in single-ended configuration is used to detect current in the Buck leg. This information is unidirectional and CANNOT be used for backward operations. The current must stay discontinuous all the time, which means that the duty cycle of the high-side control switch (Q310) must remain less than 100%. Considering the shortest pulse width (gate drivers and switch on/off MOSFET capability-dependent), in this case, set to 200 ns, ends at ~90% duty cycle. This duty cycle is a reasonable number from the volt-second product and flux balance point of view. At switching frequencies (demo wise, 350 kHz), signal-level error coming from transformer magnetizing inductance is ~10%. This error is current sense level and duty cycle-dependent. However, this accuracy is acceptable for inner current loops. The same error will be compensated by the outer loop.

1.5.1.2 SHUNT AMPLIFIER (R360, U360)

A shunt resistor is placed in the V_{OUT} rail after the output filter to provide precise load current information. The shunt amplifier, MCP6C02-020, is amplifying the signal by a factor of 20 and adding an offset voltage of 1.65V (half of 3.3V ADC reference voltage). The information from the output is pure DC value and is bidirectional. This can be used for precise load measurement if some sensitive loads are used (such as LEDs or batteries). This information is also used in Backward mode to monitor source current (usually battery).

Signal sensitivity and bandwidth information are shown in Table 1-2.

TABLE 1-2: SHUNT AMPLIFIER

I_{OUT}/DC [A]	I_{OUT}_Sense [V]	I_{OUT}_Sensor Delta [A]	I_{OUT}_Sensor [A]	Error [%]
0.00	1.609	0	0	0
0.25	1.710	0.253	0.253	1.0
0.50	1.815	0.263	0.515	3.0
0.75	1.917	0.255	0.770	2.7
1.00	2.020	0.258	1.028	2.8
1.25	2.125	0.263	1.290	3.2
1.50	2.227	0.255	1.545	3.0
1.75	2.332	0.263	1.808	3.3
2.00	2.433	0.253	2.060	3.0

1.5.2 Voltage Sensing

1.5.2.1 V_{DD} SENSING (R111, R134, R113)

A simple voltage divider with an 8:1 scaling factor is used to provide input voltage information. Voltage sensing information is shown in Table 1-3.

TABLE 1-3:   VOLTAGE SENSING

Parameter	Value	Comment
Rhigh [Ohm]	23200	
Rlow [Ohm]	3300	
C_low [pF]	5600	Capacitance on DP_PIM, at ADC Input
Divider Gain	0.125	
Bias Current [mA]	1.0	At full-scale 3.3V
R_thevenin [Ohm]	3039	Including 150R on DP_PIM
Fc [Hz]	9357	Frequency Corner (-3 dB)

1.5.2.2 V_{OUT} SENSING (R120, R121, R122, R123)

A simple voltage divider with an 8:1 scaling factor is used to provide information about output voltage. R120, including TP110, TP120 and TP121, are for open-loop measurement purposes only. Connect a signal injector across R120 for Bode plot measurements.

Voltage sensing information can be found in Table 1-3.

1.5.2.3 V_{AUX} SENSING

A simple voltage divider with a 2:1 scaling factor is used to provide AUX voltage information. V_{AUX} sensing information can be found in Table 1-4.

TABLE 1-4: V_{AUX} SENSING

Parameter	Value	Comment
Rhigh [Ohm]	3300	
Rlow [Ohm]	3300	
C_low [pF]	5600	Capacitance on DP_PIM, at ADC Input
Divider Gain	0.500	
Bias Current [mA]	1.0	At full-scale 3.3V
R_thevenin [Ohm]	1800	Including 150R on DP_PIM
Fc [Hz]	15797	Frequency Corner (-3 dB)

TABLE 1-5:   MATING SOCKET PINOUT

Name	Pin Number	Description
AGND	1	Analog Ground
AGND	2	Analog Ground
DAC OUT	3	DAC Output
AN15	4	General Purpose Analog Input
FB_V_{DD}	5, 17, 15 (optional)	Input Voltage Sense
FB_I_IN	12, 18	Current Sense Input- Current Transformer
FB_I_OUT	9, 13	Current Sense Input- Shunt (Output Current)
FB_V_{OUT}	6, 8 (optional), 10	Output Voltage Sense
FB_AUX	20	AUX Voltage Sense
RX	34	UART RX
TX	36	UART TX
PWM_Boost_L	40	PWM Driving Signal for Switching Elements
PWM_Boost_H	42	PWM Driving Signal for Switching Elements LED (Green)
PWM_Buck_H	45	
PWM_Buck_L	47	
LED0	53	
LED1	55	LED (Red)
+5V5	57, 59	Power Supply for Control Card
GND_P	58, 60	Power (Digital) Ground
NC	7, 11, 19, 23, 25, 27, 29, 31, 33, 35, 37, 39, 41, 43, 14, 16, 24, 26, 28, 30, 32, 38, 44, 46, 50, 52, 54	Pins are not used

TABLE 1-6:   TEST POINTS

Signal Group	Designator	Signal Description
Loop Measurement	TP120	Test Point Pair for Loop Measurement
	TP121	
	TP141	Test Point Pair for Loop Measurement (Current Loop)
	TP142	
	TP110	Analog Ground
Buck Stage	TP100	PWM_BUCK_HIGH
	TP101	PWM_BUCK_LOW
	TP310	Buck Switching Node
Boost Stage	TP102	PWM_BOOST_HIGH
	TP103	PWM_BOOST_LOW
	TP320	Boost Switching Node
Feedback Lines	TP122	+V_{OUT} Feedback Signal
	TP112	+V_{DD} Feedback Signal
	TP132	Current Transformer – Current Sense Feedback Signal
	TP141	Shunt Amplifier – Current Sense Feedback Signal

TABLE 1-6:   TEST POINTS (CONTINUED)

Signal Group	Designator	Signal Description
Efficiency Measurement Lines	TP201	+V$_{IN}$ (Sense Line for efficiency measurements)
	TP202	GND_P (Sense Line for efficiency measurements)
	TP340	+V$_{OUT}$ (Sense Line for efficiency measurements)
	TP341	GND_P (Sense Line for efficiency measurements)
AUX Supply	TP220	Switching Node AUX Supply (~500 kHz, 50% duty cycle at 11V_V$_{IN}$)
	TP221	+5.5V (DC AUX rail voltage)
	TP222	+3.3V (DC AUX rail voltage)
	TP110	Analog Ground

1.6   DC INPUT CONNECTION

The input power can be injected on J201 (Red Banana Jack, K31 in automotive) and J202 (Black Banana Jack), the return line (K30 in automotive) or on the 2 mm Power Jack, J203, where inner connector must be (+) line and the outer connector must be (-) line. Please note that the maximum load current at the J203 connector is 2A. **Do not use both connectors at the same time.**

1.6.1   Extension Connector J101

There is an additional header connector on the board, J101. The header provides additional pinout and connections to the DP PIM board. This header can be used to connect the development board to external boards and establish analog, digital or mixed signal interaction. The pinouts are provided in Table 1-7.

TABLE 1-7:   PINOUT CONNECTIONS

Name	Pin Number	Description
DAC OUT	1	DAC Output
AN15	2	General Purpose Analog Input
AGND	3	(Analog/Digital Ground) Negative Rail of Vehicle Power System
RX	4	UART Line Connection
TX	5	UART Line Connection
3V3	6	V$_{AUX}$ 3V3 Rail (max. consumption at this pin, 100 mA allowed)

For more information about pinout capabilities, please review the *"dsPIC33CK256MP506 Digital Power PIM User's Guide"* (DS50002819) available at www.microchip.com.

1.7   POWERING UP THE DEMO BOARD

Before powering up the 4SW-BB power board, make sure a DP PIM is added. Either preprogram the DP-PIM or run in Debug mode with any type of Microchip In-Circuit Debugger. First, power the board using only the USB connection. Using only the USB connection will allow the DP-PIM and demo board to be powered without powering the power stage. When the board is powered on, the green LED will light up.

Using the provided demo code, after power-up and if software is running, the red LED on DP PIM will slowly blink. On the power board, the green LED (LD100) and the red LED (LD101) are blinking. PWM signals are disabled.

The USER button (SW2) is programed to have two functions:

- PWM ENABLE/DISABLE Function: **A short press (<1s)** disables or enables the PWM. When ENABLE is selected, the green LED (LD100) will stop blinking and change to solid green. A slow blinking red LED (LD101) indicates that the converter is running in open loop.
- Power Controller (control loops) ENABLE/DISABLE Function: **A long press (>2s)** disables or enables the Power Controller (control loop). Either currents or voltage are under control in this case. However, the Fault handler is still running, which means UVLO and OVLO are still active, and the PWMs will be disabled if some of the parameters are out of range. This function is very useful while optimizing control loops.

Figure 1-3 shows the state machine.

FIGURE 1-3:   **STATE MACHINE FLOW CHART**

1.8   TESTING THE BOARD IN OPEN LOOP

1.   Connect a DC source to either the input, Banana Jack OR Barrel Jack (Number 1 in Figure 1-4) and a load (Number 5 Figure 1-4). Make sure to use correct polarities. Use a Micro-USB cable to connect a PC and DP-PIM (Number 10 in Figure 1-4) and run the SMPS GUI. This allows voltage and current reading/plotting, and to set parameters.

2.   Without using the GUI, connect a potentiometer (e.g., 10 kΩ) as shown in Figure 1-4.

3.   After power-up, the software checks if a potentiometer is connected. If a potentiometer is NOT connected, the reference for the output voltage is set to 12V (closed loop). In open loop, the fixed output voltage is close to the input voltage. The GUI can use an alternative method as mentioned in Step 1.
     The red LED (LD101) should slowly blink, indicating that the board is running in Open-Loop mode.

FIGURE 1-4:   BOARD SETUP FOR OPEN-LOOP TEST

The connected potentiometer sets the internal reference and will define the duty cycle of the PWM signals coming out.

4.   Turn the potentiometer to minimum and then power up the board. The LED user interface works as described in Figure 1-5.

FIGURE 1-5:   USER INTERFACE

LD100 On = Converter is running

LD100 Slowly Blinking = Wait for SW2 short press to initialize and start up converter

LD101 On = A Fault has occurred

LD101 Off = Converter is running in Closed-Loop mode

LD101 Slowly Blinking = Converter is running in Open-Loop mode

5. Press the USER button to enable the converter. To control the output voltage, turn the potentiometer to change the value. With no control loop active, the output voltage will be in the function of the input voltage, load and potentiometer reference (PWM duty cycle will be directly proportional to this value).
    An oscilloscope can be used to observe the duty cycle change on test points. All PWMs are switching all the time. This enables seamless transition between Buck and Boost mode, while keeping input/output ripple voltage/currents continuous. This also works well if $V_{IN} = V_{OUT}$.

1.8.1   UART/USB Interface with dSMPS GUI

A Graphic User Interface (GUI) displays analog values of the converter, as well as the status flags. The reference for output voltage can be set by a digital slider instead of an analog potentiometer.

1.9   TESTING THE BOARD IN CLOSED LOOP

Press and hold the USER button for at least two seconds to change the working mode. The red LED (LD101) will turn off, indicating that the board is in Closed-Loop mode. If a potentiometer is used, it will receive a reference for setting up an output voltage.

> **Note:** Output voltage can be adjusted from 5V to 20V.

Using the board in Closed-Loop mode creates a controlled stable output voltage. It must be independent from input voltage or load changes. The reference for the output voltage can be set with a potentiometer and/or with the GUI. See **Appendix B. "4SW Buck-Boost Development Board Test Results"** for stability measurement results.

1.10   FIRMWARE COMPONENTS

Figure 1-6 shows a high-level overview of the firmware blocks.

FIGURE 1-6:   FIRMWARE BLOCK DIAGRAM

Table 1-8 explains the firmware blocks with basic functionality. Detailed firmware specification and how the blocks are used in power supplies will be described in an Application Note.

TABLE 1-8:   FIRMWARE BLOCKS

Component	Description
OS_Scheduler	Core of the Cooperative Operation System, calls real time and non real-time functions.
MCC Peripheral Init	Contains initialization and APIs for the peripherals.
fault_common	Contains common functions to do Fault checks. In this project, they are used from the Fault check handler of the 4SWBB.
main_tasks	Contains all functions that are called by the scheduler. Main point where other important functions are being called.
drv_pwrctrl_4SWBB_fault	Contains all Fault check functions to check if voltages and currents are in the right range. This Fault check function is called from the 4SWBB state machine.
drv_pwrctrl_4SWBB	Main component of the 4SWBB. Contains the state machine and the control loop.
Potentiometer	The potentiometer position is being used as a reference voltage for the 4SWBB.
drv_adc	Handles the analog/digital conversion synchronous to the PWM and calls the control loop of the 4SWBB.
app_gui, drv_gui_comm, uart1	Contains the UART communication with the GUI to visualize the status of the 4SWBB.
app_hmi	Contains the Human Machine Interface to control the application with the USER button and sets the status of the LEDs.

1.11   FIRMWARE STRUCTURE

Figure 1-7 shows an overview of the firmware structure.

FIGURE 1-7:   FIRMWARE STRUCTURE

The firmware uses the MPLAB® Code Configurator (MCC) to set up the peripherals.

The firmware runs two main tasks: a scheduler with different time slots, as well as interrupt-driven measurements and control loop handling. In this case, the interrupt is triggered based on a switching frequency of 350 kHz.

A state machine (see Figure 1-3) runs a high-priority scheduler task and the Fault checks are also running.

In addition to the Fault check based on ADC values, there are Faults based on a hardware comparator that switches off the PWM immediately when the comparator trips. Other tasks, such as communication and user interface, run at slower scheduler tasks.

The UART protocol used for communication with a Graphical User Interface is described within the PC GUI software.

1.12   MISCELLANEOUS

1.12.1   MPLAB® Mindi™ Analog Simulation

Figure 1-8 is a screen shot of the MPLAB Mindi Analog Simulation which enables the simulation of the power stage in Open-Loop mode and the option to measure the plant transfer function.

FIGURE 1-8:   **MPLAB® Mindi™ ANALOG SIMULATION**

Additional MPLAB Mindi Analog Simulator files for dedicated usage of the 4SWBB board are available at the Microchip website:
https://www.microchip.com/mplab/mplab-mindi.

NOTES:

Appendix A. Schematics

This appendix contains the schematics and board layouts for the Four-Switch Buck-Boost Development Board. The schematics in this appendix include:

FIGURE A-1: **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD SCHEMATIC (SHEET ONE)**

HARDWARE PERFORMANCE
Nominal Operating Input Voltage: $8V < V_{IN} < 18V$
Load Dump: 36V for 1s
OVP Level: 36V
Voltage Dips: 7 V_{MIN}
Output Power: 20 W_{MAX}
Output Current: 2 A_{MAX}
Output Voltage: 20 V_{MAX}
AUX, MCU.. Consumption: <1W
Eta_Total 90%
Gate Drive Voltage 5.5V
MCU Voltage 3.3V
Input Filter, Stress: In_Max 3A

FIGURE A-2: **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD SCHEMATIC (SHEET TWO)**

ADC Signal Conditioning

+V$_{DD}$
+V$_{OUT}$ → +V$_{DD}$
+V$_{OUT}$

+5.5V → +5.5V
From Aux Power Supply
Use Micro-USB port for External Supply for development purpose and UART communication.

+3.3V → +3.3V

J101
TX
RX
AN15
DAC_OUT
GND_P
HDR-2.54 Male 1x6
DNP

LED0
R100
10k
0603
LD100
GREEN
GND_A

LED1
R101
3.3k
0603
LD101
RED
GND_A

+3.3V
R103
3.3k
0603
SW2
SW2
User
GND_A

+3.3V
R102
3.3k
0603
SW1
MCLR
Reset
GND_A

+5.5V
R110
3.3k
0603
R109
1%
3.3k
0603
0.5 * V$_{AUX}$ 2:1
2.25V@5.5V
FB_VAUX
CC111 DNP 0603
GND_A

TP LOOP Orange TP LOOP Red
TP121 ○ R120 ○ TP120
1% +V$_{OUT}$
R121 10R
23.2k 0603
0603
1%
D120
NSV1SS400 +3.3V
TP122
Via 1.6x1
R122
0R
0603
8:1 0.125 * V$_{OUT}$ FB_Vout
1.125V@9V
2.25V@18V R123
CC120 DNP 0603 1%
3.3k
0603
GND_A

+V$_{DD}$
R111
1%
23.2k
0603
D110
NSV1SS400 +3.3V
R134
0R
TP112 0603
Via 1.6x1
8:1 0.125 * V$_{OUT}$ FB_Vdd
1.125V@9V R113
2.25V@18V 1%
CC110 DNP 0603 3.3k
0603
GND_A

Control Card - DP   PIM Socket
J100
EDGE 60P Female
MECF-30-01-L-DV-WT
GND_P

R105 0603 0R
R106 0R
C123
10 µF
25V
0805
GND_P

TP142 TP141
Via 1.6x1 Via 1.6x1
Signal available if V$_{OUT}$ ≥ 3V ONLY!!!
I$_{SENSE}$ = 1.65V ± 400 mV/A
fpole = see DP PIM User Guide
FB_I_OUT R147 R146 I_OUT
470R 10R
0603 0603
1% 1%

TP110
TP LOOP Black TH
GND_A

D111
NSV1SS400 +3.3V
R124
3.3k TP132
0603 Via 1.6x1
1%
I$_{SENSE}$ = 447 mV + 470 mV/A
fpole = see DP PIM User Guide
FB_I_IN R137 I_IN
470R
0603
1%

TP100
Via 1.6x1
PWM_BUCK_H PWM_BUCK_H
PWM_BUCK_L PWM_BUCK_L
TP101
Via 1.6x1
Via 1.6x1
TP102
PWM_BOOST_H PWM_BOOST_H
PWM_BOOST_L PWM_BOOST_L
TP103
Via 1.6x1

Schematics

FIGURE A-3: **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD SCHEMATIC (SHEET THREE)**

FIGURE A-4:   FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD SCHEMATIC (SHEET FOUR)

Controller:
Fsw = 350 kHz
Buck: DFMAX = 90%, TMIN = 200 ns
Boost: DFMAX = 80% TMIN = 200 ns
Peak Current or Average Current mode
RHPZ_min 17 kHz
RHPZ @ 13.8V 50 kHz

Topology can be reduced to 3&half switches
up to 1A range of the output current.
This can simplify stage and reduce the costs.

VOUT_MIN = 5V
VOUT_MAX = 20V
IOUT_MAX = 2A
POUT_MAX = 20W

Schematics

FIGURE A-5:   **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD PCB TOP ASSEMBLY**

FIGURE A-6: **FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD PCB BOTTOM ASSEMBLY**

Four-Switch Buck-Boost Development Board User's Guide

NOTES:

Appendix B. 4SW Buck-Boost Development Board Test Results

B.1   EFFICIENCY

This converter has the following efficiency performance. If no other measurements are noted, all measurements are done at 13.8V input.

FIGURE B-1:   EFFICIENCY IN FUNCTION OF OUTPUT CURRENT

B.2   NO LOAD CONSUMPTION PERFORMANCE

At No Load conditions, the converter has the following consumption performance (V_{OUT} = 20V).

V_{IN} [V]	Pin [W]
8	0.64
13.8	0.55
18	0.52

B.3   MEASUREMENT RESULTS

FIGURE B-2:   SWITCHING NODES BUCK, RISE TIME

Legend: V_{IN} =13.8V, V_{OUT} = 13.8V, I_{OUT} = 1A
Ch1 (yellow) – PWM_H (TP310)
CH4 (green) – Output Current
20 ns/div

FIGURE B-3: SWITCHING NODES BUCK, FALL TIME

Legend: V_{IN} = 13.8V, V_{OUT} = 13.8V, I_{OUT} = 1A
Ch1 (yellow) – PWM_H (TP310)
CH4 (green) – Output Current
Time Base: 20 ns/div

FIGURE B-4: SWITCHING NODES BOOST, RISE TIME

Legend: V_{IN} = 13.8V, V_{OUT} = 15V, I_{OUT} = 1A
Ch1 (yellow) – PWM_H (TP320)
CH4 (green) – Output Current
Time Base: 20 ns/div

FIGURE B-5:   SWITCHING NODES BOOST, FALL TIME

Legend: V_{IN} = 13.8V, V_{OUT} = 15V, I_{OUT} = 1A
Ch1 (yellow) – PWM_H (TP320)
CH4 (green) – Output Current
Time Base: 20 ns/div

FIGURE B-6: **SWITCH ON BEHAVIOR AT FULL LOAD AT THE OUTPUT**

Legend: V_{IN} = 20V, V_{OUT} = 13.8V, I_{OUT} = 1A
Ch1 (yellow) – Output Voltage
Ch4 (green) – Output Current
Time Base: 50 ms/div

FIGURE B-7:   SWITCH OFF BEHAVIOR AT FULL LOAD AT THE OUTPUT

Legend: V_{IN} = 20V, V_{OUT} = 13.8V, I_{OUT} = 1A

Legend: V_{IN} = 20V, V_{OUT} = 13.8V, I_{OUT} = 1A
Ch1 (yellow) – Output Voltage
Ch4 (green) – Output Current
Time Base: 10 ms/div

FIGURE B-8: **RIPPLE AT THE OUTPUT**

Legend: V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A
Output Ripple Voltage < 100 mVpp
Ch1 (yellow) – Output Voltage (AC Coupled, 20 MHz Bandwidth)
Time Base: 50 ms/div

FIGURE B-9: SPIKES AT THE OUTPUT

Measure	P1:freq(C1)	P2:duty(C1)	P3:duty(C3)	P4:mean(C4)	P5:freq(C4)	P6:rms(C3)	P7:mean(F2)	P8:- - -
value	1.241450 MHz	57.437 %	---	1.0195 A	---			
status								

C1	BwL AC1M		C4	F B D
	50.0 mV/div			500 mA/div
	0.00 mV			0.00 mA
----	50.5 mV		----	505 mA
------	-59.0 mV		------	-590 mA
Δy	-109.5 mV		Δy	-1.095 A

Timebase	360 ns	Trigger	C1 DC
	2.00 μs/div	Stop	-3.0 mV
50 kS	2.5 GS/s	Edge	Positive

Legend: V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A
Output Ripple Voltage < 100 mVpp
Ch1 (yellow) – Output Voltage (AC Coupled, 20 MHz Bandwidth)
Time Base: 50 ms/div

FIGURE B-10: **LOAD STEP RESPONSE 50%-100%-50%**

Measure	P1:freq(C1)	P2:duty(C1)	P3:duty(C3)	P4:mean(C4)	P5:freq(C4)	P6:rms(C3)	P7:mean(F2)	P8:- - -
value	100.6187196 Hz	50.077 %	---	753.5 mA	100.7238672 Hz			
status	⊓	⊓	⊓	✓	✓			

C1	F B A1
	500 mV/div
	0.00 mV
-----	245 mV
------	-255 mV
Δy	-500 mV

C4	F B D
	500 mA/div
	0.00 mA
-----	245 mA
------	-255 mA
Δy	-500 mA

Timebase	0.00 ms	Trigger	C4 DC
	2.00 ms/div	Stop	905 mA
2.5 MS	125 MS/s	Edge	Positive

Legend: V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A

V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A
Ch1 (yellow) – Output Voltage (AC Coupled, Bandwidth Limit 20 MHz)
Ch4 (green) – Output Current
Time Base: 2 ms/div

FIGURE B-11:   LOOP STABILITY – INNER LOOP

Measurement: Gain / Phase

	Cursor 1		
Frequency	9.938 kHz		
Trace 1	**Magnitude (dB)**		
Measurement	118.595 mdB		
Trace 2	**Phase (°)**		
Measurement	48.584 °		

Sweep			Calibration	Full-Range	User-Range
Start frequency:	100 Hz		Gain	Active	-
Stop frequency:	350 kHz				
Center frequency:	175.05 kHz		**Termination**	Channel 1	Channel 2
Span:	349.9 kHz		Gain	1 MΩ	1 MΩ
Sweep mode:	Logarithmic				
Numer of points:	801		**Attenuator setting**	Channel 1	Channel 2
			Transmission	0 dB	0 dB
Hardware setup					
Device type:	No device connected!		**Probe factor**	Channel 1	Channel 2
Serial number:	No device connected!		Gain	10: 1	10: 1
Receiver bandwidth:	1 kHz				
Output level:	-3 dBm				
DUT settling time:	0 ms				

Legend: V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A

FIGURE B-12:   **LOOP STABILITY – OUTER LOOP**

Measurement: Gain / Phase

	Cursor 1	Cursor 2	Delta C2-C1
Frequency	778.74 Hz	9.002 kHz	8.224 kHz
Trace 1	**Magnitude (dB)**	**Magnitude (dB)**	**Magnitude (dB)**
Measurement	0 dB	-22.152 dB	-22.152 dB
Trace 2	**Phase (°)**	**Phase (°)**	**Phase (°)**
Measurement	77.397 °	0 °	-77.397 °

Sweep	
Start frequency:	100 Hz
Stop frequency:	35 kHz
Center frequency:	17.55 kHz
Span:	34.9 kHz
Sweep mode:	Logarithmic
Number of points:	401

Hardware setup	
Device type:	No device connected!
Serial number:	No device connected!
Receiver bandwidth:	100 Hz
Output level:	0 dBm
DUT settling time:	0 ms

Calibration	Full-Range	User-Range
Gain	Active	-

Termination	Channel 1	Channel 2
Gain	1 MΩ	1 MΩ

Attenuator setting	Channel 1	Channel 2
Transmission	0 dB	0 dB

Probe factor	Channel 1	Channel 2
Gain	10: 1	10: 1

Legend: V_{IN} = 13.8V, V_{OUT} = 20V, I_{OUT} = 1A

FIGURE B-13:   **THERMAL MEASUREMENTS**

Legend: V_{IN} = 8V, V_{OUT} = 20V, I_{OUT} = 1A, Cursor pointing on Storage Choke

FIGURE B-14:   **CONDUCTED EMISSIONS**

Legend: V_{IN} = 13.8V, V_{OUT} = 11V @ 2A
These measurements are done in non-certified laboratory as precompliance measurements.
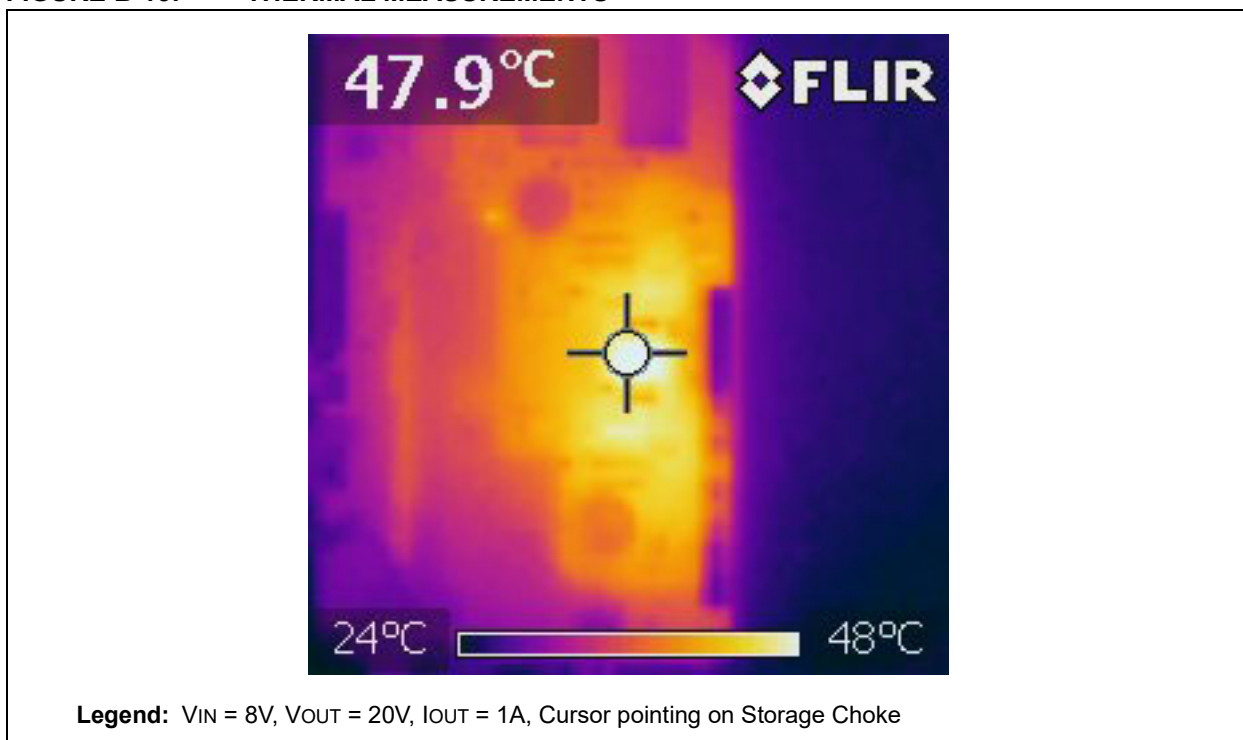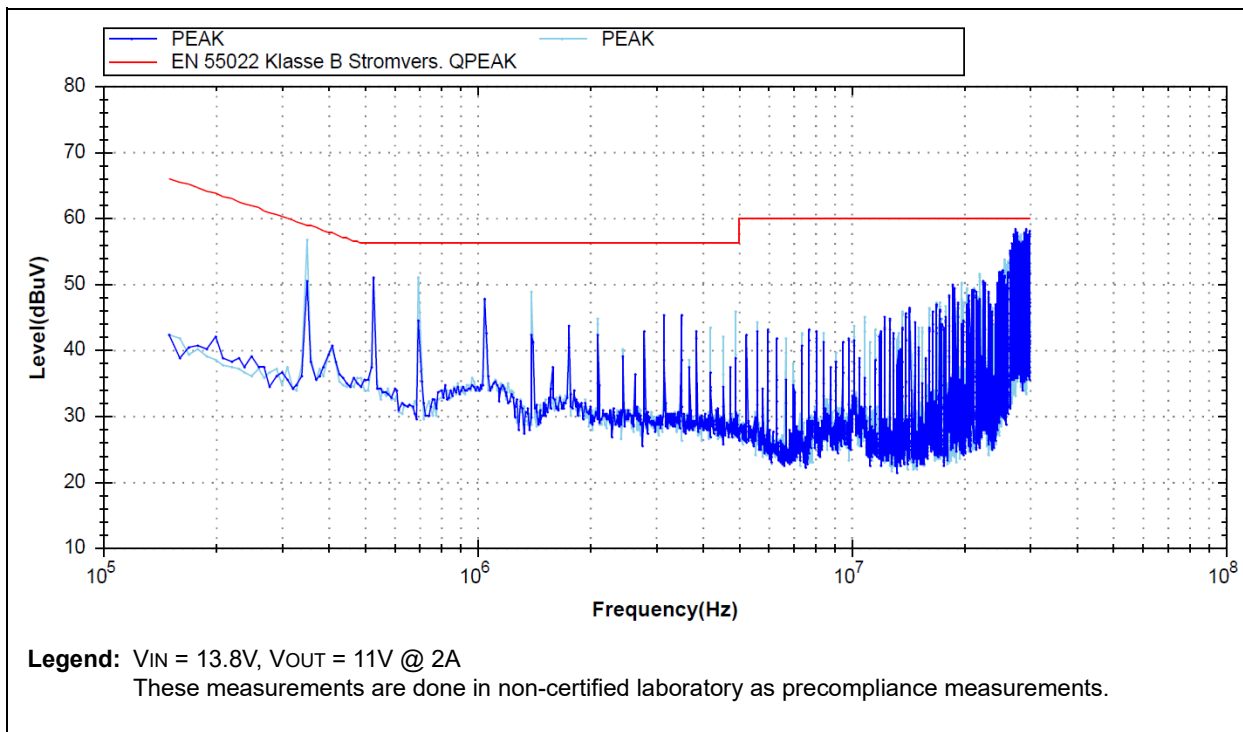
Four-Switch Buck-Boost Development Board User's Guide

NOTES:

Appendix C. MPLAB® X Project Options

This demo project has two compile options for different control modes:

- AVGCURRENTMODE runs the power stage with two control loops. An inner loop average current controller (2p2z) and an outer loop voltage controller (2p2z).
- VOLTAGEMODE runs a voltage controller only (3p3z).

The control loops are designed with the Digital Compensator Design Tool. The settings can be found in the project under **Tools**, **Embedded**, **Digital Compensator Design Tool**. This tool is available as an MPLAB X plug-in (Figure C-1).

FIGURE C-1:   **MPLAB® X PROJECT OPTIONS**

Four-Switch Buck-Boost Development Board User's Guide

shows the project directory tree that contains all the source and header files.

FIGURE C-2: **PROJECT DIRECTORY TREE**

FIGURE C-3: **FUNCTION CALL GRAPH**

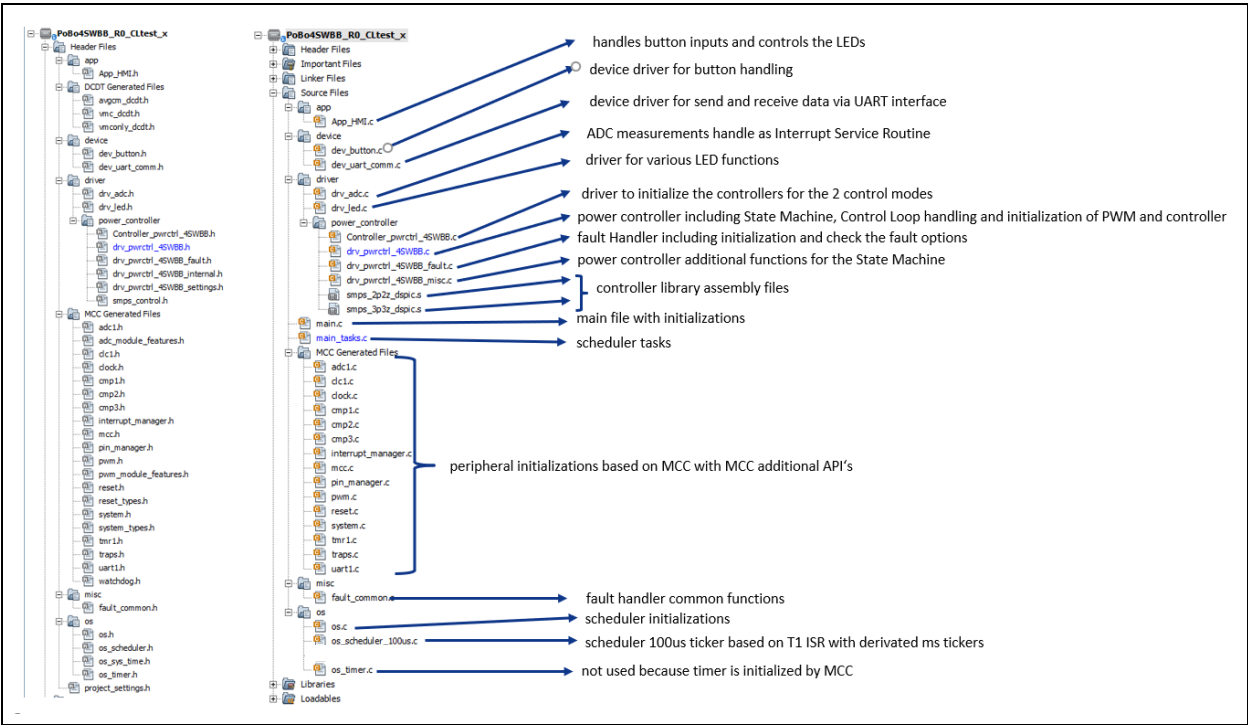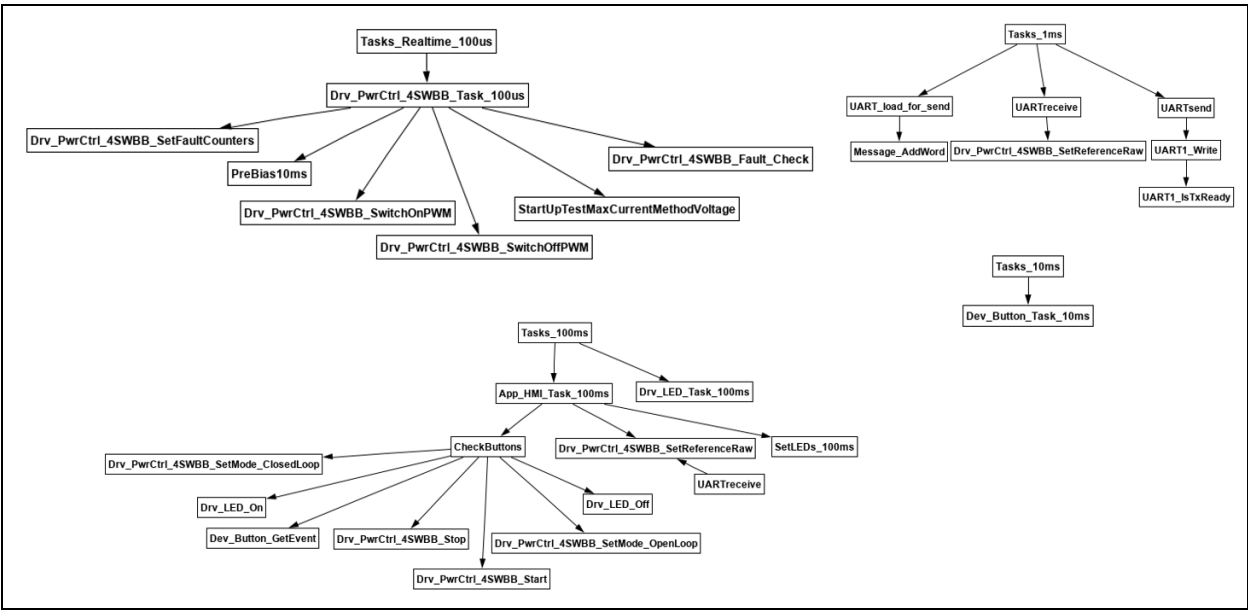　　　　　　　　© 2020-2021 Microchip Technology Inc. and its subsidiaries

Appendix D. Bill of Materials (BOM)

This appendix contains the Bill of Materials (BOMs) for the Four-Switch Buck-Boost Development Board.

D.1   BILL OF MATERIALS

Table D-1 shows the Bill of Materials for the Four-Switch Buck-Boost Development Board.

TABLE D-1:   BILL OF MATERIALS (BOM) — FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD

Qty	Designator	Description	Manufacturer 1	Manufacturer Part Number
5	C123, C222, C223, C310, C320	Capacitor Ceramic, 10 µF, 10V, 10%, X7R, SMD, 0805	TDK Corporation	C2012X5R1E106K125AB
2	C201, C202	Capacitor Ceramic, 0.22 µF, 50V, 10%, X7R, SMD, 1206	TDK Corporation	C3216X7R2A224K115AE
8	C203, C220, C300, C301, C302, C331, C332, C334	Capacitor Ceramic, 10 µF, 50V, 20%, X7R, SMD, 1210	TDK Corporation	C3225X7R1H106M250AC
2	C206, C333	Capacitor Aluminum Poly, 270 µF, 35V, 20%, SMD, 10.3x10.3	Würth Elektronik	875075661009
9	C221, C224, C311, C312, C321, C322, C341, C363, C364	Capacitor Ceramic, 0.1 µF, 50V, 20%, X7R, SMD, 0603	TDK Corporation	C1608X7R1H104M080AA
3	C225, C361, C362	Capacitor Ceramic, 1 µF, 16V, 10%, X5R, SMD, 0603	TDK Corporation	C1608X5R1C105K080AA
2	C303, C330	Capacitor Ceramic, 1500 pF, 50V, 10%, X7R, SMD, 0603	TDK Corporation	CGA3E2X7R1H152K080AA
2	C313, C339	Capacitor Ceramic, 1000 pF, 10%, 50V, X7R, SMD, 0603, AEC-Q200	TDK Corporation	CGA3E2X7R1H102K080AA
3	D110, D111, D120	Diode Rect, NSV1SS400T1G, 1.2V, 200 mA, 100V, SMD, SOD-523, AEC-Q101	ON Semiconductor®	NSV1SS400T1G
1	D201	Diode, TVS, SMAJ30CA, 30V, 400W, SMD, DO-214AC, AEC-Q101	Microsemi	SMAJ30AE3/TR13
3	D202, D221, D350	Diode Rect, 1N4148WS, 1.25V, 150 mA, 75V, SOD-323	Diodes® Incorporated	1N4148WS-7-F
1	D220	Diode Schottky, 840 mV, 1A, 100V, SMD, SOD-323HE, AEC-Q101	ROHM Semiconductor	RB168VYM100FHTR
1	FB330	Ferrite, 500R@100 MHz, 2.5A, SMD, 1206	Würth Elektronik	742792116
1	J100	Connector, Edge, MECF, 1.27 mm, 60P, Female, SMD, Vertical	Samtec	MECF-30-01-L-DV-WT
1	J201	Connector Jack Banana, Red, 4.0 mm, Female, Through-Hole, R/A	DEM Manufacturing	571-0500
1	J202	Connector Jack Banana, Black, Female, 4.0 mm, Through-Hole, R/A	DEM Manufacturing	571-0100
1	J203	Connector Power, 2.1 mm, 5.5 mm, Switch, Through-Hole, R/A	Würth Elektronik	694106301002
1	J300	Connector Terminal, 3.81 mm, 1x2, Female, 16-24AWG, 10A, Through-Hole, R/A	Adam Equipment	EBWA-02-B
1	L201	Inductor, 2.2 µH, 3.75A, 30%, SMD, L6W6H2.8, AEC-Q200	Würth Elektronik	74404063022
1	L220	Inductor, 22 µH, 2A, 25%, AEC-Q200, SMD, 6.2x6.2x5.1	Würth Elektronik	7447786122

Four-Switch Buck-Boost Development Board User's Guide

TABLE D-1: **BILL OF MATERIALS (BOM) — FOUR-SWITCH BUCK-BOOST DEVELOPMENT BOARD (CONTINUED)**

Qty	Designator	Description	Manufacturer 1	Manufacturer Part Number
1	L310	Inductor, 10 µH, 5.8A, 20%, SMD, AEC-Q200, SMD, 12x12x6	Würth Elektronik	7447706100
1	LD100	Diode, LED, Green, 3.2V, 20 mA, 430 mcd, Clear, SMD, 0603	Würth Elektronik	150060GS75000
1	LD101	Diode, LED, Red, 2V, 20 mA, 250 mcd, Clear, SMD, 0603	Würth Elektronik	150060RS75000
4	Q310, Q311, Q320, Q321	Transistor, FET, N-CH, 60V, 30A, 0.016R, 45W, PowerPAK, SO-8L, AEC-Q101	Vishay General Semiconductor	SQJA60EP-T1_GE3
6	R100, R221, R314, R316, R324, R326	Resistor, Thick Film, 10k, 1%, 1/8W, SMD, 0603	Vishay General Semiconductor	MCT06030C1002FP500
15	R101, R102, R103, R109, R110, R113, R123, R124, R311, R312, R321, R322, R364, R365, R366	Resistor, TKF, 3.3k, 1%, 1/10W, SMD, 0603	Panasonic®	ERJ-3EKF3301V
6	R105, R106, R122, R134, R203, R224	Resistor, TKF, 0R, 1/10W, SMD, 0603	Stackpole Electronics, Inc.	RMCF0603ZT0R00
2	R111, R121	Resistor, TKF, 23.2k, 1%, 1/10W, SMD, 0603, AEC-Q200	Panasonic	ERJ-S03F2322V
5	R120, R146, R361, R362, R363	Resistor, TKF, 10R, 1%, 1/10W, SMD, 0603	Stackpole Electronics, Inc.	RMCF0603FT10R0
2	R137, R147	Resistor, TKF, 470R, 1%, 1/10W, SMD, 0603	Stackpole Electronics, Inc.	RMCF0603FT470R
1	R220	Resistor, TKF, 59k, 1%, 1/10W, SMD, 0603	Panasonic	ERJ-3EKF5902V
6	R310, R313, R315, R320, R323, R325	Resistor, TKF, 1R, 1%, 1/10W, SMD, 0603	Vishay/Dale	CRCW06031R00FKEA
2	R317, R333	Resistor, Thick Film, 3.6R, 1/4W, SMD, 1206, AEC-Q200	Panasonic	ERJ-U08F3R60V
1	R351	Resistor, TKF, 47R, 1%, 1/4W, SMD, 1206	Yageo Corporation	RC1206FR-0747RL
1	R360	Resistor, TKF, 0.02R, 1%, 1W, SMD, 0612, AEC-Q200	Panasonic	ERJ-B2CFR02V
2	SW1, SW2	Switch, Tactile, SPST-NO, 16 V_{DC}, 50 mA, SMD	Würth Elektronik	434123025826
1	TP110	Connector, Test Point, Loop, Black, Through-Hole	Keystone Electronics	5011
1	TP120	Connector, Test Point, Loop, Red, Through-Hole	Keystone Electronics	5010
1	TP121	Connector, Test Point, Loop, Orange, Through-Hole	Keystone Electronics	5013
1	TR350	Transistor, Current, 1:100, 1 MHz, 20A, SMD	Coilcraft	CST7030-100LB
Microchip Parts Listed Below				
1	U220	Microchip Analog Switcher, Buck, 2 to 24V, MCP16331T-E/CH, SOT-23-6	Microchip Technology Inc.	MCP16331T-E/CH
1	U221	Microchip Analog LDO, 3.3V, MCP1755T-3302E/OT, SOT-23-5	Microchip Technology Inc.	MCP1755T-3302E/OT
2	U310, U320	Microchip Analog FET Driver, Half-Bridge, Noninverting, MIC4604YMT-TR, TDFN-10	Microchip Technology Inc.	MIC4604YMT-TR
1	U360	Microchip Analog Current Sense Amplifier, MCP6C02T-020E/CHY, SOT-23-6	Microchip Technology Inc.	MCP6C02T-020E/CHY

NOTES:

Worldwide Sales and Service

AMERICAS

Corporate Office
2355 West Chandler Blvd.
Chandler, AZ 85224-6199
Tel: 480-792-7200
Fax: 480-792-7277
Technical Support:
http://www.microchip.com/
support
Web Address:
www.microchip.com

Atlanta
Duluth, GA
Tel: 678-957-9614
Fax: 678-957-1455

Austin, TX
Tel: 512-257-3370

Boston
Westborough, MA
Tel: 774-760-0087
Fax: 774-760-0088

Chicago
Itasca, IL
Tel: 630-285-0071
Fax: 630-285-0075

Dallas
Addison, TX
Tel: 972-818-7423
Fax: 972-818-2924

Detroit
Novi, MI
Tel: 248-848-4000

Houston, TX
Tel: 281-894-5983

Indianapolis
Noblesville, IN
Tel: 317-773-8323
Fax: 317-773-5453
Tel: 317-536-2380

Los Angeles
Mission Viejo, CA
Tel: 949-462-9523
Fax: 949-462-9608
Tel: 951-273-7800

Raleigh, NC
Tel: 919-844-7510

New York, NY
Tel: 631-435-6000

San Jose, CA
Tel: 408-735-9110
Tel: 408-436-4270

Canada - Toronto
Tel: 905-695-1980
Fax: 905-695-2078

ASIA/PACIFIC

Australia - Sydney
Tel: 61-2-9868-6733

China - Beijing
Tel: 86-10-8569-7000

China - Chengdu
Tel: 86-28-8665-5511

China - Chongqing
Tel: 86-23-8980-9588

China - Dongguan
Tel: 86-769-8702-9880

China - Guangzhou
Tel: 86-20-8755-8029

China - Hangzhou
Tel: 86-571-8792-8115

China - Hong Kong SAR
Tel: 852-2943-5100

China - Nanjing
Tel: 86-25-8473-2460

China - Qingdao
Tel: 86-532-8502-7355

China - Shanghai
Tel: 86-21-3326-8000

China - Shenyang
Tel: 86-24-2334-2829

China - Shenzhen
Tel: 86-755-8864-2200

China - Suzhou
Tel: 86-186-6233-1526

China - Wuhan
Tel: 86-27-5980-5300

China - Xian
Tel: 86-29-8833-7252

China - Xiamen
Tel: 86-592-2388138

China - Zhuhai
Tel: 86-756-3210040

ASIA/PACIFIC

India - Bangalore
Tel: 91-80-3090-4444

India - New Delhi
Tel: 91-11-4160-8631

India - Pune
Tel: 91-20-4121-0141

Japan - Osaka
Tel: 81-6-6152-7160

Japan - Tokyo
Tel: 81-3-6880- 3770

Korea - Daegu
Tel: 82-53-744-4301

Korea - Seoul
Tel: 82-2-554-7200

Malaysia - Kuala Lumpur
Tel: 60-3-7651-7906

Malaysia - Penang
Tel: 60-4-227-8870

Philippines - Manila
Tel: 63-2-634-9065

Singapore
Tel: 65-6334-8870

Taiwan - Hsin Chu
Tel: 886-3-577-8366

Taiwan - Kaohsiung
Tel: 886-7-213-7830

Taiwan - Taipei
Tel: 886-2-2508-8600

Thailand - Bangkok
Tel: 66-2-694-1351

Vietnam - Ho Chi Minh
Tel: 84-28-5448-2100

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4485-5910
Fax: 45-4485-2829

Finland - Espoo
Tel: 358-9-4520-820

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Garching
Tel: 49-8931-9700

Germany - Haan
Tel: 49-2129-3766400

Germany - Heilbronn
Tel: 49-7131-72400

Germany - Karlsruhe
Tel: 49-721-625370

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Germany - Rosenheim
Tel: 49-8031-354-560

Israel - Ra'anana
Tel: 972-9-744-7705

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Italy - Padova
Tel: 39-049-7625286

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Norway - Trondheim
Tel: 47-7288-4388

Poland - Warsaw
Tel: 48-22-3325737

Romania - Bucharest
Tel: 40-21-407-87-50

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

Sweden - Gothenberg
Tel: 46-31-704-60-40

Sweden - Stockholm
Tel: 46-8-5090-4654

UK - Wokingham
Tel: 44-118-921-5800
Fax: 44-118-921-5820