NX-series Safety Control Units

NX-SL/SI/SO

CSM_NX-SL_SI_SO_E_2_3

Integration of Safety into Machine Automation Enables Simple, Flexible System Configuration.

- EN ISO13849-1 (PLe/Safety Category4), IEC 61508 (SIL3) certified.
- One connection using Safety over EtherCAT (FSoE) * protocol enables flexible configuration by mixing the Safety Units with standard NX I/O.
- Now supports stand-alone operation with EtherNet/IP monitoring up to 256 I/O.
- Hardware and safety circuits can be configured using the Sysmac Studio software (Ver. 1.07)
 - -Full License Sysmac Studio supports EtherCAT integration and EtherNet/IP Stand-alone configurations
 - -Safety License Version supports only EtherNet/IP Stand-alone configurations



* Safety over EtherCAT (FSoE): The open protocol Safety over EtherCAT (abbreviated with FSoE "FailSafe over EtherCAT") defines a safety related communication layer for EtherCAT. Safety over EtherCAT meets the requirements of IEC 61508 SIL 3 and enables the transfer of safe and standard information on the same communication system without limitations with regard to transfer speed and cycle time.

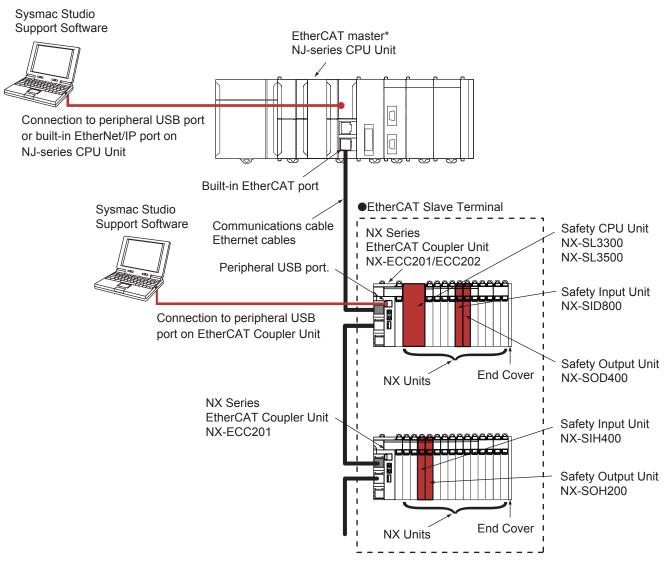
Features

- Integrated safety into machine automation possible by connecting with the NX-series EtherCAT Coupler.
- The Safety CPU Unit controls up to 128 Safety I/O Units.
- 4 or 8 points per Safety Input Unit. The 4-point Safety Input Unit can be directly connected with OMRON Non-contact Switches and Singlebeam Sensors.
- 2 or 4 points per Safety Output Unit. The 2-point Safety Output Unit is characterized by large output breaking current of 2.0 A.
- The Safety Units can be freely allocated in any combination with standard NX I/O.
- Compliant with IEC61131-3
- Safety programs can be standardized and reused efficiently by using POUs for design and operation.

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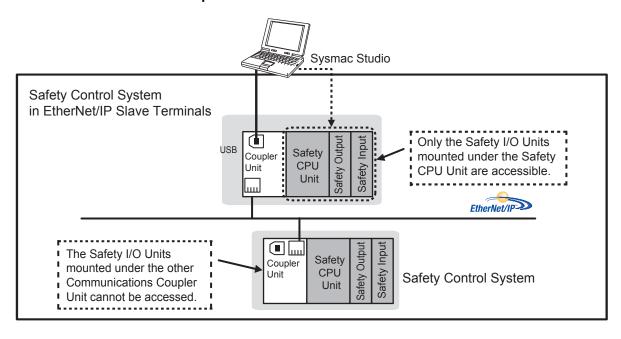
System Configuration

EtherCAT Network Operation



^{*} OMRON CJ1W-NC□81/□82 Position Control Units cannot be connected to the EtherCAT Slave Terminal even though they support EtherCAT.

Stand-alone EtherNet/IP Network Operation





Precautions for Correct Use

There are functional restrictions when you connect to the EtherCAT Coupler Unit via the USB port in comparison with connecting to the NJ-series CPU Unit. We therefore recommend that you connect to the NJ-series CPU Unit.

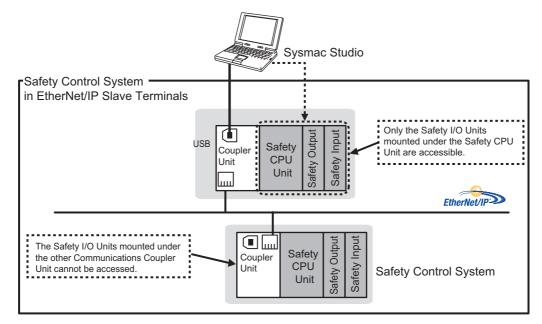
Functional Differences on the Sysmac Studio Based on the Connection Point

The functions that you can use on the Sysmac Studio depend on what the Sysmac Studio is connected to. Refer to the *NX-series EtherCAT Coupler Unit User's Manual* (Cat. No. W519) for details.

1-3-3 Connection Method and Procedures for EtherNet/IP Coupler Units

Connect the Sysmac Studio to the USB port on the EtherNet/IP Coupler Unit.

This connection allows you to download, upload, and monitor the safety programs for only the Safety CPU Unit and Safety I/O Units that are under the EtherNet/IP Coupler Unit that the Sysmac Studio is online with. The other devices cannot be accessed.



Ordering Information

Safety CPU Unit

		Specifications					
Unit type	Appearance	Maximum number of safety I/O points	Program capacity	Number of safety master connections	I/O refreshing method	Unit version	Model
Safety CPU		256 points	512KB	32	Free-Run refreshing	Ver. 1.1	NX-SL3300
Unit		1024 points	2048KB	128	Free-Run refreshing	Ver. 1.1	NX-SL3500

Safety Input Units

					Specifications	3				
Unit type	Appearance	Number of safety input points	Number of test output points	Internal I/O common	Rated input voltage	OMRON special safety input devices	Number of safety slave connections	I/O refreshing method	Unit version	Model
Safety Input		4 points	2 points	Sinking inputs (PNP)	24 VDC	Can be connected.	1	Free-Run refreshing	Ver. 1.1	NX-SIH400
Units		8 points	2 points	Sinking inputs (PNP)	24 VDC	Cannot be connected.	1	Free-Run refreshing	Ver. 1.0	NX-SID800

^{*}The following OMRON special safety input devices can be connected directly without a special controller.

For detail of connectable OMRON special safety input devices, refer to NX-series Safety Control Units User's Manual(No.Z930-E1).

Туре	Model and corresponding PL and safety category
OMRON Single-beam Safety Sensors	E3ZS and E3FS
OMRON Non-contact Door Switches	D40Z D40A
OMRON Safety Mats	UM
OMRON Safety Edges	SGE (4-wire connection)

Safety Output Units

			Specifications						
Unit type	Appearance	Number of safety output points	Internal I/O common	Maximum load current	Rated voltage	Number of safety slave connections	I/O refreshing method	Unit version	Model
Safety Output		2 points	Sourcing outputs (PNP)	2.0 A/point, 4.0 A/Unit at 40°C, and 2.5 A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature.	24 VDC	1	Free-Run refreshing	Ver. 1.0	NX-SOH200
Units		4 points	Sourcing outputs (PNP)	0.5 A/point and 2.0 A/Unit	24 VDC	1	Free-Run refreshing	Ver. 1.0	NX-SOD400

Option

Product Name		Specification Specific Specifi			
Unit/Terminal Block Coding Pins	For 10 Units (Terminal Bloc	ck: 30 pins, Unit: 30 pins)			NX-AUX02
		Specif	ication		
Product name	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity	Model
Terminal Block	8	A/B	None	10A	NX-TBA082
Terminal block	16	A/B	None	10A	NX-TBA162

Accessories

Not included.

Specifications

Regulations and Standards

Certification body	Standards	
TÜV Rheinland *	 EN ISO 13849-1: 2008 + AC: 2009 EN ISO 13849-2: 2012 IEC 61508 parts 1-7: 2010 EN 62061: 2005 EN 61131-2: 2007 EN ISO 13850: 2008 EN 60204-1: 2006 + A1: 2009 + AC: 2010 	 EN 61000-6-2: 2005 EN 61000-6-4: 2007 NFPA 79: 2012 ANSI RIA 15.06-1999 ANSI B11.19-2010 UL1998 IEC 61326-3-1: 2008
UL	cULus: Listed (UL508) and ANSI/ISA 12.12.01	

 $[\]textcolor{red}{\star} \textit{Certification was received for applications in which OMRON FSoE devices are connected to each other.}$

The NX-series Safety Control Units allow you to build a safety control system that meets the following standards.

- Requirements for SIL 3 (Safety Integrity Level 3) in IEC 61508, EN 62061, Safety Standard for Safety Instrumented Systems (Functional Safety
 of Electrical/Electronic/Programmable Electronic Safety-related Systems)
- Requirements for PLe (Performance Level e) and for safety category 4 in EN ISO13849-1

The NX-series Safety Control Units are also registered for C-Tick and KC compliance.

General Specification

	Item	Specification			
Enclosure		Mounted in a panel (open)			
Grounding me	ethod	Ground to 100 Ω or less.			
	Ambient operating temperature	0 to 55°C (The upper limit of the ambient operating temperature is restricted by the installation orientation.)			
	Ambient operating humidity	10% to 95% (with no condensation or icing)			
	Atmosphere	Must be free from corrosive gases.			
	Ambient storage temperature	−25 to 70°C (with no condensation or icing)			
	Altitude	2,000 m max.			
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.			
	Noise immunity	Conforms to IEC 61131-2. 2 kV on power supply line (Conforms to IEC 61000-4-4.)			
Operating	Insulation class	Class III (SELV)			
environment	Overvoltage category	Category II: Conforms to JIS B3502 and IEC 61131-2.			
	EMC immunity level	Zone B			
	Vibration resistance	Conforms to IEC 60068-2-6.			
	Vibration registance	5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s², 100 minutes each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)			
		Conforms to IEC 60068-2-27.			
	Shock resistance	147 m/s², 3 times each in X, Y, and Z directions			
	Insulation resistance	20 $\text{M}\Omega$ between isolated circuits (at 100 VDC)			
	Dielectric strength	510 VAC for 1 min between isolated circuits, leakage current: 5 mA max.			
Installation me	ethod	DIN Track (IEC 60715 TH35-7.5/TH35-15)			
Applicable standards		IEC 61508: 2010 SIL 3, EN 62061: 2005 SIL CL3 EN ISO 13849-1, 13849-2: 2008 PL e/Safety Category 4 UL 1998			
		cULus: Listed UL508, ANSI/ISA 12.12.01 EN 61131-2, C-Tick, KC: KC Registration			

Specifications of Individual Units

Safety CPU Unit NX-SL3300/SL3500

Unit name	Safety CPU Unit			
Model	NX-SL3300	NX-SL3500		
Maximum number of safety I/O points	256 points	1024 points		
Program capacity	512 KB	2048 KB		
Number of safety master connections	32	128		
I/O refreshing method	Free-Run refreshing			
External connection terminals	None			
Indicators	FS indicator, VALID indicator, DEBUG indicator, TS indicator, and RUN indicator SL3300 FS TS VALID RUN DEBUG	FS indicator, VALID indicator, DEBUG indicator, TS indicator, and RUN indicator SL3500 FS TS VALID TRUN DEBUG		
Dimensions	$30 \times 100 \times 71 \text{ mm } (W \times H \times D)$			
I/O power supply method	Not supplied.			
Current capacity of I/O power supply terminals	No I/O power supply terminals			
NX Unit power consumption	0.90 W max.			
Current consumption from I/O power supply	No consumption			
Weight	75 g max.			
Installation orientation and restrictions	Installation orientation: 6 possible orientations Restrictions: None			

Safety Input Units NX-SIH400/SID800

Unit name	Safety II	nput Unit
Model	NX-SIH400	NX-SID800
Number of safety input points	4 points	8 points
Number of test output points	2 points	2 points
Internal I/O common	PNP (sinking inputs)	
Rated input voltage	24 VDC (20.4 to 28.8 VDC)	
OMRON special safety input	,	
devices	Can be connected.	Cannot be connected.
Number of safety slave connections	1	
I/O refreshing method	Free-Run refreshing	
External connection terminals	Screwless clamping terminal block (8 terminals)	Screwless clamping terminal block (16 terminals)
Indicators	TS indicator, FS indicator, input indicators (yellow), and input error indicators (red) SIH400 FS TS 0 1 2 3	TS indicator, FS indicator, input indicators (yellow), and input error indicators (red) SID800 FS TS 0 1 100 11 2 3 12 3 4 5 14 5 6 7 16 7
Safety input current	4.5 mA typical	3.0 mA typical
Safety input ON voltage	11 VDC min.	15 VDC min.
Safety input OFF voltage/OFF current	5 VDC max., 1 mA max.	
Test output type	Sourcing outputs (PNP)	
Test output load current	25 mA max.	50 mA max.
Test output residual voltage	1.2 V max. (Between IOV and all output terminals)	
Test output leakage current	0.1 mA max.	
Dimensions	$12 \times 100 \times 71 \text{ mm } (W \times H \times D)$	
Isolation method	Photocoupler isolation	
Insulation resistance	20 MΩ min. between isolated circuits (at 100 VDC)	
Dielectric strength	510 VAC for 1 min between isolated circuits, leakage current: 5	i mA max.
I/O power supply method	Power supplied from the NX bus	
Current capacity of I/O power supply terminals	No applicable terminals.	
NX Unit power consumption	0.70 W max.	0.75 W max.
Current consumption from I/O	20 mA max.	
power supply	70	
Weight	70 g max.	
Circuit layout	To and T1 Terminal block SI0 to Si0 Si0	Terminal block No not To and
Terminal connection diagram	Si0 to Si3: Safety input terminals T0 and T1: Test output terminals NX-SIH400 Safety switch Sidely swit	Si0 to Si7: Safety input terminals T0 and T1: Test output terminals NX-SIDB00 Safety Input Unit Safety switch Safet
Installation orientation and restrictions	Installation orientation: 6 possible orientations. Restrictions: Maximum ambient temperature is 50°C for any ori	
Protective functions	Overvoltage protection circuit and short detection (test outputs)	

Safety Output Units NX-SOH200/SOD400

Unit name	Safety O	utput Unit		
Model	NX- SOH200	NX-SOD400		
Number of safety output points	2 points	4 points		
Internal I/O common	PNP (sourcing outputs)			
Maximum load current	2.0 A/point 4.0 A/Unit at 40°C 2.5 A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature	0.5 A/point and 2.0 A/Unit		
Rated voltage	24 VDC (20.4 to 28.8 VDC)			
Number of safety slave connections	1			
I/O refreshing method	Free-Run refreshing			
External connection terminals	Screwless clamping terminal block (8 terminals)			
Indicators	TS indicator, FS indicator, output indicators (yellow), and output error indicators (red) SOH200 FSI ITS I 0 I 1	TS indicator, FS indicator, output indicators (yellow), and output error indicators (red) SOD400 FS■ ■TS ■0 ■1 ■2 ■3 0 1 2 3		
Safety output ON residual voltage	1.2 V max. (Between IOV and all output terminals)			
Safety output OFF residual voltage	2 V max. (Between IOG and all output terminals)			
Safety output leakage current	0.1 mA max.			
Dimensions	$12 \times 100 \times 71 \text{ mm } (W \times H \times D)$			
Isolation method	Photocoupler isolation			
Insulation resistance	20 MΩ min. between isolated circuits (at 100 VDC)			
Dielectric strength	510 VAC for 1 min between isolated circuits, leakage current: §	5 mA max.		
I/O power supply method	Power supplied from the NX bus			
Current capacity of I/O power supply terminals	IOG: 2 A max./terminal	IOG (A3 and B3): 2 A max./terminal IOG (A7 and B7): 0.5 A max./terminal		
NX Unit power consumption	0.70 W max.	0.75 W max.		
Current consumption from I/O power supply	40 mA max.	60 mA max.		
Weight	65 g max.	T		
Circuit layout	Left-side NX I/O poser supply -	Left-side NX TO power supply + Bus connector To power supply - NO		
Terminal connection diagram	So0 and So1: Safety output terminals IOG: I/O power supply 0 V NX-SOH200 Safety Output Unit Safety Output U	So0 to So3: Safety output terminals IOG: I/O power supply 0 V		

Unit name	Safety Output Unit				
Model	NX- SOH200	NX-SOD400			
Installation orientation and restrictions	Installation orientation: 6 possible orientations Restrictions: For upright installation, the ambient temperature is restricted as shown below depending on the total Unit load current. 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	Installation orientation: 6 possible orientations Restrictions: None			
Protective functions	Overvoltage protection circuit and short detection				

Version Information

The combinations that can be used of the unit versions of the Safety Control Units, NJ-series CPU Units, and NX-series EtherCAT Coupler Unit, and the version of the Sysmac Studio

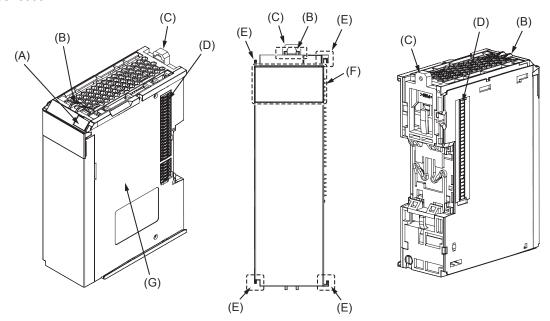
NX Unit		Corresponding version			
Model number	Unit version	EtherCAT Coupler Unit NX-ECC201/ECC202 *	NJ-series CPU Units (NJ501-□□□□) (NJ301-□□□□)	Sysmac Studio	
NV CL 2200	1.0	1.1 or lotor N	1.06 or later	1.07 or later	
NX-SL3300	1.1	1.1 or later *	1.06 of later	1.10 or later	
NIV OLOGOO	1.0	1.2 or later *	1.07 or later	1.08 or later	
NX-SL3500	1.1	1.2 or later *		1.10 or later	
NX-SIH400	1.0			1.07 or later	
NA-31H400	1.1			1.10 or later	
NX-SID800		1.1 or later *	1.06 or later		
NX-SOH200	1.0			1.07 or later	
NX-SOD400					

 $[\]boldsymbol{\ast}$ Some models do not have all of the versions given in the above table.

For those models, the oldest version applies. Refer to the user's manuals for the specific Units for the relation between models and versions.

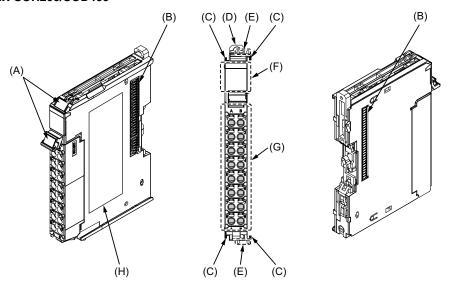
External Interface

Safety CPU Unit NX-SL3300/SL3500



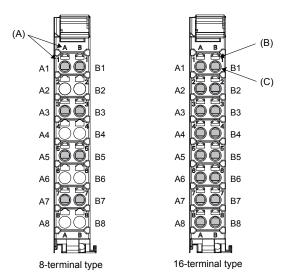
Letter	Item	Specification	
(A)	Marker attachment locations	The locations where markers are attached. The markers made by OMRON are installed for the factory setting. Commercially available markers can also be installed. For details, refer to User's Manual (Z930-E1).	
(B)	Protrusions for removing the Unit		
(C)	DIN Track mounting hooks	These hooks are used to mount the NX Unit to a DIN Track.	
(D)	NX bus connector	This is the NX-series bus connector. It is used to connect an NX-series Safety I/O Unit or other NX Unit.	
(E)	Unit hookup guides	These guides are used to connect two Units.	
(F)	Indicators The indicators show the current operating status of the NX Unit or signal I/O s Refer to User's Manual (Z930-E1).		
(G)	Unit specifications	The specifications of the NX Unit are given here.	

Safety Input Unit NX-SIH400/SID800 Safety Output Unit NX-SOH200/SOD400



Letter	Item	Specification	
(A)	Marker attachment locations	The locations where markers are attached. The markers made by OMRON are installed for the factory setting. Commercially available markers can also be installed. For details, refer to User's Manual (Z930-E1).	
(B)	NX bus connector	This is the NX-series bus connector. Connect this connector to another Unit, suc the NX-series Safety CPU Unit or a Safety I/O Unit.	
(C)	Unit hookup guides	These guides are used to connect two Units.	
(D)	DIN Track mounting hooks	These hooks are used to mount the NX Unit to a DIN Track.	
(E)	Protrusions for removing the Unit	The protrusions to hold when removing the Unit.	
(F)	Indicators	The indicators show the current operating status of the NX Unit or signal I/O status. Refer to User's Manual (Z930-E1).	
(G)	Terminal block	The terminal block is used to connect to external devices. It connects the safety outputs. The number of terminals depends on the NX Unit.	
(H)	Unit specifications	The specifications of the NX Unit are given here.	

Terminal Blocks



Letter	Item	Specification		
(A)	Terminal number indications	The terminal numbers are given by column letters A and B, and row numbers 1 to 8. The combination of the column and row gives the terminal numbers from A1 to A8 and B1 to B8. The terminal number indicators are the same regardless of the number of terminals on the terminal block, as shown above.		
(B)	Release holes	Insert a flat-blade screwdriver into these holes to connect and remove the wires.		
(C)	Terminal holes	The wires are inserted into these holes.		

Applicable Terminal Blocks for Each Unit Model

Unit model	Terminal Blocks					
number	Model	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity	
NX-SIH400	NX-TBA082	8	A/B	None	10A	
NX-SID800	NX-TBA162	16	A/B	None	10A	
NX-SOH200	NX-TBA082	8	A/B	None	10A	
NX-SOD400	NX-TBA082	8	A/B	None	10A	

Applicable Wires

Using Ferrules

If you use ferrules, attach the twisted wires to them.

Observe the application instructions for your ferrules for the wire stripping length when attaching ferrules.

Always use one-pin ferrules. Do not use two-pin ferrules.

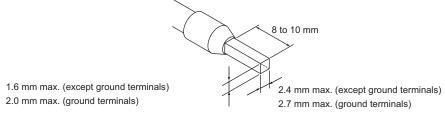
The applicable ferrules, wires, and crimping tool are given in the following table.

Terminal types	Manufacturer	Ferrule model number	Applicable wire (mm² (AWG))	Crimping tool
Terminals other than ground	Phoenix Contact	AI0,34-8	0.34 (#22)	Phoenix Contact (The figure in parentheses is the applicable wire size.)
		AI0,5-8	0.5 (#20)	CRIMPFOX 6 (0.25 to 6 mm ² , AWG24 to 10)
terminals		AI0,5-10		
		AI0,75-8	0.75 (#18)	
		AI0,75-10		
		AI1,0-8	1.0 (#18)	
		AI1,0-10		
		AI1,5-8	1.5 (#16)	
		AI1,5-10		
Ground terminals		AI2,5-10	2.0 *	
Terminals other	Weidmuller	H0.14/12	0.14 (#26)	Weidmuller (The figure in parentheses is the applicable wire size.)
than ground terminals		H0.25/12	0.25 (#24)	PZ6 Roto (0.14 to 6 mm ² , AWG 26 to 10)
terriiriais		H0.34/12	0.34 (#22)	
		H0.5/14	0.5 (#20)	
		H0.5/16		
		H0.75/14	0.75 (#18)	
		H0.75/16		
		H1.0/14	1.0 (#18)	
		H1.0/16		
		H1.5/14	1.5 (#16)	
		H1.5/16		

^{*} Some AWG 14 wires exceed 2.0 mm² and cannot be used in the screwless clamping terminal block.

When you use any ferrules other than those in the above table, crimp them to the twisted wires so that the following processed dimensions are achieved.

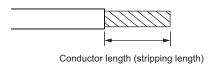
Finished Dimensions of Ferrules



Using Twisted Wires/Solid Wires

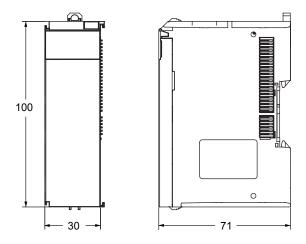
If you use the twisted wires or the solid wires, the applicable wire range and conductor length (stripping length) are as follows. Use the twisted wires to connect the ground wire to a ground of 100Ω or less. Do not use the solid wires.

Terminal types	Applicable wires	Conductor length (stripping length)
Ground terminals	2.0 mm ²	9 to 10 mm
Terminals other than ground terminals	0.08 to 1.5 mm ² AWG28 to 16	8 to 10 mm

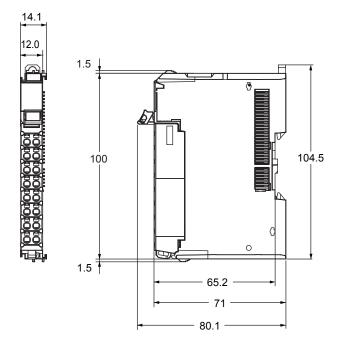


Dimensions (Unit/mm)

Safety CPU Unit NX-SL3300/SL3500



Safety Input Units NX-SIH400/SID800 Safety Output Units NX-SOH200/SOD400



Related Manuals

Cat. No.	Model number	Manual name	Application	Description
Z930	NX-SL	NX-series Safety Control Unit User's Manual	Learning how to use NX-series Safety Control Units.	Describes the hardware, setup methods, and functions of the NX-series Safety Control Units.
Z931	NX-SL	NX-series Safety Control Unit Instructions Reference Manual	Learning about the specifications of instructions for the Safety CPU Unit.	Describes the instructions for the Safety CPU Unit. When programming, use this manual together with the <i>NX-series Safety Control Units User's Manual</i> (Cat. No. Z930).

Terms and Conditions of Sale

- Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.

- and (ii) Buyer has no past due amounts.

 Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

 Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

 Financial. If the financial position of Buyer at any time becomes unsatisfactory
- <u>Financial</u>. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts. unpaid accounts
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.

 10. Force Majeure. Omron shall not be liable for any delay or failure in delivery
- resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.

 11. Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
 a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
 b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
 - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
 d. Delivery and shipping dates are estimates only; and
 e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

 12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products. portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
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 (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

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Note: Specifications are subject to change.

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