

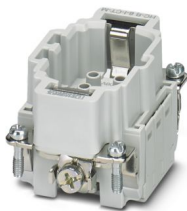
# HC-B 6-I-CT-M - Contact insert



1648157

<https://www.phoenixcontact.com/us/products/1648157>

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Contact insert, number of positions: 6+PE, size: B6, number of connections per position: 1, Pin, Crimp connection, 500 V, 16 A, 0.5 mm<sup>2</sup> ... 4 mm<sup>2</sup>

## Your advantages

- For fast coding with plastic profile<br/>
- Shock and vibration-resistant in accordance with DIN EN 61373

## Commercial data

|                                      |                     |
|--------------------------------------|---------------------|
| Item number                          | 1648157             |
| Packing unit                         | 1 pc                |
| Minimum order quantity               | 1 pc                |
| Sales key                            | BF61                |
| Product key                          | BF7ABC              |
| Catalog page                         | Page 541 (C-2-2019) |
| GTIN                                 | 4046356092272       |
| Weight per piece (including packing) | 37.5 g              |
| Weight per piece (excluding packing) | 37.5 g              |
| Customs tariff number                | 85366990            |
| Country of origin                    | CN                  |

# HC-B 6-I-CT-M - Contact insert



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## Technical data

### Notes

|         |                                                                                                                                      |
|---------|--------------------------------------------------------------------------------------------------------------------------------------|
| General | For HEAVYCON ADVANCE and HEAVYCON housing of B6 type, crimp contacts CK 2,5-ED (crimp contacts not included in the scope of supply). |
| General | Connectors may be operated only when there is no load/voltage.                                                                       |

### Mounting

|               |                                                                                                                                                                                                                                        |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Assembly note | To ensure correct use, installation in housing with IP54 protection or better is required<br><br>Remove the crimp contact using a screwdriver. The opening for the screwdriver is next to the opening where the conductor is inserted. |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Product properties

|                                    |                                              |
|------------------------------------|----------------------------------------------|
| Product type                       | Contact insert with a fixed no. of positions |
| Series                             | HC-B                                         |
| Type                               | B6                                           |
| Number of positions                | 6                                            |
| Connection profile                 | 6+PE                                         |
| Contact numbering                  | 1 - 6                                        |
| Number of connections per position | 1                                            |
| Contact material type              | turned                                       |

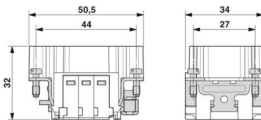
### Data management status

|                  |    |
|------------------|----|
| Article revision | 11 |
|------------------|----|

### Insulation characteristics

|                      |     |
|----------------------|-----|
| Overvoltage category | III |
| Degree of pollution  | 3   |

### Dimensions

|                                 |                                                                                      |
|---------------------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing             |  |
| Width                           | 34 mm                                                                                |
| Height                          | 32 mm                                                                                |
| Length                          | 50.5 mm                                                                              |
| Drill hole distance, horizontal | 44 mm                                                                                |

### Mechanical characteristics

|                  |        |
|------------------|--------|
| Contact diameter | 2.5 mm |
|------------------|--------|

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## Connection data

### Connection technology

|                                    |                  |
|------------------------------------|------------------|
| Connection technology              | Crimp connection |
| Number of connections per position | 1                |
| Connection in acc. with standard   | IEC / EN         |

### Conductor connection

|                                         |                                                                                                               |
|-----------------------------------------|---------------------------------------------------------------------------------------------------------------|
| Conductor cross section                 | 0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>                                                                     |
| Connection cross section AWG            | 20 ... 12                                                                                                     |
| Tightening torque                       | 0.8 Nm ... 1.2 Nm (PE connection)<br>0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing) |
| Stripping length of the individual wire | 7.5 mm                                                                                                        |

## Electrical properties

|                       |                |
|-----------------------|----------------|
| Rated voltage (III/3) | 500 V          |
| Rated surge voltage   | 6 kV           |
| Rated current         | 16 A           |
| SCCR                  | 5 kA (UL 2237) |

## Mechanical properties

### Mechanical data

|                             |       |
|-----------------------------|-------|
| Insertion/withdrawal cycles | ≥ 500 |
|-----------------------------|-------|

## Material specifications

|                                        |                                                                                                                         |
|----------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Flammability rating according to UL 94 | V0                                                                                                                      |
| Contact material                       | Copper alloy                                                                                                            |
| Contact surface material               | Ag (alternatively Au)                                                                                                   |
| Contact carrier material               | PC                                                                                                                      |
| Standards/regulations                  | PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3) |

## Environmental and real-life conditions

### Ambient conditions

|                                 |                                                      |
|---------------------------------|------------------------------------------------------|
| Degree of protection            | IP20                                                 |
| Ambient temperature (operation) | -40 °C ... 125 °C (including heating up of contacts) |

## Standards and regulations

|                                        |              |
|----------------------------------------|--------------|
| Constructional and testing regulations | DIN EN 61984 |
|                                        | DIN EN 60664 |
|                                        | IEC 60352    |
| Tests                                  | DIN EN 61984 |
|                                        | DIN EN 60664 |

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|                       |                                                                                                                         |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------|
|                       | IEC 60352                                                                                                               |
| Testing               |                                                                                                                         |
| Standards/regulations | PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3) |

# HC-B 6-I-CT-M - Contact insert

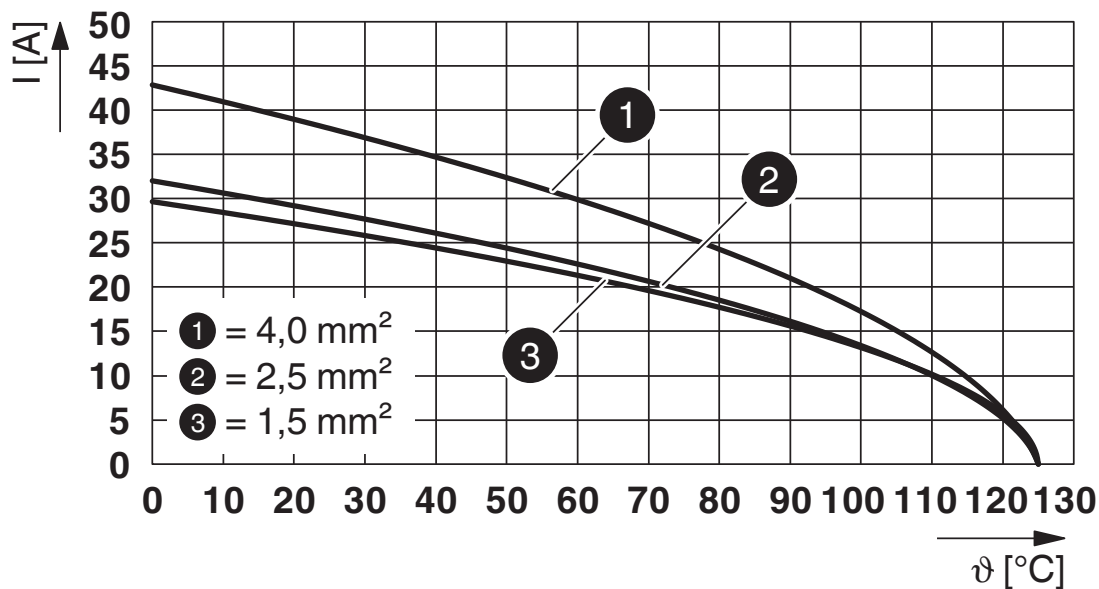
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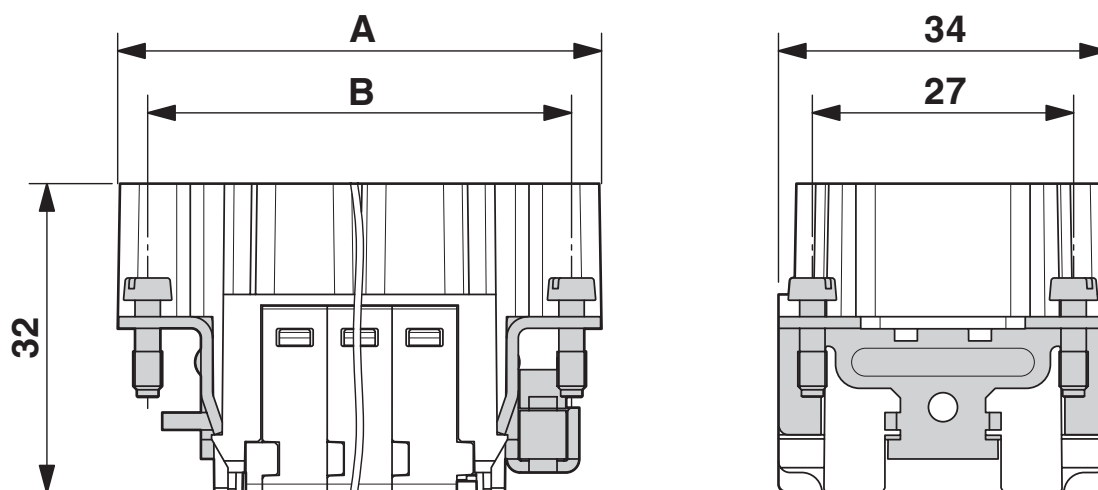
## Drawings

Diagram



Derating diagram

Dimensional drawing



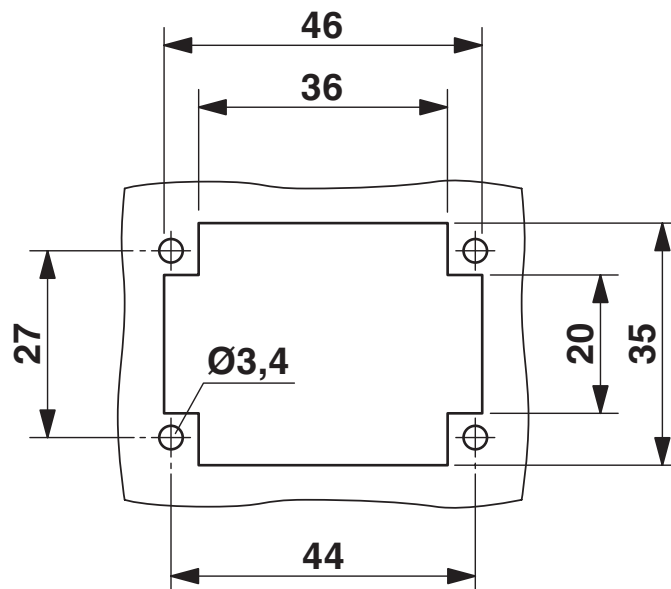
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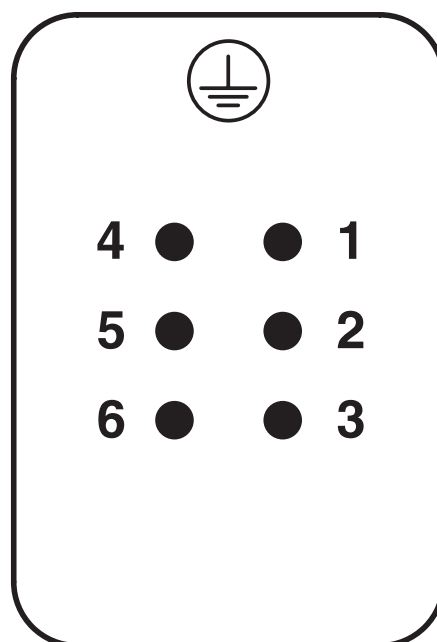


Dimensional drawing



Mounting cutout when used without housing

Schematic diagram



Connector pin assignment, connection side

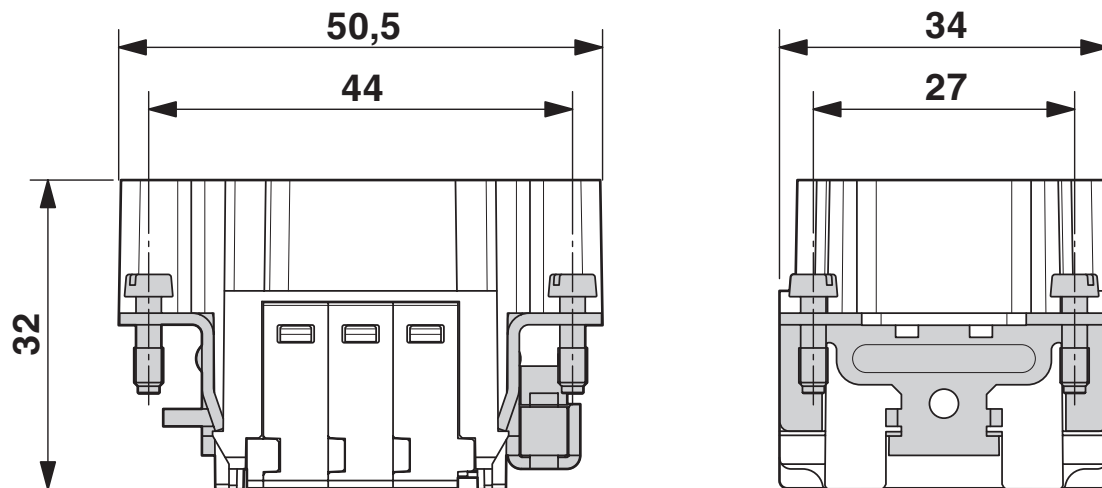
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Dimensional drawing



Male insert

# HC-B 6-I-CT-M - Contact insert



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1648157>

### DNV

Approval ID: TAE000037S



### CSA

Approval ID: 013631\_6233\_01

|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | 600 V                 | 20 A                  | 20 - 12           | -                           |



### EAC

Approval ID: RU C-DE.BL08.B.00511



### cULus Recognized

Approval ID: E468743

|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | 600 V                 | 13 A                  | -                 | -                           |



### cULus Recognized

Approval ID: E468743

|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | 600 V                 | 14 A                  | -                 | -                           |

# HC-B 6-I-CT-M - Contact insert



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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27440205 |
| ECLASS-12.0 | 27440205 |
| ECLASS-13.0 | 27440205 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC000438 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121500 |
|-------------|----------|

Environmental product compliance

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| China RoHS                             |                                          |
| Environment friendly use period (EFUP) | EFUP-E                                   |
|                                        | No hazardous substances above the limits |
| EU REACH SVHC                          |                                          |
| REACH candidate substance (CAS No.)    | No substance above 0.1 wt%               |

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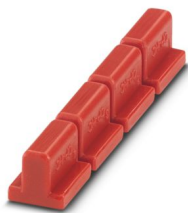


## Accessories

### CP-HC - Coding profile

1686478

<https://www.phoenixcontact.com/us/products/1686478>



Coding profile, 4 coding profiles per strip, for insertion in coding keyways

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### HC-CB - Coding bolt

1772722

<https://www.phoenixcontact.com/us/products/1772722>



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



## HC-CST - Coding element

1676857

<https://www.phoenixcontact.com/us/products/1676857>



Coding peg for coding up to 16 connectors

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## HC-CBU - Coding element

1676860

<https://www.phoenixcontact.com/us/products/1676860>



Coding socket for coding up to 16 connectors

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



## HC-B-PE-PT - Adapter

1054672

<https://www.phoenixcontact.com/us/products/1054672>



PE adapter with PT connection, for 1 PE connection, for HC-B / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

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## HC-B-2PE-PT - PE multiplier

1054675

<https://www.phoenixcontact.com/us/products/1054675>



PE adapter with PT connection, for 2 PE connections, for HC-B / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



## HC-B-3PE - PE multiplier

1644326

<https://www.phoenixcontact.com/us/products/1644326>

PE multiplier, for 3 PE connections, for HC-B / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts



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## HC-B-PES - Screw

1604997

<https://www.phoenixcontact.com/us/products/1604997>

PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64



## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



## HC-B-ZG - Strain relief clamp

1685327

<https://www.phoenixcontact.com/us/products/1685327>



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

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## HC-B-ZS - Strain relief clamp

1685330

<https://www.phoenixcontact.com/us/products/1685330>



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



## HC-CIF-B06-HFWL-PL - DIN rail mounting frame

1424334

<https://www.phoenixcontact.com/us/products/1424334>



DIN rail mounting frame, design: B6, for contact inserts, Top frame

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## HC-B 6-ANDOCK - Docking frame

1586112

<https://www.phoenixcontact.com/us/products/1586112>



Docking frames for racks, for type B6 contact inserts, with 4 M5 flat headed screws, slide-in offset for x/y axis of  $\pm 1.5$  mm

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



## HC-CIF-B06-24-BFAFL-PL - DIN rail mounting frame

1424338

<https://www.phoenixcontact.com/us/products/1424338>



DIN rail mounting frame, design: B6 - B24, for contact inserts, Base frame

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## HC-B24/6-ADP-SS - Adapter plate

1034215

<https://www.phoenixcontact.com/us/products/1034215>



Adapter plate, design: B24 to B6

## HC-B 6-I-CT-M - Contact insert

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### CK2,5-ED-0,50ST AG - Crimp contact

1663572

<https://www.phoenixcontact.com/us/products/1663572>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.5 mm<sup>2</sup> ... 0.5 mm<sup>2</sup>, AWG 20

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### CK2,5-ED-0,75ST AG - Crimp contact

1663585

<https://www.phoenixcontact.com/us/products/1663585>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.75 mm<sup>2</sup> ... 0.75 mm<sup>2</sup>, AWG 18

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-1,00ST AG - Crimp contact

1663598

<https://www.phoenixcontact.com/us/products/1663598>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 1 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

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### CK2,5-ED-1,50ST AG - Crimp contact

1663608

<https://www.phoenixcontact.com/us/products/1663608>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-2,50ST AG - Crimp contact

1663611

<https://www.phoenixcontact.com/us/products/1663611>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

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### CK2,5-ED-3,00ST AG - Crimp contact

1663624

<https://www.phoenixcontact.com/us/products/1663624>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 3 mm<sup>2</sup> ... 3 mm<sup>2</sup>, AWG 12

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-4,00ST AG - Crimp contact

1663637

<https://www.phoenixcontact.com/us/products/1663637>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 4 mm<sup>2</sup> ... 4 mm<sup>2</sup>, AWG 12

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### CK2,5-ED-0,50M AG - Crimp contact

1273667

<https://www.phoenixcontact.com/us/products/1273667>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 0.5 mm<sup>2</sup> ... 0.5 mm<sup>2</sup>, AWG 20

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-0,75M AG - Crimp contact

1273666

<https://www.phoenixcontact.com/us/products/1273666>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 0.75 mm<sup>2</sup> ... 0.75 mm<sup>2</sup>, AWG 18

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### CK2,5-ED-1,00M AG - Crimp contact

1273665

<https://www.phoenixcontact.com/us/products/1273665>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 1 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

# HC-B 6-I-CT-M - Contact insert

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## CK2,5-ED-1,50M AG - Crimp contact

1273664

<https://www.phoenixcontact.com/us/products/1273664>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

---

## CK2,5-ED-2,50M AG - Crimp contact

1273663

<https://www.phoenixcontact.com/us/products/1273663>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-3,00M AG - Crimp contact

1273648

<https://www.phoenixcontact.com/us/products/1273648>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 3 mm<sup>2</sup> ... 3 mm<sup>2</sup>, AWG 12

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### CK2,5-ED-4,00M AG - Crimp contact

1273620

<https://www.phoenixcontact.com/us/products/1273620>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: silver-plated, connection cross section: 4 mm<sup>2</sup> ... 4 mm<sup>2</sup>, AWG 12

## HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-0,37ST AU - Crimp contact

1585663

<https://www.phoenixcontact.com/us/products/1585663>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.14 mm<sup>2</sup> ... 0.37 mm<sup>2</sup>, AWG 22 ... 26

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### CK2,5-ED-0,50ST AU - Crimp contact

1674804

<https://www.phoenixcontact.com/us/products/1674804>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.5 mm<sup>2</sup> ... 0.5 mm<sup>2</sup>, AWG 20

## HC-B 6-I-CT-M - Contact insert

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### CK2,5-ED-1,00ST AU - Crimp contact

1674781

<https://www.phoenixcontact.com/us/products/1674781>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 1 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

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### CK2,5-ED-1,50ST AU - Crimp contact

1674778

<https://www.phoenixcontact.com/us/products/1674778>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-2,50ST AU - Crimp contact

1674817

<https://www.phoenixcontact.com/us/products/1674817>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

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### CK2,5-ED-4,00ST AU - Crimp contact

1674794

<https://www.phoenixcontact.com/us/products/1674794>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 4 mm<sup>2</sup> ... 4 mm<sup>2</sup>, AWG 12

## HC-B 6-I-CT-M - Contact insert

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### CK2,5-ED-0,37M AU - Crimp contact

1273603

<https://www.phoenixcontact.com/us/products/1273603>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 0.14 mm<sup>2</sup> ... 0.37 mm<sup>2</sup>, AWG 22 ... 26

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### CK2,5-ED-0,50M AU - Crimp contact

1273601

<https://www.phoenixcontact.com/us/products/1273601>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 0.5 mm<sup>2</sup> ... 0.5 mm<sup>2</sup>, AWG 20

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-1,00M AU - Crimp contact

1273582

<https://www.phoenixcontact.com/us/products/1273582>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 1 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

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### CK2,5-ED-1,50M AU - Crimp contact

1273581

<https://www.phoenixcontact.com/us/products/1273581>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

## HC-B 6-I-CT-M - Contact insert

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<https://www.phoenixcontact.com/us/products/1648157>



### CK2,5-ED-2,50M AU - Crimp contact

1273572

<https://www.phoenixcontact.com/us/products/1273572>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

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### CK2,5-ED-4,00M AU - Crimp contact

1273568

<https://www.phoenixcontact.com/us/products/1273568>



Crimp contact, contact diameter: 2.5 mm, turned, Pin, contact material: Copper alloy, lead-free, contact surface: gold-plated, connection cross section: 4 mm<sup>2</sup> ... 4 mm<sup>2</sup>, AWG 12

## HC-B 6-I-CT-M - Contact insert

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## HC-B 6-I-CT-F - Contact insert

1648160

<https://www.phoenixcontact.com/us/products/1648160>



Contact insert, number of positions: 6+PE, size: B6, number of connections per position: 1, Socket, Crimp connection, 500 V, 16 A, 0.5 mm<sup>2</sup> ... 4 mm<sup>2</sup>, application: Power

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## UNIFOX MT-CK 1.6/2.5 - Assembly tool

1089092

<https://www.phoenixcontact.com/us/products/1089092>



Assembly tool, for CK 1.6... crimp contacts for small conductor cross sections

# HC-B 6-I-CT-M - Contact insert

1648157

<https://www.phoenixcontact.com/us/products/1648157>



## UNIFOX RT-CK 2.5 - Contact removal tool

1072067

<https://www.phoenixcontact.com/us/products/1072067>

Contact removal tool, for turned CK 2,5... contacts



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