



# MPQ6628

## 40V, 0.8A, Octal Half-Bridge Motor Driver with Serial Input Control, AEC-Q100 Qualified

### DESCRIPTION

The MPQ6628 is an 8-channel, half-bridge DMOS output driver with integrated power MOSFETs. The input voltage ranges between 5.5V and 40V, with an output current capability up to 0.8A.

The right half-bridges can be controlled separately via a standard serial data interface, and each half-bridge has various diagnostic functions. The device has very low quiescent current in standby mode.

Full protection includes short-circuit protection (SCP), under-voltage protection (UVP), and thermal shutdown.

The MPQ6628 requires a minimal number of readily available, standard external components. It is available in a TSSOP-28EP package.

### FEATURES

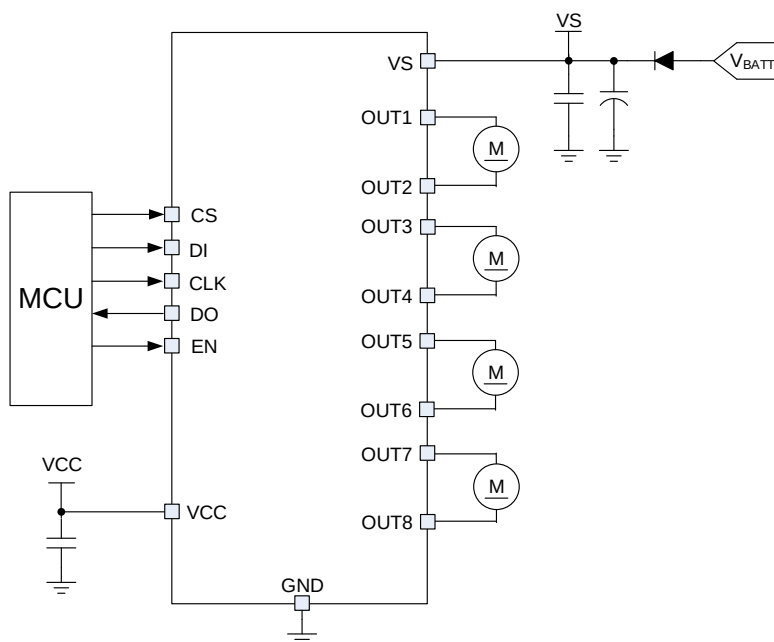
- Wide 5.5V to 40V Operating Input Range
- High-Side and Low-Side Drivers Connected in Half-Bridge Configurations
- Up to 0.8A Output Current
- Typical  $1.3\Omega$   $R_{DS(ON)}$  (HS + LS)
- Very Low Quiescent Current in Standby Mode versus Total Temperature Range
- Outputs Are Short-Circuit Protected
- Over-Temperature Protection and Pre-Warning
- Under-Voltage Lockout (UVLO) and Over-Voltage Lockout (OVLO)
- Serial Data Interface
- Diagnostic Functions include: Shorted Output, Open-Load, Over-Temperature (OT), Over-Voltage (OV), and Under-Voltage (UV)
- Serial Interface Clock Frequency Up to 5MHz
- Supports 3.3V and 5V Systems
- Available in a TSSOP-28EP Package
- Available in AEC-Q100 Grade 1

### APPLICATIONS

- Automotive and Industrial Loads
- DC Motors

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## TYPICAL APPLICATION



## ORDERING INFORMATION

| Part Number*   | Package    | Top Marking | MSL Rating |
|----------------|------------|-------------|------------|
| MPQ6628GF-AEC1 | TSSOP-28EP | See Below   | 2A         |

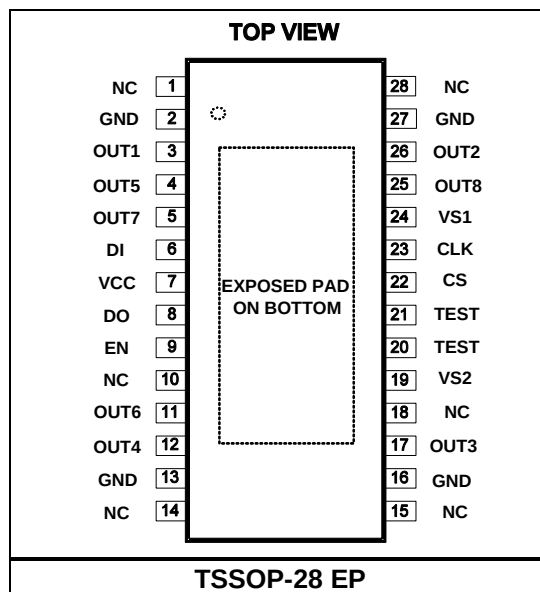
\* For Tape & Reel, add suffix -Z (e.g. MPQ6628GF-AEC1-Z).

## TOP MARKING

**MPSYYWW**  
**MP6628**  
**LLLLLLLLL**

MPS: MPS prefix  
YY: Year code  
WW: Week code  
MP6628: Part number  
LLLLLLLLL: Lot number

## PACKAGE REFERENCE



## PIN FUNCTIONS

| Pin #                 | Name | Description                                                                                                            |
|-----------------------|------|------------------------------------------------------------------------------------------------------------------------|
| 1, 10, 14, 15, 18, 28 | NC   | Not connected.                                                                                                         |
| 2, 13, 16, 27         | GND  | Ground.                                                                                                                |
| 3                     | OUT1 | Half-bridge output 1.                                                                                                  |
| 4                     | OUT5 | Half-bridge output 5.                                                                                                  |
| 5                     | OUT7 | Half-bridge output 7.                                                                                                  |
| 6                     | DI   | Serial data input.                                                                                                     |
| 7                     | VCC  | Logic supply voltage                                                                                                   |
| 8                     | DO   | Serial data output.                                                                                                    |
| 9                     | EN   | Enable pin. Pull this pin low to set the MPQ6628 to standby mode; pull it high to set the MPQ6628 to normal operation. |
| 11                    | OUT6 | Half-bridge output 6.                                                                                                  |
| 12                    | OUT4 | Half-bridge output 4.                                                                                                  |
| 17                    | OUT3 | Half-bridge output 3.                                                                                                  |
| 19                    | VS2  | Power supply for drivers 3, 4 and 6. Connect this pin to VS1 externally.                                               |
| 20, 21                | TEST | Test pin for internal use. Connect this pin to ground.                                                                 |
| 22                    | CS   | Chip selection input. This pin is active low.                                                                          |
| 23                    | CLK  | Serial clock input.                                                                                                    |
| 24                    | VS1  | Power supply for drivers 1, 2, 5, 7 and 8, all pre-drivers, and the charge pump. Connect this pin to VS2 externally.   |
| 25                    | OUT8 | Half-bridge output 8.                                                                                                  |
| 26                    | OUT2 | Half-bridge output 2.                                                                                                  |

## ABSOLUTE MAXIMUM RATINGS <sup>(1)</sup>

|                                                                    |                          |
|--------------------------------------------------------------------|--------------------------|
| Supply voltage ( $V_{VS}$ )                                        | 45V                      |
| $V_{OUTX}$                                                         | -0.3V to $V_{VS} + 0.3V$ |
| Logic supply voltage ( $V_{VCC}$ )                                 | -0.3V to +6V             |
| Logic input voltage                                                | -0.3 to $V_{VCC} + 0.3V$ |
| Logic output voltage                                               | -0.3 to $V_{VCC} + 0.3V$ |
| All other pins                                                     | -0.3V to +6.5V           |
| Continuous power dissipation ( $T_A = 25^\circ C$ ) <sup>(2)</sup> |                          |
| TSSOP-28EP                                                         | 3.9W                     |
| Junction temperature                                               | 150°C                    |
| Lead temperature                                                   | 260°C                    |
| Storage temperature                                                | -65°C to +150°C          |

## ESD Ratings <sup>(3)</sup>

|                                      |      |
|--------------------------------------|------|
| Human body model (OUTx and VSx pins) | 4kV  |
| Human body model (all other pins)    | 2kV  |
| Machine mode (MM)                    | 200V |
| Charged device model (CDM)           | 750V |

## Recommended Operating Conditions <sup>(4)</sup>

|                                    |                 |
|------------------------------------|-----------------|
| Supply voltage ( $V_{VS}$ )        | 5.5V to 40V     |
| Logic supply voltage ( $V_{VCC}$ ) | 3.15V to 5.25V  |
| Operating junction temp ( $T_J$ )  | -40°C to +150°C |

| Thermal Resistance <sup>(5)</sup> | $\theta_{JA}$ | $\theta_{JC}$ |
|-----------------------------------|---------------|---------------|
| TSSOP-28EP                        | 32            | 6             |

### Notes:

- Exceeding these ratings may damage the device.
- The maximum allowable power dissipation is a function of the maximum junction temperature  $T_J$  (MAX), the junction-to-ambient thermal resistance  $\theta_{JA}$ , and the ambient temperature  $T_A$ . The maximum allowable continuous power dissipation at any ambient temperature is calculated by  $P_D$  (MAX) = ( $T_J$  (MAX) -  $T_A$ ) /  $\theta_{JA}$ . Exceeding the maximum allowable power dissipation can cause excessive die temperature, and the regulator may go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.
- Devices are ESD-sensitive. Handling precaution is recommended.
- The device is not guaranteed to function outside of its operating conditions.
- Measured on JESD51-7, 4-layer PCB.

## ELECTRICAL CHARACTERISTICS

$5.5V \leq V_{VS} \leq 40V$ ,  $3.15V \leq V_{VCC} \leq 5.25V$ ,  $EN = V_{VCC}$ ,  $T_J = -40^{\circ}C$  to  $+125^{\circ}C$ , unless otherwise noted.

| Parameters                                | Symbol       | Condition                                                                          | Min | Typ | Max | Units    |
|-------------------------------------------|--------------|------------------------------------------------------------------------------------|-----|-----|-----|----------|
| Operating supply current (VS)             | $I_{VSO}$    | $V_{VS} < 28V$ , $EN = V_{CC}$ , no load                                           |     | 5.5 | 6.5 | mA       |
| Operating supply current (VCC)            | $I_{VCCO}$   | $3.15V < V_{VCC} < 5.25V$ , $EN = high$ , $DI = CLK = low$ , $CS = high$ , no load |     | 100 | 150 | $\mu A$  |
| Quiescent current (VS)                    | $I_{VSQ}$    | $V_{VS} = 13.2V$ , $V_{VCC} = 0V$ or $V_{VCC} = 5V$ , $EN = low$                   |     | 1   | 5   | $\mu A$  |
| Quiescent current (VCC)                   | $I_{VCCQ}$   | $3.15V < V_{VCC} < 5.25V$ , $EN = low$ , $DI = CLK = how$ , $CS = high$            |     | 1   | 5   | $\mu A$  |
| Discharge current (VS)                    | $I_{VS}$     | $V_{VS} = 40V$ , $EN = low$                                                        |     |     | 3   | mA       |
| Power-on reset threshold                  | $V_{VCC}$    | VCC increasing                                                                     | 2.3 | 2.7 | 3.0 | V        |
| Power-on reset delay                      |              | After switching on $V_{VCC}$                                                       | 30  | 100 | 160 | $\mu s$  |
| VS under-voltage lockout (UVLO) threshold | $V_{VS}$     | VS decreasing                                                                      | 3.5 |     | 4.5 | V        |
| VS UVLO threshold hysteresis              | $V_{UVOFF}$  |                                                                                    | 0.1 | 0.3 | 0.5 | V        |
| VS UVLO delay time                        |              |                                                                                    | 7   |     | 21  | ms       |
| VS over-voltage lockout (OVLO) threshold  | $V_{OVOFF}$  | OVLO = 1, VS increasing                                                            | 33  | 36  | 39  | V        |
| VS OVLO threshold hysteresis              |              |                                                                                    | 1   | 2.5 | 4   | V        |
| <b>Output Specifications</b>              |              |                                                                                    |     |     |     |          |
| HS-FET + LS-FET on resistance             | $R_{DS(ON)}$ | $T_J = -40^{\circ}C$ to $+125^{\circ}C$                                            |     | 1.3 | 2.2 | $\Omega$ |
|                                           |              | $T_J = 150^{\circ}C$ <sup>(7)</sup>                                                |     |     | 2.8 | $\Omega$ |
| Over-current limit                        | $I_{OCP}$    | $V_{VS} = 13.2V$                                                                   | 1   | 1.3 | 2.5 | A        |
| Over-current shutdown delay time          | $t_{D\_OC}$  |                                                                                    | 10  | 25  | 50  | $\mu s$  |
| Open-load detection current               | $I_{OLD}$    | $V_{VS} = 13.2V$ , LS-FET on                                                       | 1   | 16  | 45  | mA       |
| Open-load delay time                      | $t_{D\_OLD}$ |                                                                                    | 200 | 350 | 600 | $\mu s$  |
| Output enable time                        |              | $V_{VS} = 13.2V$ , $R_{LOAD} = 50\Omega$                                           |     | 50  | 65  | $\mu s$  |
| Output disable time                       |              |                                                                                    |     | 50  | 65  |          |
| Delay time                                |              | HBCNFX high to OUTx high, $V_{VS} = 13.2V$ , $R_{LOAD} = 50\Omega$                 |     | 75  | 105 |          |
|                                           |              | HBCNFX low to OUTx low, $V_{VS} = 13.2V$ , $R_{LOAD} = 50\Omega$                   |     | 65  | 95  |          |
| Output rise time                          |              | $V_{VS} = 13.2V$ , 10% to 90% $V_{OUT}$ , $R_{LOAD} = 50\Omega$                    | 13  | 27  | 42  | $\mu s$  |
| Output fall time                          |              |                                                                                    | 11  | 20  | 27  |          |

# ELECTRICAL CHARACTERISTICS (continued)

5.5V ≤ V<sub>VS</sub> ≤ 40V, 3.15V ≤ V<sub>VCC</sub> ≤ 5.25V, T<sub>J</sub> = -40°C to +125°C, unless otherwise noted.

| Parameters                                             | Symbol           | Condition                                                                    | Min                    | Typ | Max | Units |
|--------------------------------------------------------|------------------|------------------------------------------------------------------------------|------------------------|-----|-----|-------|
| Dead time                                              |                  | V <sub>VS</sub> = 13V, R <sub>LOAD</sub> = 50Ω                               | 1.5                    |     |     | μs    |
| <b>EN Input</b>                                        |                  |                                                                              |                        |     |     |       |
| EN low-level threshold                                 |                  |                                                                              |                        |     | 0.6 | V     |
| EN high-level threshold                                |                  |                                                                              | 2.0                    |     |     | V     |
| EN threshold hysteresis                                |                  |                                                                              |                        | 0.4 |     | V     |
| Pull-down resistor                                     |                  | V <sub>EN</sub> = V <sub>VCC</sub>                                           |                        | 125 |     | kΩ    |
| <b>Serial Interface: DI, CLK, and CS Logic Inputs</b>  |                  |                                                                              |                        |     |     |       |
| Input low-level threshold                              |                  |                                                                              |                        |     | 0.6 | V     |
| Input high-level threshold                             |                  |                                                                              | 2.0                    |     |     | V     |
| Input threshold hysteresis                             |                  |                                                                              |                        | 150 |     | mV    |
| DI, CLK pin pull-down resistor                         |                  | V <sub>DI</sub> , V <sub>CLK</sub> = V <sub>VCC</sub>                        |                        | 125 |     | kΩ    |
| CS pin pull-up current                                 |                  | V <sub>CS</sub> = 0V                                                         |                        | 125 |     | kΩ    |
| Input capacitance <sup>(6)</sup>                       | C <sub>IN</sub>  |                                                                              |                        |     | 15  | pF    |
| <b>Serial Interface: DO Logic Output</b>               |                  |                                                                              |                        |     |     |       |
| Output low level                                       |                  |                                                                              |                        |     | 0.4 | V     |
| Output high level                                      |                  |                                                                              | V <sub>VCC</sub> - 0.6 |     |     | V     |
| Tri-state leakage current                              |                  | 0V < V <sub>DO</sub> < V <sub>VCC</sub> , V <sub>CS</sub> = V <sub>VCC</sub> | -5                     |     | +5  | μA    |
| <b>Thermal Shutdown and Pre-Warning <sup>(6)</sup></b> |                  |                                                                              |                        |     |     |       |
| Thermal pre-warning threshold                          | T <sub>JW</sub>  |                                                                              | 120                    | 140 | 170 | °C    |
| Thermal pre-warning hysteresis                         |                  |                                                                              |                        | 20  |     | °C    |
| Thermal shutdown threshold                             | T <sub>JSD</sub> |                                                                              | 150                    | 175 | 200 | °C    |
| Thermal shutdown hysteresis                            |                  |                                                                              |                        | 20  |     | °C    |
| Ratio thermal shutdown/thermal pre-warning             |                  |                                                                              | 1.05                   | 1.2 |     |       |

## SERIAL INTERFACE TIMING CHARACTERISTICS <sup>(6)</sup>

5.5V < V<sub>VS</sub> < 40V, 3.15V ≤ V<sub>VCC</sub> ≤ 5.25V, T<sub>J</sub> = -40°C to +125°C, unless otherwise noted.

| Parameters                                | Symbol            | Condition                                              | Min | Typ | Max | Units |
|-------------------------------------------|-------------------|--------------------------------------------------------|-----|-----|-----|-------|
| CLK frequency                             | f <sub>CLK</sub>  |                                                        |     |     | 5   | MHz   |
| CLK period time                           | t <sub>pCLK</sub> | VCC = 5V                                               | 200 |     |     | ns    |
|                                           |                   | VCC = 3.3V                                             | 500 |     |     |       |
| CLK high time                             | t <sub>5</sub>    |                                                        | 85  |     |     | ns    |
| CLK low time                              | t <sub>6</sub>    |                                                        | 85  |     |     | ns    |
| CLK set-up time (high to low)             | t <sub>7</sub>    |                                                        | 85  |     |     | ns    |
| CLK set-up time (low to high)             | t <sub>3</sub>    |                                                        | 85  |     |     | ns    |
| DI set-up time                            | t <sub>11</sub>   |                                                        | 50  |     |     | ns    |
| DI hold time                              | t <sub>12</sub>   |                                                        | 50  |     |     | ns    |
| CS set-up time (low to high)              | t <sub>8</sub>    |                                                        | 100 |     |     | ns    |
| CS set-up time (high to low)              | t <sub>4</sub>    |                                                        | 100 |     |     | ns    |
| CS high time                              | t <sub>9</sub>    |                                                        | 5   |     |     | μs    |
| DO enable after CS falling edge           | t <sub>1</sub>    | C <sub>DO</sub> = 40pF                                 |     |     | 200 | ns    |
| DO disable after CS rising edge           | t <sub>2</sub>    | C <sub>DO</sub> = 40pF                                 |     |     | 200 | ns    |
| DO falling/rising time                    |                   | C <sub>DO</sub> = 40pF                                 |     | 10  | 25  | ns    |
| DO valid time                             | t <sub>10</sub>   | C <sub>DO</sub> = 40pF                                 |     | 20  | 50  | ns    |
| EN low valid time                         |                   | VCC = 5V, EN high to low (50%) to OUTx turning off 50% |     | 50  |     | μs    |
| EN high to SPI valid                      |                   |                                                        |     |     | 100 | μs    |
| Time between two consecutive SRR commands |                   |                                                        | 100 |     |     | μs    |

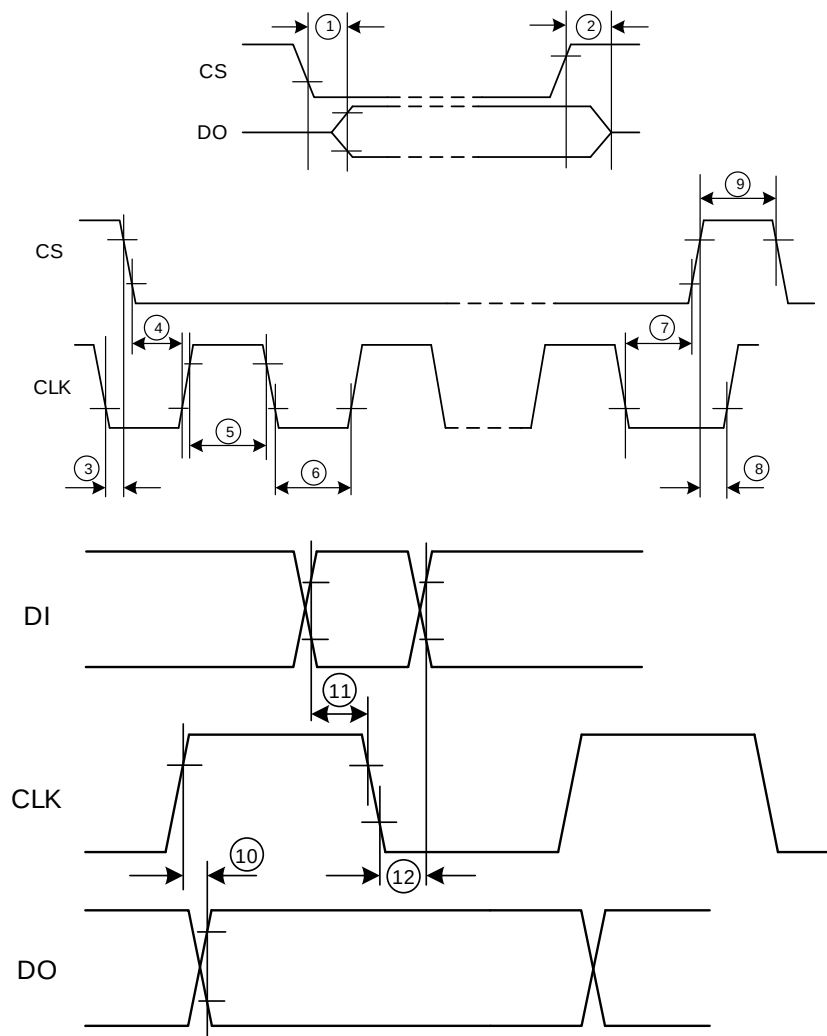
### Note:

6) Not tested in production. Specified by design.

7) Guaranteed by characterization data.



# SERIAL TIMING INTERFACE DIAGRAM



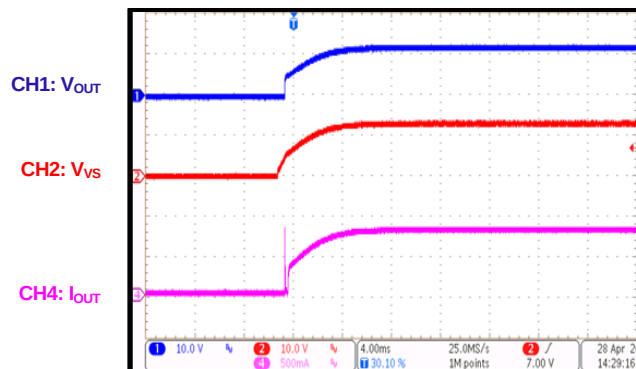
Inputs DI, CLK, and CS: High Level =  $0.7 \times V_{CC}$ , Low Level =  $0.3 \times V_{CC}$   
Output DO: High Level =  $0.8 \times V_{CC}$ , Low Level =  $0.2 \times V_{CC}$

# TYPICAL PERFORMANCE CHARACTERISTICS

$V_{VS} = 13V$ ,  $V_{VCC} = 3.3V$ ,  $T_A = 25^\circ C$ , unless otherwise noted.

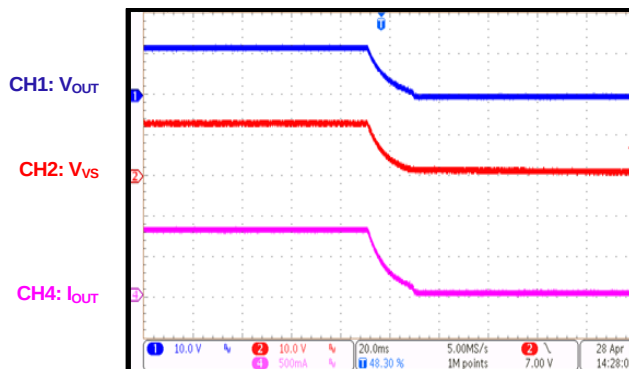
## $V_{VS}$ Start-Up

HS on,  $I_{OUT} = 800mA$



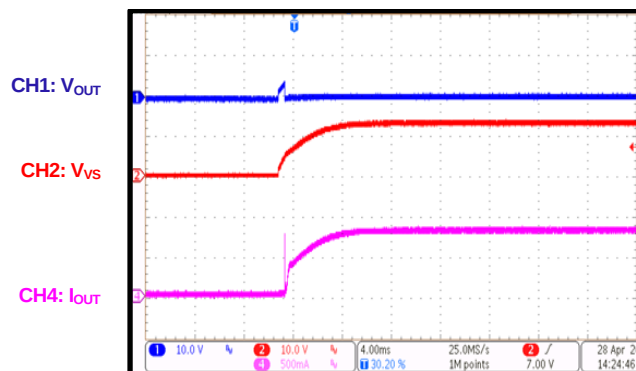
## $V_{VS}$ Shutdown

HS on,  $I_{OUT} = 800mA$



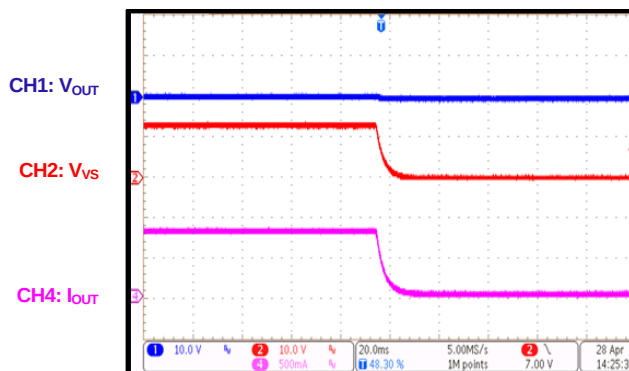
## $V_{VS}$ Start-Up

LS on,  $I_{OUT} = 800mA$



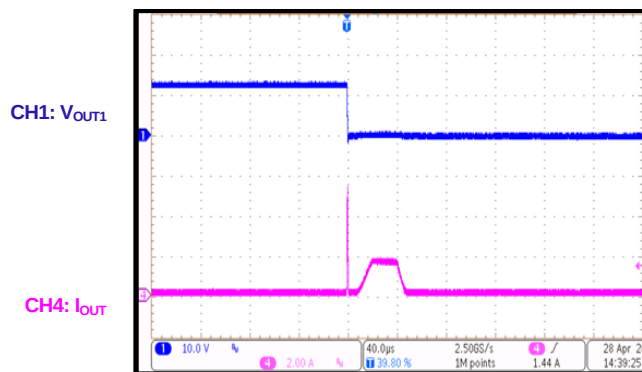
## $V_{VS}$ Shutdown

LS on,  $I_{OUT} = 800mA$



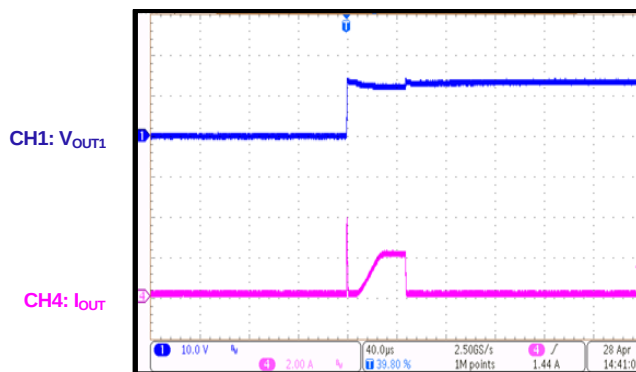
## OCP

OUT short to GND



## OCP

OUT short to VS

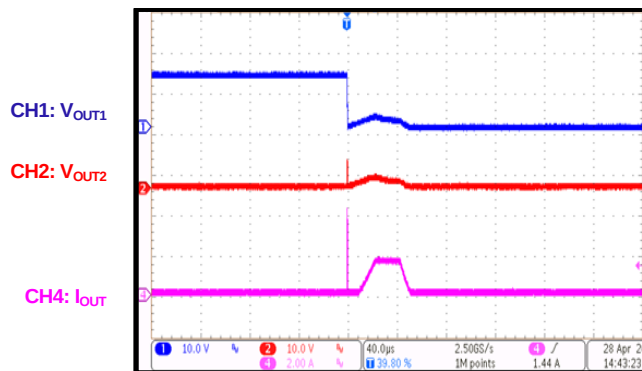


# TYPICAL PERFORMANCE CHARACTERISTICS *(continued)*

$V_{VS} = 13V$ ,  $V_{VCC} = 3.3V$ ,  $T_A = 25^{\circ}C$ , unless otherwise noted.

## OCP

Two outputs short circuit



## BLOCK DIAGRAM

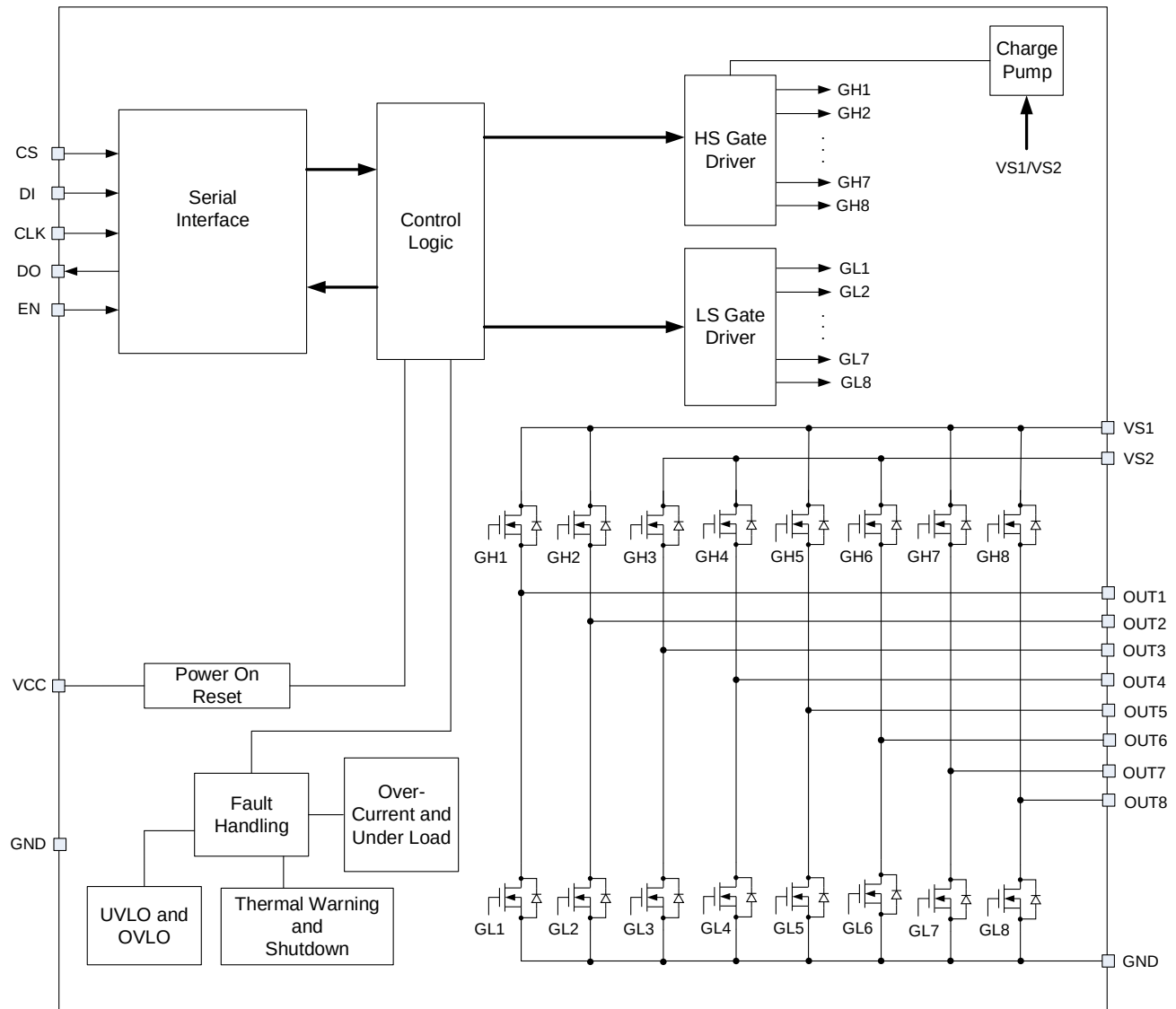


Figure 1: Functional Block Diagram

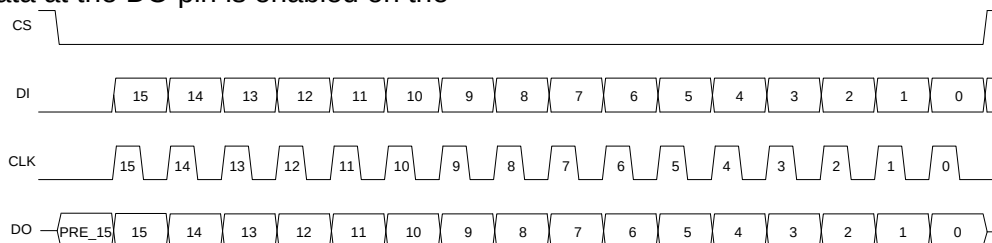
## OPERATION

The MPQ6628 is an 8-channel half-bridge DMOS output driver with integrated power MOSFETs. The eight half-bridges of the MPQ6628 can be controlled separately from a standard serial data interface, and have various diagnostic functions.

### Serial Interface

Data transfer starts with the falling edge of the CS signal. Execution of new input data is enabled on the rising edge of the CS signal. Data must appear when the DI pin is synchronized to the CLK pin. Then the data is accepted on the falling edge of the CLK signal. For DI, the MSB (SRR, bit[15]) has to be transferred first. The last 16 bits clocked into DI are transferred to the device's data register if there no frame error. Otherwise, all DI data is ignored, and the previous input data is preserved.

The output data at the DO pin is enabled on the



**Figure 2: Data Transfer**

falling edge of CS. In addition to the 16-bit status data, a pseudo-bit (PRE\_15) can also be retrieved from the DO output. The latched thermal shutdown (TSD) status bit (PRE\_15) is available on DO until the first rising CLK edge after CS goes low. DO changes its state with the rising edge of CLK, and remains stable until the next rising edge of CLK. When CS is high, the DO pin is in a tri-state condition.

The following conditions must be met for a valid TSD read to be captured:

- CLK and DI are low before the CS cycle
- CS transitions from high to low
- CS set-up time is satisfied

Figure 2 shows the SPI communication. Table 1 and Table 2 list the input control registers. Table 3 and Table 4 list the output diagnostic registers.

**Table 1: Input Control Registers (Channels 1–6, Input Bit[14] = 0)**

| Channels 1–6 (Input Bit[14] = 0) |                |                                                                                                                                                                                                                            |
|----------------------------------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Bit                              | Input Register | Function                                                                                                                                                                                                                   |
| 15                               | SRR            | This bit resets the status register.<br>1: Reset. The errors bits of the corresponding status register in the output data register are set to low                                                                          |
| 14                               | CH_SEL         | Channel Group Select = 0.<br>1: HB [8:7]<br>0: HB [6:1]                                                                                                                                                                    |
| 13                               | OLSD_EN        | This bit enables open load detection shutdown (OLD_SD) for half-bridges 1–6. This feature allows the affected output stage to be switched off if a true open load or under-load condition has been detected.<br>1: Enabled |
| 12                               | HBEN6          | Enables half-bridge 6.<br>1: Half-bridge 6 is active<br>0: Half-bridge 6 is in Hi-Z                                                                                                                                        |

|    |        |                                                                                                                                                                              |
|----|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11 | HBEN5  | Enables half-bridge 5.<br>1: Half-bridge 5 is active<br>0: Half-bridge 5 is in Hi-Z                                                                                          |
| 10 | HBEN4  | Enables half-bridge 4.<br>1: Half-bridge 4 is active<br>0: Half-bridge 4 is in Hi-Z                                                                                          |
| 9  | HBEN3  | Enables half-bridge 3.<br>1: Half-bridge 3 is active<br>0: Half-bridge 3 is in Hi-Z                                                                                          |
| 8  | HBEN2  | Enables half-bridge 2.<br>1: Half-bridge 2 is active<br>0: Half-bridge 2 is in Hi-Z                                                                                          |
| 7  | HBEN1  | Enables half-bridge 1.<br>1: Half-bridge 1 is active<br>0: Half-bridge 1 is in Hi-Z                                                                                          |
| 6  | HBCNF6 | Configures half-bridge 6.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 5  | HBCNF5 | Configures half-bridge 5.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 4  | HBCNF4 | Configures half-bridge 4.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 3  | HBCNF3 | Configures half-bridge 3.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 2  | HBCNF2 | Configures half-bridge 2.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 1  | HBCNF1 | Configures half-bridge 1.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on |
| 0  | OVLO   | This bit enables VSx over-voltage lockout (OVLO).<br>1: Enabled                                                                                                              |

**Table 2: Input Control Registers (Channels 7–8, Input Bit[14] = 1) <sup>(8)</sup>**

| Channels 7–8 (Input Bit[14] = 1) |                |                                                                                                                                                                                                                                |
|----------------------------------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Bit                              | Input Register | Function                                                                                                                                                                                                                       |
| 15                               | SRR            | Status register reset<br>1: Reset. The errors bits of the corresponding status register in the output data register are set to low                                                                                             |
| 14                               | CH_SEL         | Channel Group Select = 1.<br>1: HB [8:7]<br>0: HB [6:1]                                                                                                                                                                        |
| 13                               | OLSD_EN        | This bit enables open load detection shutdown (OLD_SD) for half-bridges 7 and 8. This feature allows the affected output stage to be switched off if a true open load or under-load condition has been detected.<br>1: Enabled |
| 12                               | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 11                               | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 10                               | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 9                                | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 8                                | HBEN8          | Enables half-bridge 8.<br>1: Half-bridge 8 is active<br>0: Half-bridge 8 is in Hi-Z                                                                                                                                            |
| 7                                | HBEN7          | Enables half-bridge 8.<br>1: Half-bridge 8 is active<br>0: Half-bridge 8 is in Hi-Z                                                                                                                                            |
| 6                                | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 5                                | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 4                                | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 3                                | RESERVED       | Reserved.                                                                                                                                                                                                                      |
| 2                                | HBCNF8         | Configures half-bridge 8.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                   |
| 1                                | HBCNF7         | Configures half-bridge 7.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                   |
| 0                                | OVLO           | This bit enables VSx over-voltage lockout.<br>1: Enabled                                                                                                                                                                       |

**Note:**

8) All input bits are set to 0 after there is a VCC power-on reset.

Table 3: Output Diagnostic Registers (Channels 1–6, Input Bit[14] = 0)

| Channels 1–6 (Input Bit[14] = 0) |                   |                                                                                                                                                                                                                                                                                                                                                                        |
|----------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Bit                              | Input Register    | Function                                                                                                                                                                                                                                                                                                                                                               |
| PRE_15                           | TSD               | This bit indicates if latched thermal shutdown occurs. The error is latched and the corresponding output is switched off if thermal shutdown occurs. The bit can only be reset via SRR or a power-on reset.<br>1: Thermal shutdown has occurred                                                                                                                        |
| 15                               | OC<br>(HB [6:1])  | This bit indicates if latched over-current (OC) shutdown occurs. If an OC fault (e.g. an overload or short-circuit fault) is detected on any half-bridge between half-bridge 1 and half-bridge 6, the error is latched, and the corresponding output is switched off. The bit can only be reset via SRR or a power-on reset.<br>1: An OC fault has occurred            |
| 14                               | PSF               | This bit indicates if a power supply failure occurs. This bit is set if there is an over-voltage or under-voltage condition on VS1 or VS2, and all outputs switch off. This bit automatically resets if VSx returns to its normal operating range.<br>1: A power supply failure has occurred                                                                           |
| 13                               | OLD<br>(HB [6:1]) | This bit indicates if an open load fault has occurred. If there is a true open load or under-load condition on any half-bridge between half-bridge 1 and half-bridge 6, the error is latched. The corresponding output is switched off if input bit[13] (OLD_SD) is high. The bit can only be reset via SRR or a power-on reset.<br>1: An open load fault has occurred |
| 12                               | SHBEN6            | Half-bridge 6 output status.<br>1: Half-bridge 6 is active<br>0: Half-bridge 6 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 11                               | SHBEN5            | Half-bridge 5 output status.<br>1: Half-bridge 5 is active<br>0: Half-bridge 5 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 10                               | SHBEN4            | Half-bridge 4 output status.<br>1: Half-bridge 4 is active<br>0: Half-bridge 4 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 9                                | SHBEN3            | Half-bridge 3 output status.<br>1: Half-bridge 3 is active<br>0: Half-bridge 3 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 8                                | SHBEN2            | Half-bridge 2 output status.<br>1: Half-bridge 3 is active<br>0: Half-bridge 2 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 7                                | SHBEN1            | Half-bridge 1 output status.<br>1: Half-bridge 1 is active<br>0: Half-bridge 1 is in Hi-Z                                                                                                                                                                                                                                                                              |
| 6                                | HBCNF6            | Half-bridge 6 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                 |



|   |        |                                                                                                                                                                                                                                                                                                                                                                                             |
|---|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5 | HBCNF5 | Half-bridge 5 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                      |
| 4 | HBCNF4 | Half-bridge 4 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                      |
| 3 | HBCNF3 | Half-bridge 3 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                      |
| 2 | HBCNF2 | Half-bridge 2 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                      |
| 1 | HBCNF1 | Half-bridge 1 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                      |
| 0 | TW     | This bit indicates if a thermal warning has been detected. This bit is treated as an early warning, and is set high if the junction temperature reaches $T_{JW}$ . The output remains on until one or more sensors reach $T_{SD}$ . This bit automatically resets if the junction temperature drops below the thermal warning recovery point.<br><br>1: A thermal warning has been detected |

**Table 4: Output Diagnostic Registers (Channels 7–8, input Bit[14] = 1)**

| Channels 7–8 (Input Bit[14] = 1) |                   |                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------------|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Bit                              | Input Register    | Function                                                                                                                                                                                                                                                                                                                                          |
| PRE_15                           | TSD               | This bit indicates if latched thermal shutdown occurs. The error is latched and the corresponding output is switched off if thermal shutdown occurs. The bit can only be reset via SRR or a power-on reset.<br><br>1: Thermal shutdown has occurred                                                                                               |
| 15                               | OC<br>(HB [8:7])  | This bit indicates if latched over-current (OC) shutdown occurs. If an OC fault (e.g. an overload or short-circuit fault) is detected on half-bridge 7 or half-bridge 8, the error is latched, and the corresponding output is switched off. The bit can only be reset via SRR or a power-on reset.<br><br>1: An OC fault has occurred            |
| 14                               | PSF               | This bit indicates if a power supply failure occurs. This bit is set if there is an over-voltage or under-voltage condition on VS1 or VS2, and all outputs switch off. This bit automatically resets if VSx returns to its normal operating range.<br><br>1: A power supply failure has occurred                                                  |
| 13                               | OLD<br>(HB [8:7]) | This bit indicates if an open load fault has occurred. If there is a true open load or under-load condition on half-bridge 7 or half-bridge 8, the error is latched. The corresponding output is switched off if input bit[13] (OLD_SD) is high. The bit can only be reset via SRR or a power-on reset.<br><br>1: An open load fault has occurred |
| 12                               | RESERVED          | Reserved.                                                                                                                                                                                                                                                                                                                                         |

|    |          |                                                                                                                                                                                                                                                                                                                                                                                         |
|----|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11 | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 10 | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 9  | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 8  | SHBEN8   | Half-bridge 8 output status.<br>1: Half-bridge 8 is active<br>0: Half-bridge 8 is in Hi-Z                                                                                                                                                                                                                                                                                               |
| 7  | SHBEN7   | Half-bridge 7 output status.<br>1: Half-bridge 7 is active<br>0: Half-bridge 7 is in Hi-Z                                                                                                                                                                                                                                                                                               |
| 6  | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 5  | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 4  | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 3  | RESERVED | Reserved.                                                                                                                                                                                                                                                                                                                                                                               |
| 2  | HBCNF8   | Half-bridge 8 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                  |
| 1  | HBCNF7   | Half-bridge 7 configuration status.<br>1: The high-side (HS) half-bridge is on, and the low-side (LS) half-bridge is off<br>0: The HS half-bridge is off, and the LS half-bridge is on                                                                                                                                                                                                  |
| 0  | TW       | This bit indicates if a thermal warning has been detected. This bit is treated as an early warning, and is set high if the junction temperature reaches $T_{JW}$ . The output remains on until one or more sensors reach $T_{SD}$ . This bit automatically resets if the junction temperature drops below the thermal warning recovery point.<br>1: A thermal warning has been detected |

### Enable Control

The MPQ6628 enters low-power mode (or sleep mode) when the EN pin is pulled low. The EN input has an internal pull-down resistor. In sleep mode, all output stages turn off, and the SPI register banks are reset. The output stages can be activated again by pulling EN high.

### Status Register Reset (SRR)

The status register reset (SRR) command bit is executed at the end of the SPI transmission (CS low to high). Sending SRR = 1 clears the status memory and reactivates faulted outputs for channels (as selected by CH\_SEL).

If a fault is still present when SRR is sent, the protection can be triggered, and the device may shutdown again. The device can be reset by toggling the EN pin or by a VCC power-on reset.

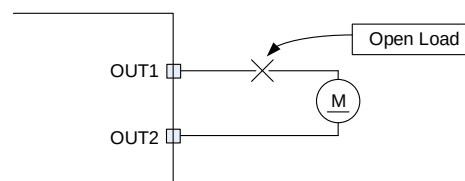
### Open-Load Detection (OLD)

While the device is on, open-load detection (OLD) is implemented in the low-side (LS) switches of the bridge outputs. If the current through the LS transistor is below the reference current ( $I_{OLD}$ ) for longer than the OLD delay time ( $t_{DOLD}$ ), the corresponding OLD diagnostic bit is set. If an under-load condition occurs in another channel after the global timer has started, the delay for any subsequent under-load condition is the remainder of the timer. The timer runs continuously if the under-load condition remains.

If the OLSD\_EN bit is set, and an open load is detected on the LS switch, the respective output is disabled, and the open load error bit is latched. Otherwise, the output remains on, and only the open load error bit is set. If OLSD\_EN is set, the

error remains latched, and the output stays off until an SRR or power-on reset is performed. The channel group selection input bit (CH\_SEL) determines which channels are affected by SRR, and also determines which half-bridges are latched off via the OLSD\_EN bit. This provides the advantage of independently diagnosing and isolating error flags to the corresponding failed output.

For example, consider a motor that is connected between outputs OUT1 and OUT2 with a broken wire (see Figure 3). Table 5 shows the corresponding diagnostic information.



**Figure 3: Half-Bridge Open Load Example**

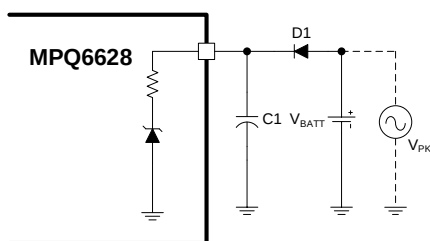
**Table 5: Open Load Diagnostic Example**

| Control |     |     |     | Diagnostic Information |                    |
|---------|-----|-----|-----|------------------------|--------------------|
|         |     |     |     | Motor Connected        | Motor Disconnected |
| LS1     | HS1 | LS2 | HS2 | OLD (Output Bit[13])   |                    |
| 0       | 0   | 0   | 0   | 0                      | 0                  |
| 1       | 0   | 0   | 1   | 0                      | 1                  |
| 0       | 1   | 1   | 0   | 0                      | 1                  |
| 0       | 1   | 0   | 1   | 0                      | 0                  |
| 1       | 0   | 1   | 0   | 1                      | 1                  |

In motor applications, it is often advantageous to actively brake the motor by turning on both high-side (HS) or low-side (LS) drivers in two half-bridge channels. If the configuration has two LS drivers (LS brake), an under-load condition occurs as the motor current decays normally. Use an HS brake to avoid an under-load notification.

### Discharge Circuit

Many typical applications use an inverse-polarity protection diode (e.g. D1) (see Figure 4).



**Figure 4: Functional Principle of the Discharger Circuit**

However, this method poses certain risks. During inhibit mode, the IC consumes an extremely low current ( $I_{VS}$ ) that is about 20 $\mu$ A maximum. Any peaks on the supply voltage gradually charge the blocking capacitor.

D1 prevents the capacitor from discharging via the power supply. Due to the extremely small quiescent current, discharging via the IC can also be ignored. This means that during long periods in inhibit mode, the IC's supply voltage could increase continuously, until the device exceeds the maximum supply voltage limit (about 40V). This could damage the IC.

The MPQ6628 features a discharger circuit to protect the device. If the VS voltage exceeds its threshold (about 37V), the blocking capacitor is discharged via an integrated resistor until VS falls below the threshold.

### Diagnostics Overview

Table 6 on page 20 lists the diagnostic classes and functions.

Table 6: Diagnostic Classes and Functions

| Fault                 | Qualifier   | State and Recovery             |                                    |
|-----------------------|-------------|--------------------------------|------------------------------------|
|                       |             | OUTx                           | Output Register                    |
| Thermal shutdown      | -           | Hi-Z, use SRR to reset         | TSD = 1, use SRR to reset          |
| Over-current Shutdown | -           |                                | OC = 1, use SRR to reset           |
| Open-load detection   | OLSD_EN= 1  | Unaffected                     | OLD = 1, use SRR to reset          |
|                       | OLSD_EN = 0 |                                |                                    |
| Over-voltage lockout  | OVLO = 1    | Hi-Z, unlatched <sup>(9)</sup> | PSF = 1, unlatched <sup>(10)</sup> |
|                       | OVLO = 0    | Unaffected                     |                                    |
| Under-voltage lockout | -           | Hi-Z, unlatched <sup>(9)</sup> |                                    |
| Thermal warning       | -           | Unaffected                     | TW = 1, unlatched <sup>(10)</sup>  |

**Notes:**

9) OUTx returns to its previous state if fault is removed.

10) The corresponding output register returns to its no-fault state if fault is removed

**Over-Current Protection (OCP)**

The MPQ6628 has internal overload and short-circuit protection (SCP). The currents in both the high-side and low-side MOSFETs are measured, and if the current exceeds the current limit, an internal timer starts. If the permanent over-current shutdown delay time ( $t_{oc}$ ) is reached, the short-circuit detection bit (OC) is set, and the shorted output is disabled. Reset the OC bit and enable the disabled output by writing a high to the SRR bit in the input register. The channel group selection input bit (CH\_SEL) determines which channels are affected by SRR.

**Thermal Shutdown and Thermal Pre-Warning**

Thermal monitoring is integrated into the MPQ6628. Each half-bridge monitors the driver pair's (one channel including the high-side and low-side MOSFETs) thermal sensor. If the junction temperature rises above the thermal pre-warning threshold, the temperature pre-warning bit (TW) in the output register is set. When the temperature falls below the thermal pre-warning threshold, this bit is reset.

If the junction temperature rises above the thermal shutdown threshold, the channel's HS and LS drivers latch off, the TW bit remains set, and the TSD (PRE\_15) bit is set. The TSD bit is cleared, and all affected channels in a group resume immediately once the following conditions are met:

- The junction temperature falls below the thermal shutdown threshold

- A high has been written to the SRR bit in the input register.

The channel group selection input bit (CH\_SEL) determines which channels are affected by SRR.

The thermal pre-warning and shutdown thresholds have hysteresis values.

**VS Under-Voltage Lockout (UVLO)**

If the voltage on the VS pin falls below the under-voltage lockout (UVLO) threshold, an internal timer starts. The power supply fail bit (PSF) in the output register is set, and all outputs are disabled if the permanent UVLO delay time is reached. Operation resumes immediately when VS rises above the UVLO threshold, and the PSF bit is cleared.

**VCC Under-Voltage Lockout (UVLO)**

The SPI interface does not function if VCC is below the under-voltage lockout (UVLO) threshold. If this occurs, all outputs turn off, then the input and status output registers are cleared.

Once the VCC voltage rises above the under-voltage threshold, the under-voltage bit is reset, and SRR is released

**VS Over-Voltage Lockout (OVLO)**

If the supply voltage on VS rises above the switch off voltage ( $V_{OVLOFF}$ ), all outputs switch off if the over-voltage lockout input bit is set (OVLO = 1), and the PSF error bit is set. The error is not latched. This means that if the VS voltage falls below the switch-on threshold, the power stages restart, and the error flags reset.

## APPLICATION INFORMATION

### PCB Layout Guidelines

PCB layout is critical for the stable operation. For the best results, follow the guidelines below:

1. Place a supply-rated X5R or X7R bypass capacitor as close as possible to the IC.
2. Place as much copper as possible on the long pads.
3. Place thermal vias inside the pad area to dissipate heat to the copper layers. Place vias just outside the pad area if via-in-pad construction is not applicable.
4. Place a bulk capacitor on the VS pin to absorb the energy flowing from the motor or power supply. This capacitor should be sized according to the application requirements.

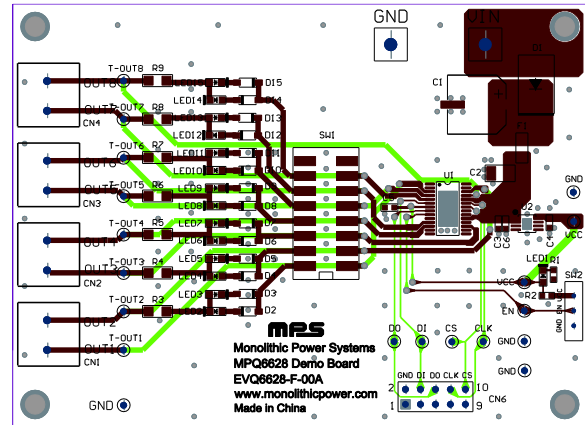
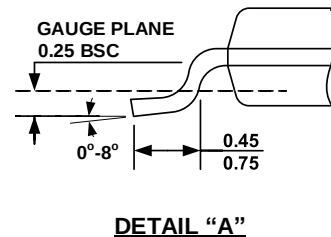
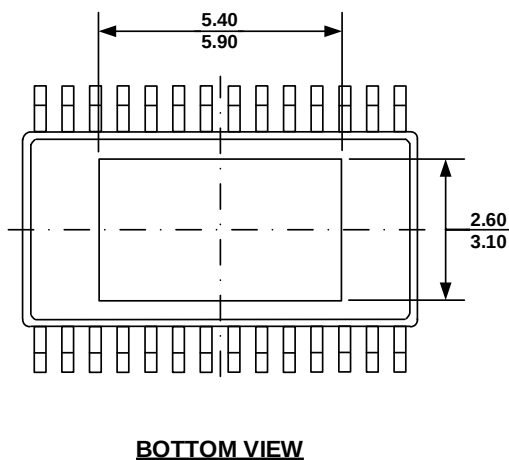
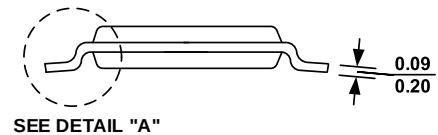
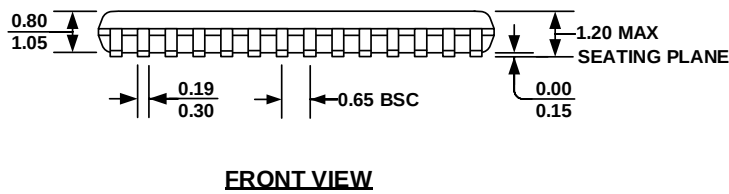
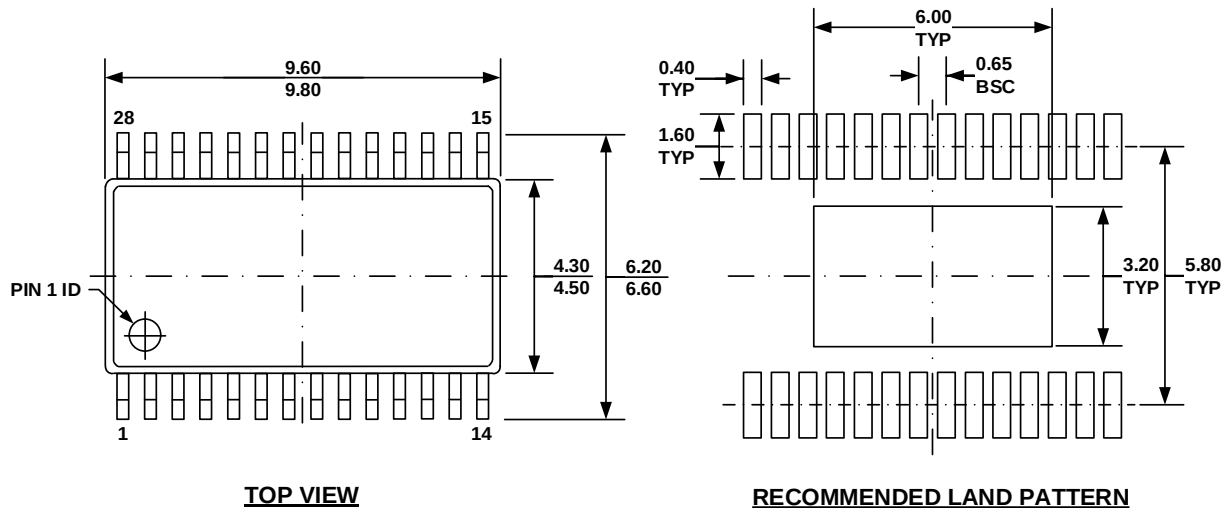


Figure 5: Recommended PCB Layout

# PACKAGE INFORMATION

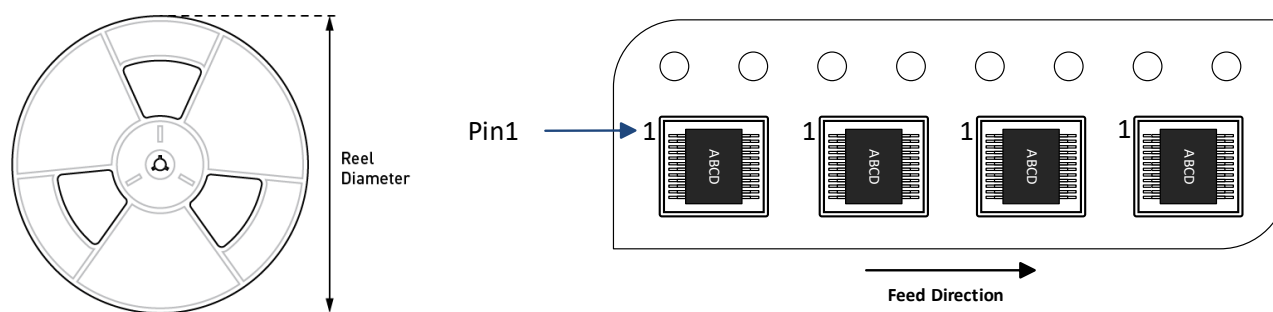
## TSSOP-28EP



### NOTE:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS.
- 2) PACKAGE LENGTH DOES NOT INCLUDE MOLD FLASH, PROTRUSION, OR GATE BURR.
- 3) PACKAGE WIDTH DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION.
- 4) LEAD COPLANARITY (BOTTOM OF LEADS AFTER FORMING) SHALL BE 0.10 MILLIMETERS MAX.
- 5) DRAWING CONFORMS TO JEDEC MO-153, VARIATION AET.
- 6) DRAWING IS NOT TO SCALE.

## CARRIER INFORMATION



| Part Number      | Package Description | Quantity/ Reel | Quantity/ Tube | Reel Diameter | Carrier Tape Width | Carrier Tape Pitch |
|------------------|---------------------|----------------|----------------|---------------|--------------------|--------------------|
| MPQ6628GF-AEC1-Z | TSSOP-28EP          | 2500           | 50             | 13in          | 16mm               | 8mm                |



## REVISION HISTORY

| Revision # | Revision Date | Description     | Pages Updated |
|------------|---------------|-----------------|---------------|
| 1.0        | 11/08/2021    | Initial Release | -             |

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