
PART NUMBER**74HC378N-ROCV**

**Rochester Electronics
Manufactured Components**

Rochester branded components are manufactured using either die/wafers purchased from the original suppliers or Rochester wafers recreated from the original IP. All re-creations are done with the approval of the Original Component Manufacturer. (OCM)

Parts are tested using original factory test programs or Rochester developed test solutions to guarantee product meets or exceeds the OCM data sheet.

Quality Overview

- ISO-9001
- AS9120 certification
- Qualified Manufacturers List (QML) MIL-PRF-38535
 - Class Q Military
 - Class V Space Level

Qualified Suppliers List of Distributors (QSLD)

- Rochester is a critical supplier to DLA and meets all industry and DLA standards.

Rochester Electronics, LLC is committed to supplying products that satisfy customer expectations for quality and are equal to those originally supplied by industry manufacturers.

The original manufacturer's datasheet accompanying this document reflects the performance and specifications of the Rochester manufactured version of this device. Rochester Electronics guarantees the performance of its semiconductor products to the original OCM specifications. 'Typical' values are for reference purposes only. Certain minimum or maximum ratings may be based on product characterization, design, simulation, or sample testing.

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SN54HC377, SN54HC378, SN54HC379 SN74HC377, SN74HC378, SN74HC379

Octal, Hex, and Quad D-Type Flip-Flops with Clock Enable

These circuits are positive-edge-triggered D-type flip-flops with an enable input. The 'HC377, 'HC378, and 'HC379 devices are similar to 'HC273, 'HC174, and 'HC175 respectively, but feature a latched clock enable ($\overline{G}$) instead of a common clear.

Information at the D inputs meeting the setup time requirements is transferred to the Q outputs on the positive-going edge of the clock pulse if $\overline{G}$ is low. Clock triggering occurs at a particular voltage level and is not directly related to the transition time of the positive-going pulse. When the clock input is at either the high or low level, the D input signal has no effect at the output. The circuits are designed to prevent false clocking by transitions at the $\overline{G}$ input.

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SN54HC377, SN54HC378, SN54HC379 SN74HC377, SN74HC378, SN74HC379 OCTAL, HEX, AND QUAD D-TYPE FLIP-FLOPS WITH CLOCK ENABLE

SCLS202 – D2684, DECEMBER 1982 – REVISED JUNE 1989

- 'HC377 and 'HC378 Contain Eight and Six Flip-Flops, Respectively, with Single-Rail Outputs
- 'HC379 Contains Four Flip-Flops with Double-Rail Outputs
- Clock Enable Latched to Avoid False Clocking
- Applications Include:
Buffer/Storage Registers
Shift Registers
Pattern Generators
- Package Options Include Plastic "Small Outline" Packages, Ceramic Chip Carriers, and Standard Plastic and Ceramic 300-mil DIPs
- Dependable Texas Instruments Quality and Reliability

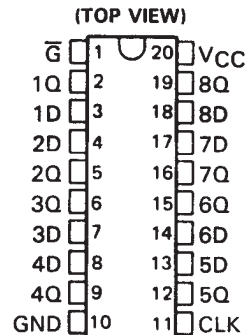
description

These circuits are positive-edge-triggered D-type flip-flops with an enable input. The 'HC377, 'HC378, and 'HC379 devices are similar to 'HC273, 'HC174, and 'HC175 respectively, but feature a latched clock enable ($\overline{G}$) instead of a common clear.

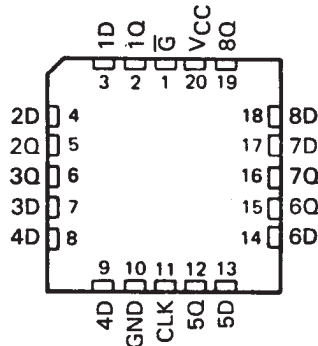
Information at the D inputs meeting the setup time requirements is transferred to the Q outputs on the positive-going edge of the clock pulse if $\overline{G}$ is low. Clock triggering occurs at a particular voltage level and is not directly related to the transition time of the positive-going pulse. When the clock input is at either the high or low level, the D input signal has no effect at the output. The circuits are designed to prevent false clocking by transitions at the $\overline{G}$ input.

The SN54HC377, SN54HC378, and SN54HC379 are characterized for operation over the full military temperature range of -55°C to 125°C . The SN74HC377, SN74HC378, and SN74HC379 are characterized for operation from -40°C to 85°C .

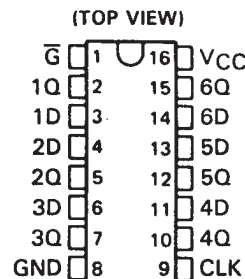
SN54HC377 . . . J PACKAGE
SN74HC377 . . . DW OR N PACKAGE



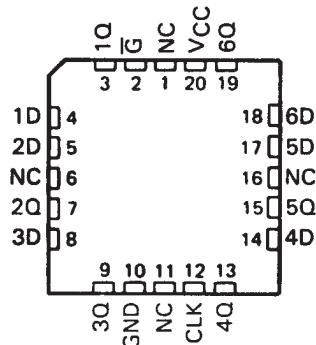
SN54HC377 . . . FK PACKAGE
(TOP VIEW)



SN54HC378 . . . J PACKAGE
SN74HC378 . . . D OR N PACKAGE



SN54HC378 . . . FK PACKAGE
(TOP VIEW)



NC—No internal connection

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

 **TEXAS
INSTRUMENTS**

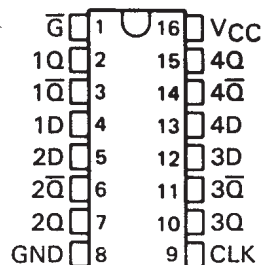
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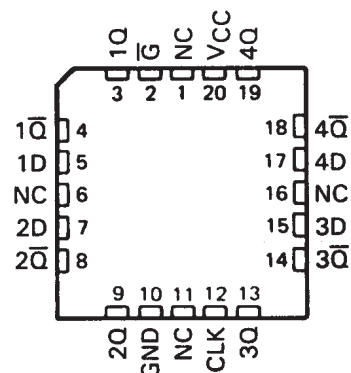
SN54HC377, SN54HC378, SN54HC379 SN74HC377, SN74HC378, SN74HC379 OCTAL, HEX, AND QUAD D-TYPE FLIP-FLOPS WITH CLOCK ENABLE

SCLS202 – D2684, DECEMBER 1982 – REVISED JUNE 1989

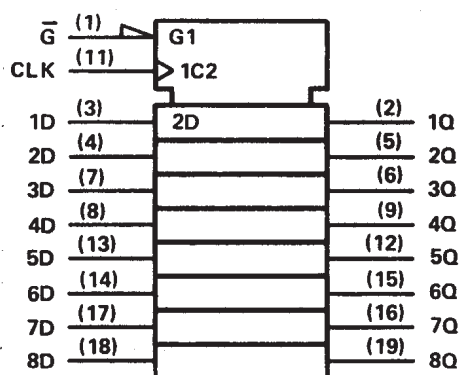
SN54HC379 . . . J PACKAGE
SN74HC379 . . . D, J, OR N PACKAGE
(TOP VIEW)



SN54HC379 . . . FK PACKAGE
(TOP VIEW)



'HC377 logic symbol†



† This symbol is in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

Pin numbers shown are for DW, J, and N packages.

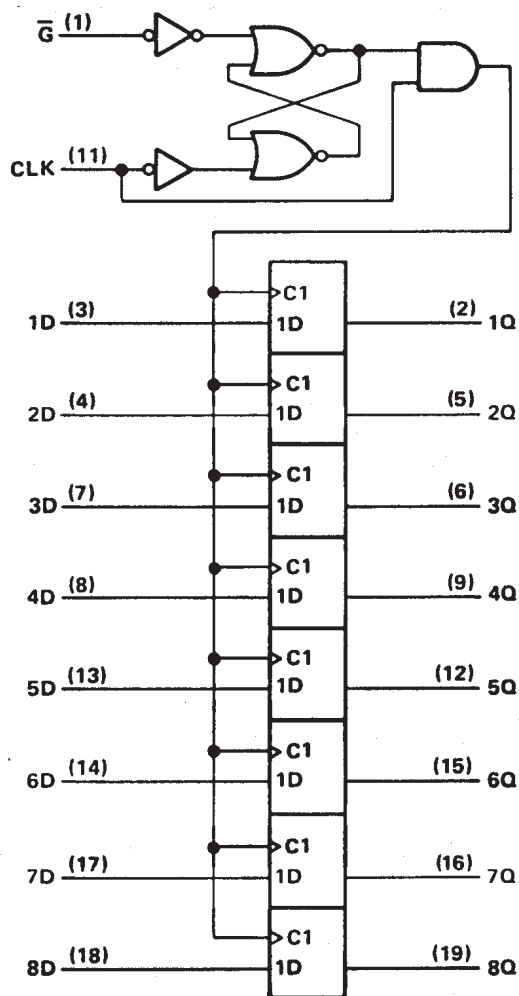
FUNCTION TABLE
(EACH FLIP-FLOP)

INPUTS			OUTPUT
$\bar{G}$	CLOCK	DATA	Q
H	X	X	Q_0
L	↑	H	H
L	↑	L	L
X	L	X	Q_0

H = high level, L = low level, X = irrelevant

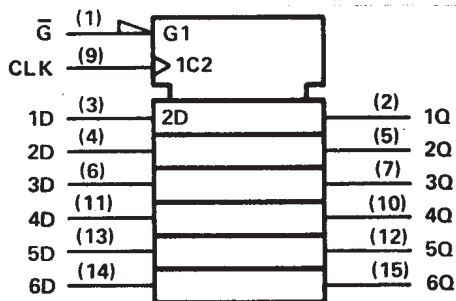
NC—No internal connection

'HC377 logic diagram (positive logic)



Pin numbers shown are for DW, J, and N packages.

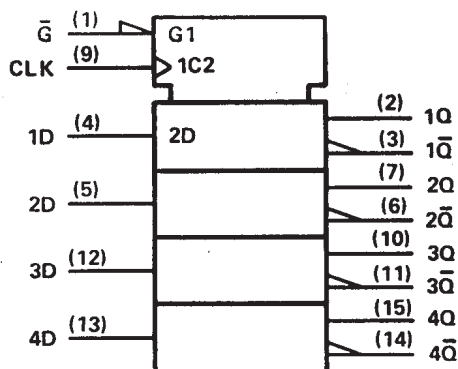
'HC378 logic symbol†



FUNCTION TABLE
(EACH FLIP-FLOP)

INPUTS			OUTPUT
$\bar{G}$	CLOCK	DATA	Q
H	X	X	Q_0
L	↑	H	H
L	↑	L	L
X	L	X	Q_0

'HC379 logic symbol†



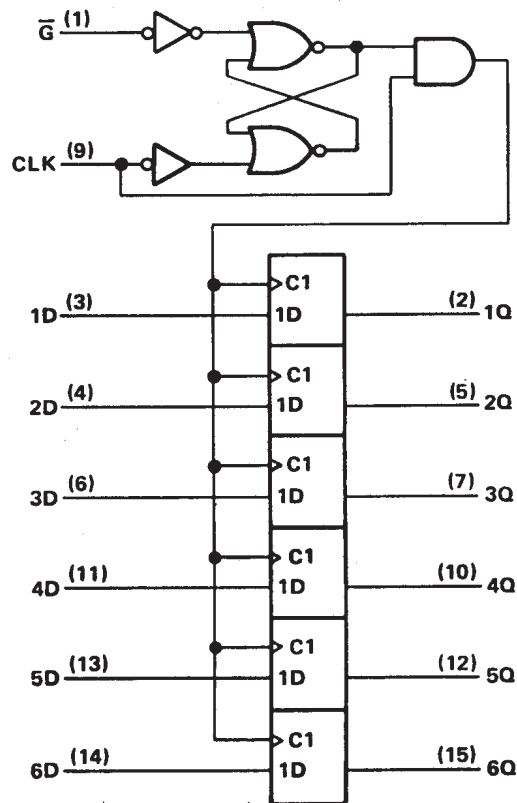
FUNCTION TABLE
(EACH FLIP-FLOP)

INPUTS			OUTPUTS	
$\bar{G}$	CLOCK	DATA	Q	$\bar{Q}$
H	X	X	Q_0	$\bar{Q}_0$
L	↑	H	H	L
L	↑	L	L	H
X	L	X	Q_0	$\bar{Q}_0$

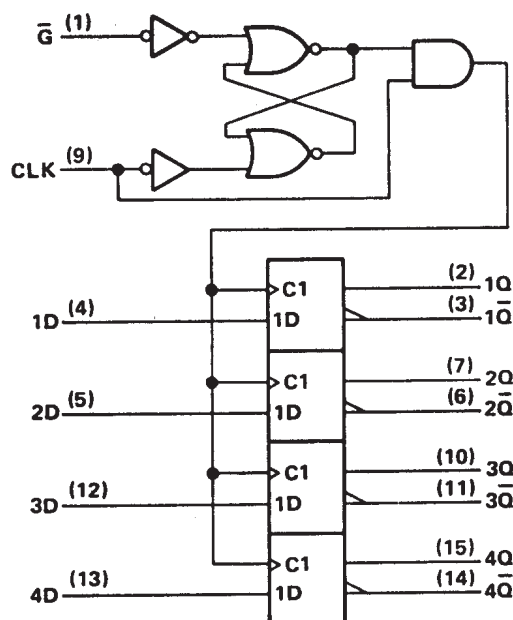
†These symbols are in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

Pin numbers are for D, J, and N packages.

'HC378 logic diagram (positive logic)



'HC379 logic diagram (positive logic)



**SN54HC377, SN54HC378, SN54HC379
SN74HC377, SN74HC378, SN74HC379
OCTAL, HEX, AND QUAD D-TYPE FLIP-FLOPS WITH CLOCK ENABLE**

SCLS202 – D2684, DECEMBER 1982 – REVISED JUNE 1989

absolute maximum ratings over operating free-air temperature range†

Supply voltage, V_{CC}	–0.5 V to 7 V
Input clamp current, I_{IK} ($V_I < 0$ or $V_I > V_{CC}$)	±20 mA
Output clamp current, I_{OK} ($V_O < 0$ or $V_O > V_{CC}$)	±20 mA
Continuous output current, I_O ($V_O = 0$ to V_{CC})	±25 mA
Continuous current through V_{CC} or GND pins	±50 mA
Lead temperature 1,6 mm (1/16 in) from case for 60 s: FK or J package	300°C
Lead temperature 1,6 mm (1/16 in) from case for 10 s: D, DW, or N package	260°C
Storage temperature range	–65°C to 150°C

† Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

recommended operating conditions

		SN54HC377 SN54HC378 SN54HC379			SN74HC377 SN74HC378 SN74HC379			UNIT
		MIN	NOM	MAX	MIN	NOM	MAX	
V_{CC}	Supply voltage	2	5	6	2	5	6	V
V_{IH}	High-level input voltage	$V_{CC} = 2\text{ V}$ 1.5 $V_{CC} = 4.5\text{ V}$ 3.15 $V_{CC} = 6\text{ V}$ 4.2			$V_{CC} = 2\text{ V}$ 1.5 $V_{CC} = 4.5\text{ V}$ 3.15 $V_{CC} = 6\text{ V}$ 4.2			V
V_{IL}	Low-level input voltage	$V_{CC} = 2\text{ V}$ 0 $V_{CC} = 4.5\text{ V}$ 0 $V_{CC} = 6\text{ V}$ 0			$V_{CC} = 2\text{ V}$ 0 $V_{CC} = 4.5\text{ V}$ 0 $V_{CC} = 6\text{ V}$ 0			V
V_I	Input voltage	0			0			V
V_O	Output voltage	0			0			V
t_t	Input transition (rise and fall) times	$V_{CC} = 2\text{ V}$ 0 $V_{CC} = 4.5\text{ V}$ 0 $V_{CC} = 6\text{ V}$ 0			$V_{CC} = 2\text{ V}$ 0 $V_{CC} = 4.5\text{ V}$ 0 $V_{CC} = 6\text{ V}$ 0			ns
T_A	Operating free-air temperature	–55			–40			°C

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	V_{CC}	$T_A = 25^\circ\text{C}$			SN54HC377 SN54HC378 SN54HC379		SN74HC377 SN74HC378 SN74HC379		UNIT
			MIN	TYP	MAX	MIN	MAX	MIN	MAX	
V_{OH}	$V_I = V_{IH}$ or V_{IL} , $I_{OH} = -20\text{ }\mu\text{A}$	2 V	1.9	1.998		1.9		1.9		V
		4.5 V	4.4	4.499		4.4		4.4		
		6 V	5.9	5.999		5.9		5.9		
	$V_I = V_{IH}$ or V_{IL} , $I_{OH} = -4\text{ mA}$	4.5 V	3.98	4.30		3.7		3.84		
V_{OL}	$V_I = V_{IH}$ or V_{IL} , $I_{OH} = -5.2\text{ mA}$	6 V	5.48	5.80		5.2		5.34		V
	$V_I = V_{IH}$ or V_{IL} , $I_{OL} = 20\text{ }\mu\text{A}$	2 V		0.002	0.1		0.1		0.1	
		4.5 V		0.001	0.1		0.1		0.1	
		6 V		0.001	0.1		0.1		0.1	
	$V_I = V_{IH}$ or V_{IL} , $I_{OL} = 4\text{ mA}$	4.5 V		0.17	0.26		0.4		0.33	
I_I	$V_I = V_{CC}$ or 0	6 V		±0.1	±100		±1000		±1000	nA
	$V_I = V_{CC}$ or 0, $I_O = 0$	6 V			8		160		80	μA
C_i		2 to 6 V		3	10		10		10	pF



SN54HC377, SN54HC378, SN54HC379
SN74HC377, SN74HC378, SN74HC379

OCTAL, HEX, AND QUAD D-TYPE FLIP-FLOPS WITH CLOCK ENABLE

SCLS202 – D2684, DECEMBER 1982 – REVISED JUNE 1989

timing requirements over recommended operating free-air temperature range (unless otherwise noted)

		V _{CC}	T _A = 25°C		SN54HC377 SN54HC378 SN54HC379		SN74HC377 SN74HC378 SN74HC379		UNIT
			MIN	MAX	MIN	MAX	MIN	MAX	
f _{clock}	Clock frequency	2 V	0	5	0	3	0	4	MHz
		4.5 V	0	25	0	16	0	20	
		6 V	0	29	0	19	0	23	
t _w	Pulse duration, CLK high or low	2 V	100		150		125		ns
		4.5 V	20		30		25		
		6 V	17		25		21		
t _{su}	D	2 V	100		150		125		ns
		4.5 V	20		30		25		
		6 V	17		25		21		
	$\bar{G}$ high or low	2 V	100		150		125		ns
		4.5 V	20		30		25		
		6 V	17		25		21		
t _h	$\bar{G}$ inactive or active, data	2 V	5		5		5		ns
		4.5 V	5		5		5		
		6 V	5		5		5		

switching characteristics over recommended operating free-air temperature range (unless otherwise noted), C_L = 50 pF (see Note 1)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC}	T _A = 25°C			SN54HC377 SN54HC378 SN54HC379		SN74HC377 SN74HC378 SN74HC379		UNIT
				MIN	TYP	MAX	MIN	MAX	MIN	MAX	
f _{max}			2 V	5	11		3		4		MHz
			4.5 V	25	54		16		20		
			6 V	29	64		19		23		
t _{pd}	CLK	Any	2 V		56	160		240		200	ns
			4.5 V		15	32		48		40	
			6 V		12	27		41		34	
t _t		Any	2 V		38	75		110		95	ns
			4.5 V		8	15		22		19	
			6 V		6	13		19		16	

C _{pd}	Power dissipation capacitance	No load, T _A = 25°C	30 pF typ
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Note 1: Load circuits and voltage waveforms are shown in Section 1.

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
5962-87807012A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Call TI	
5962-8780701RA	ACTIVE	CDIP	J	20	1	TBD	Call TI	Call TI	
SN54HC377J	ACTIVE	CDIP	J	20	1	TBD	A42	N / A for Pkg Type	
SN74HC377DW	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377DWE4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377DWG4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377DWR	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377DWRE4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377DWRG4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377N	ACTIVE	PDIP	N	20	20	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	
SN74HC377NE4	ACTIVE	PDIP	N	20	20	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	
SN74HC377NSR	ACTIVE	SO	NS	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377NSRE4	ACTIVE	SO	NS	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC377NSRG4	ACTIVE	SO	NS	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74HC378D	OBSOLETE	SOIC	D	16		TBD	Call TI	Call TI	
SN74HC378N	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI	
SN74HC378N3	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI	
SN74HC379N	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI	
SNJ54HC377FK	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	
SNJ54HC377J	ACTIVE	CDIP	J	20	1	TBD	A42	N / A for Pkg Type	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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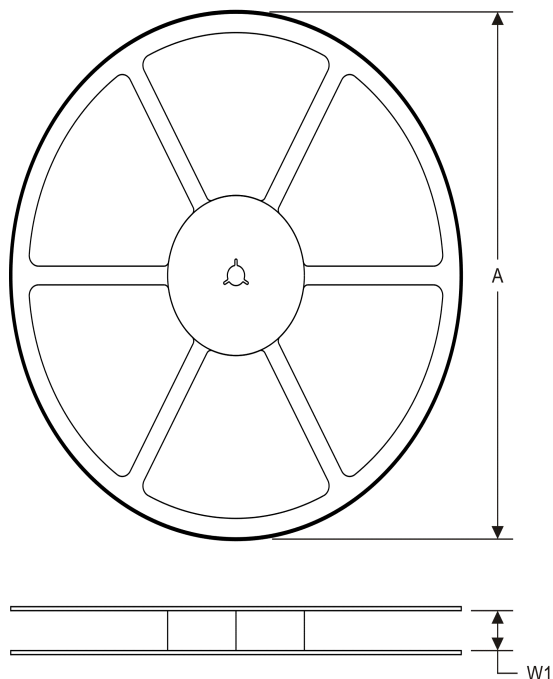
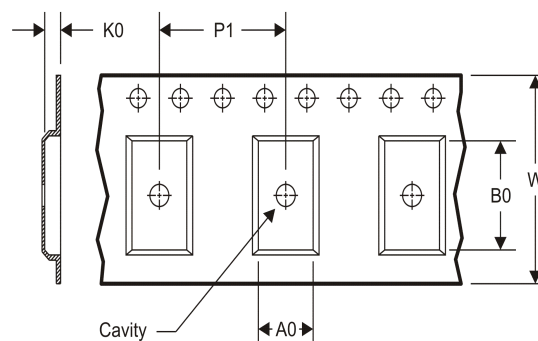
OTHER QUALIFIED VERSIONS OF SN54HC377, SN74HC377 :

- Catalog: [SN74HC377](#)

- Military: [SN54HC377](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product
- Military - QML certified for Military and Defense Applications

TAPE AND REEL INFORMATION
REEL DIMENSIONS

TAPE DIMENSIONS


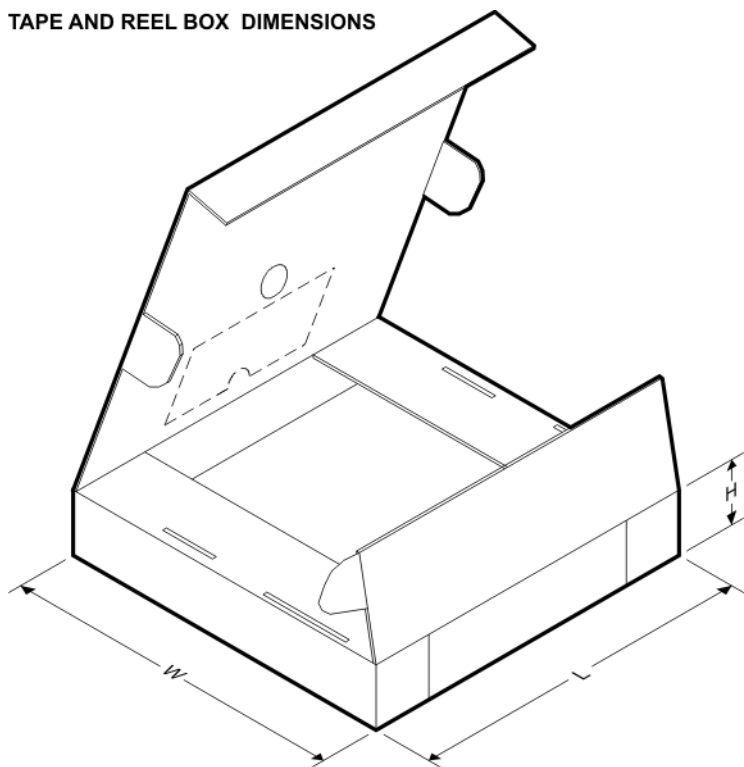
A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

TAPE AND REEL INFORMATION

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74HC377DWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.0	2.7	12.0	24.0	Q1
SN74HC377NSR	SO	NS	20	2000	330.0	24.4	8.2	13.0	2.5	12.0	24.0	Q1

TAPE AND REEL BOX DIMENSIONS



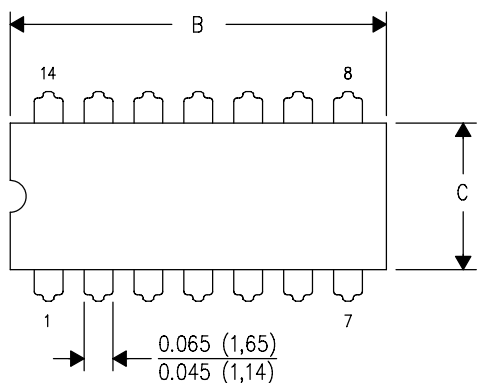
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74HC377DWR	SOIC	DW	20	2000	367.0	367.0	45.0
SN74HC377NSR	SO	NS	20	2000	367.0	367.0	45.0

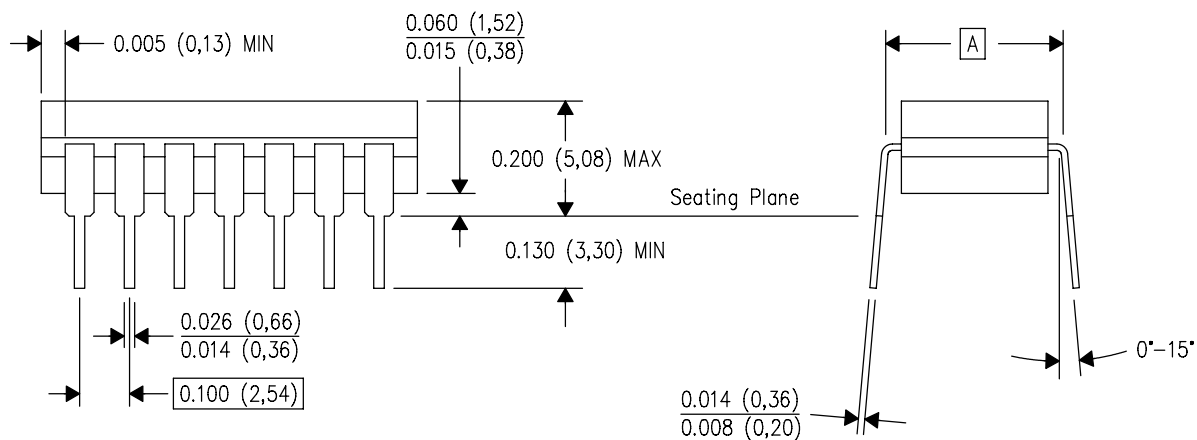
J (R-GDIP-T**)

14 LEADS SHOWN

CERAMIC DUAL IN-LINE PACKAGE



PINS ** DIM	14	16	18	20
A	0.300 (7,62) BSC	0.300 (7,62) BSC	0.300 (7,62) BSC	0.300 (7,62) BSC
B MAX	0.785 (19,94)	.840 (21,34)	0.960 (24,38)	1.060 (26,92)
B MIN	—	—	—	—
C MAX	0.300 (7,62)	0.300 (7,62)	0.310 (7,87)	0.300 (7,62)
C MIN	0.245 (6,22)	0.245 (6,22)	0.220 (5,59)	0.245 (6,22)



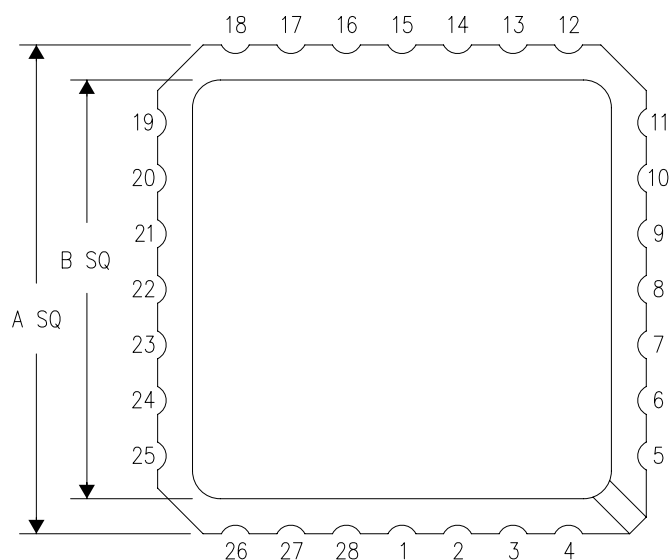
4040083/F 03/03

- NOTES:
- A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - C. This package is hermetically sealed with a ceramic lid using glass frit.
 - D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
 - E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

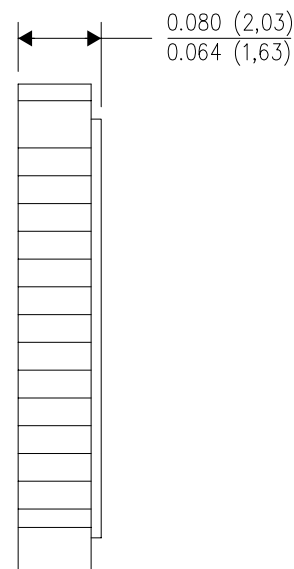
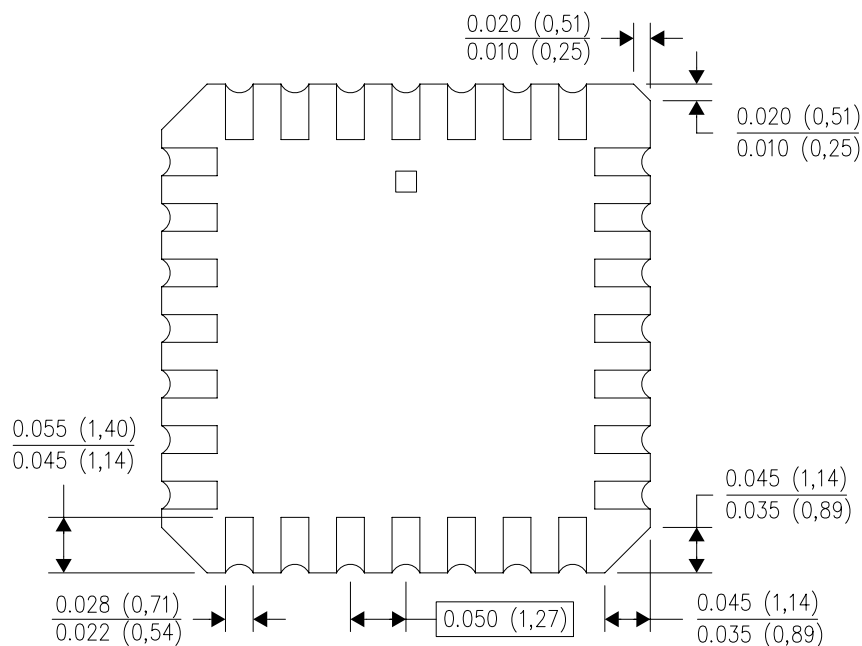
FK (S-CQCC-N**)

LEADLESS CERAMIC CHIP CARRIER

28 TERMINAL SHOWN



NO. OF TERMINALS **	A		B	
	MIN	MAX	MIN	MAX
20	0.342 (8,69)	0.358 (9,09)	0.307 (7,80)	0.358 (9,09)
28	0.442 (11,23)	0.458 (11,63)	0.406 (10,31)	0.458 (11,63)
44	0.640 (16,26)	0.660 (16,76)	0.495 (12,58)	0.560 (14,22)
52	0.740 (18,78)	0.761 (19,32)	0.495 (12,58)	0.560 (14,22)
68	0.938 (23,83)	0.962 (24,43)	0.850 (21,6)	0.858 (21,8)
84	1.141 (28,99)	1.165 (29,59)	1.047 (26,6)	1.063 (27,0)



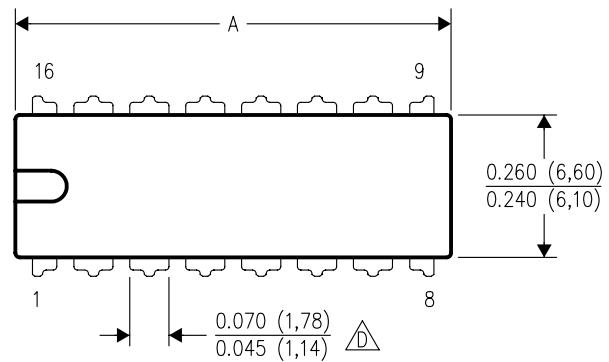
4040140/D 01/11

- NOTES:
- All linear dimensions are in inches (millimeters).
 - This drawing is subject to change without notice.
 - This package can be hermetically sealed with a metal lid.
 - Falls within JEDEC MS-004

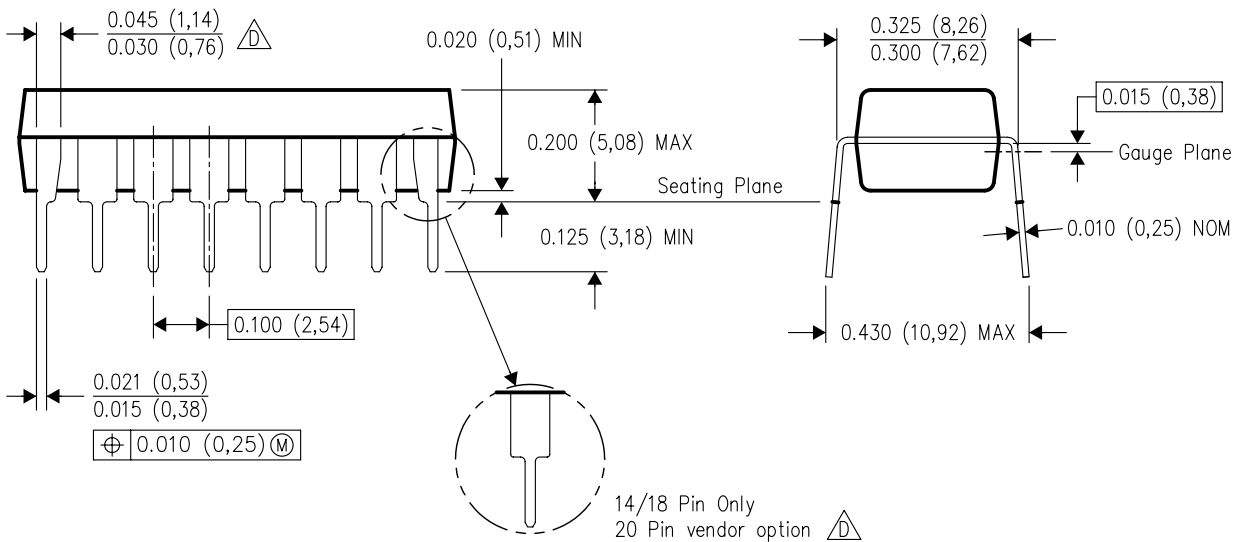
N (R-PDIP-T**)

16 PINS SHOWN

PLASTIC DUAL-IN-LINE PACKAGE



PINS **	14	16	18	20
DIM				
A MAX	0.775 (19,69)	0.775 (19,69)	0.920 (23,37)	1.060 (26,92)
A MIN	0.745 (18,92)	0.745 (18,92)	0.850 (21,59)	0.940 (23,88)
MS-001 VARIATION	AA	BB	AC	AD



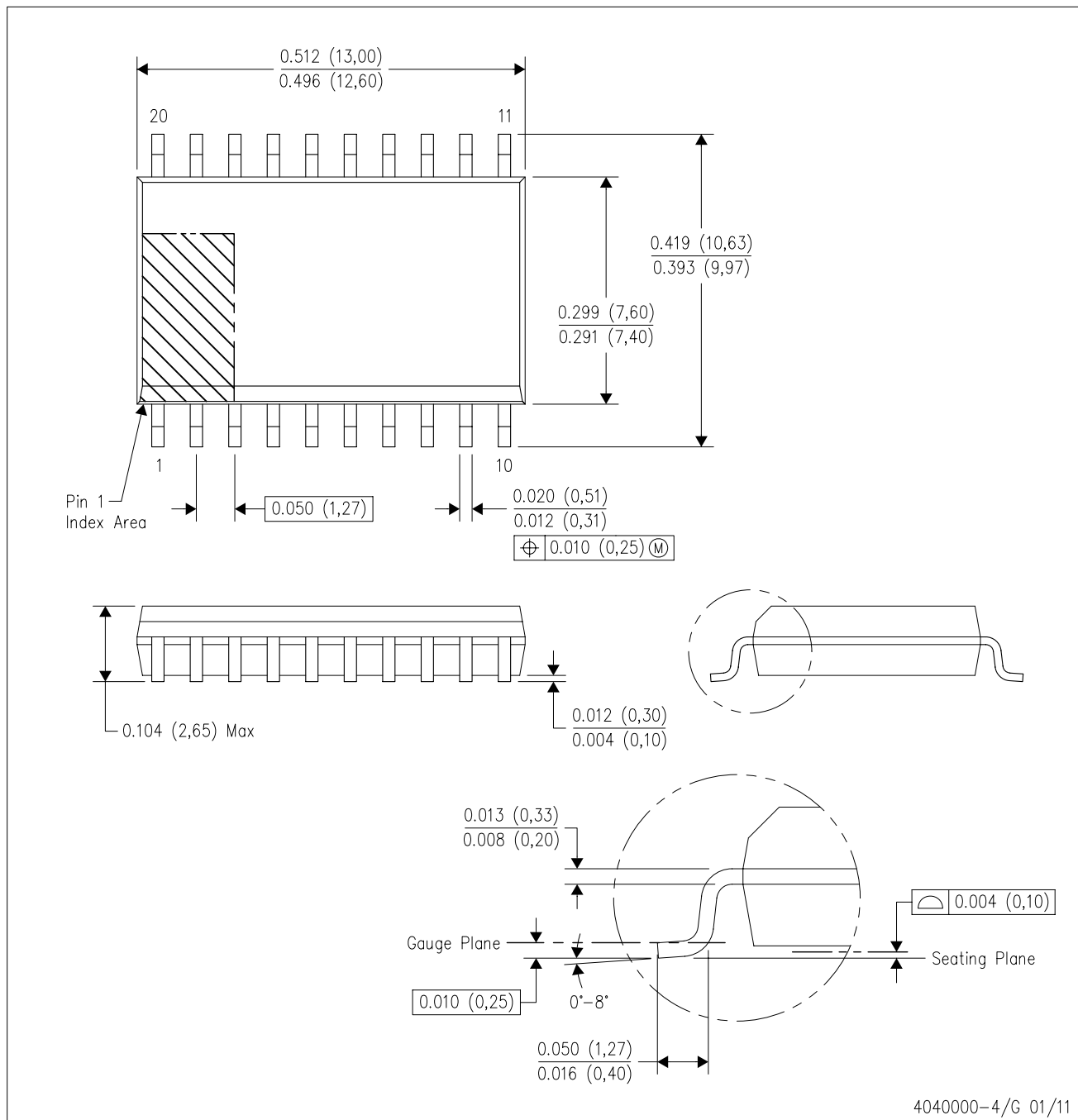
14/18 Pin Only
20 Pin vendor option

4040049/E 12/2002

- NOTES:
- A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
 - The 20 pin end lead shoulder width is a vendor option, either half or full width.

DW (R-PDSO-G20)

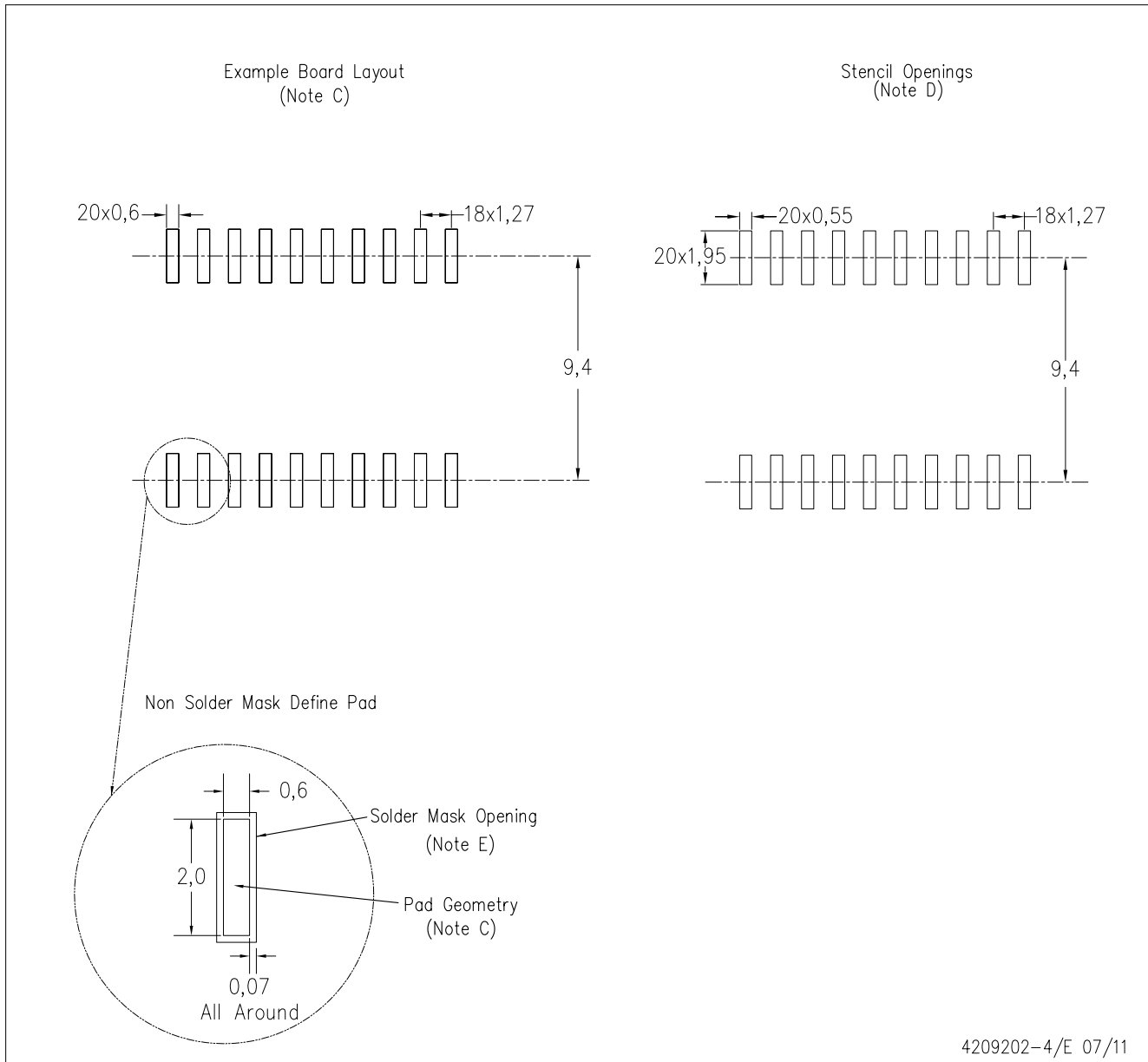
PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
 - D. Falls within JEDEC MS-013 variation AC.

DW (R-PDSO-G20)

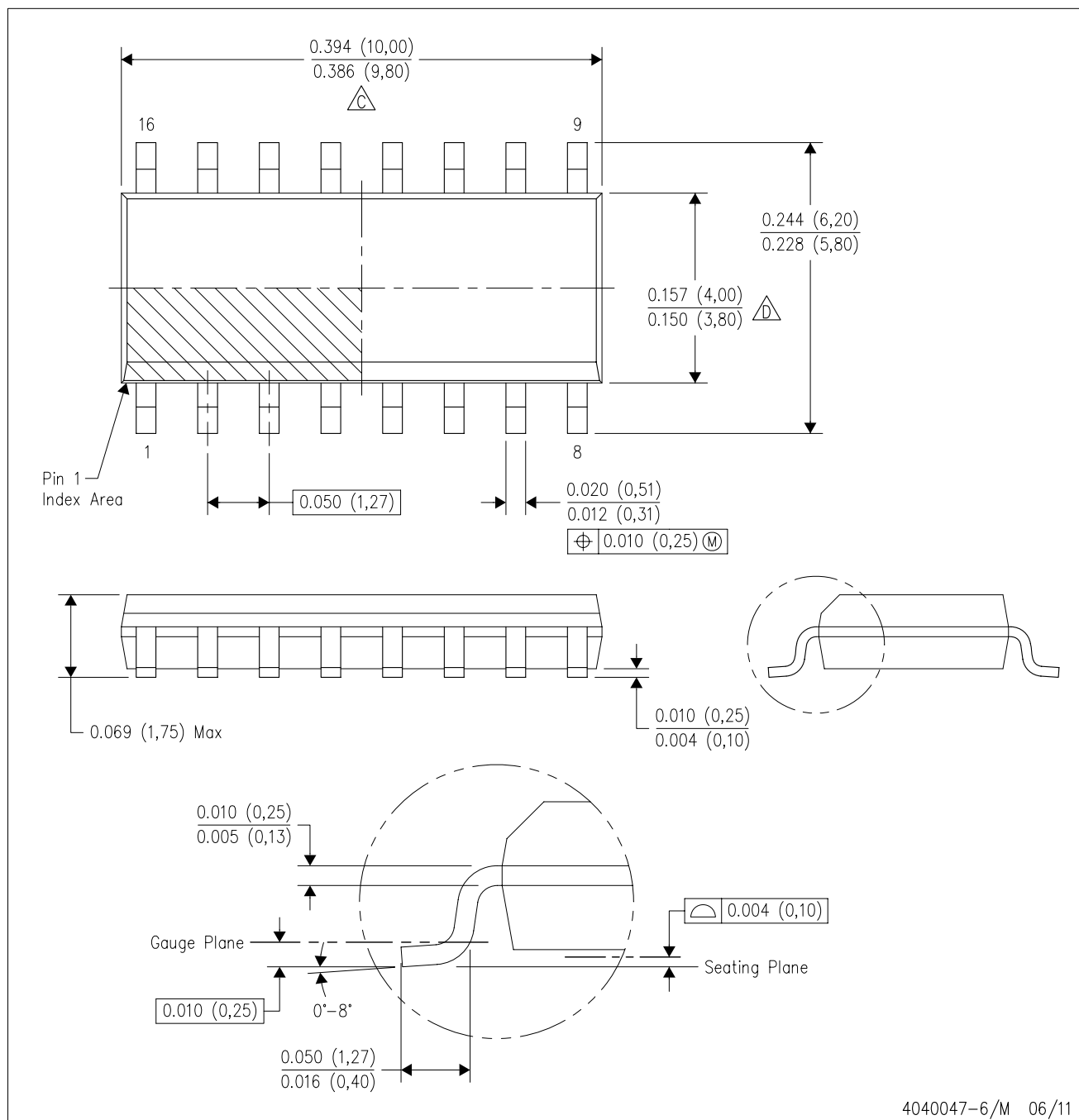
PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Refer to IPC7351 for alternate board design.
 - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525
 - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



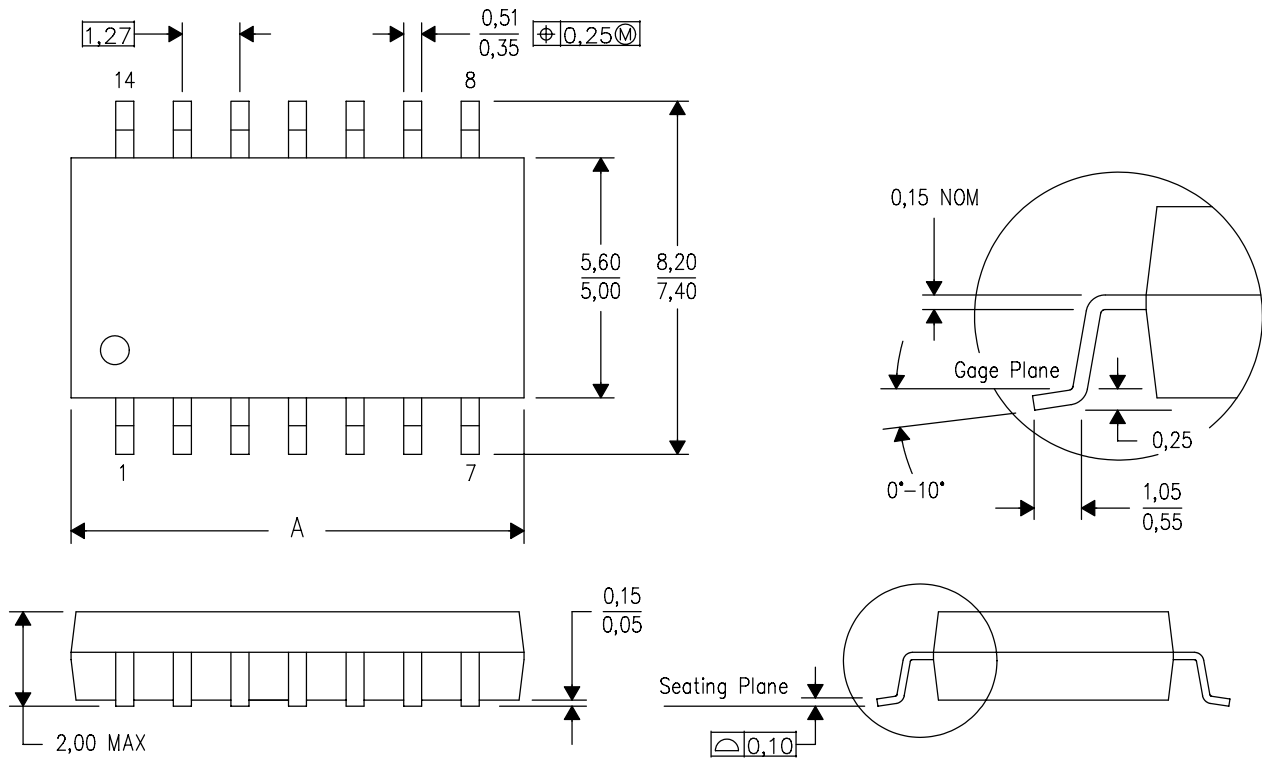
- NOTES:
- A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - $\triangle C$ Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
 - $\triangle D$ Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
 - E. Reference JEDEC MS-012 variation AC.

MECHANICAL DATA

NS (R-PDSO-G**)

PLASTIC SMALL-OUTLINE PACKAGE

14-PINS SHOWN



DIM \ PINS **	14	16	20	24
A MAX	10,50	10,50	12,90	15,30
A MIN	9,90	9,90	12,30	14,70

4040062/C 03/03

- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.

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