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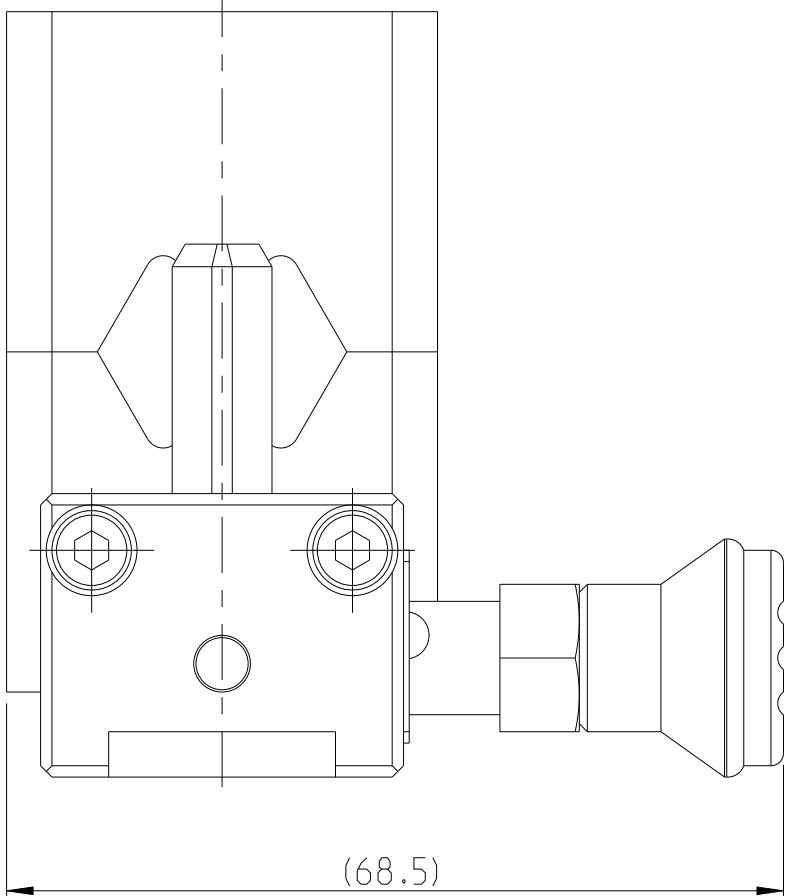
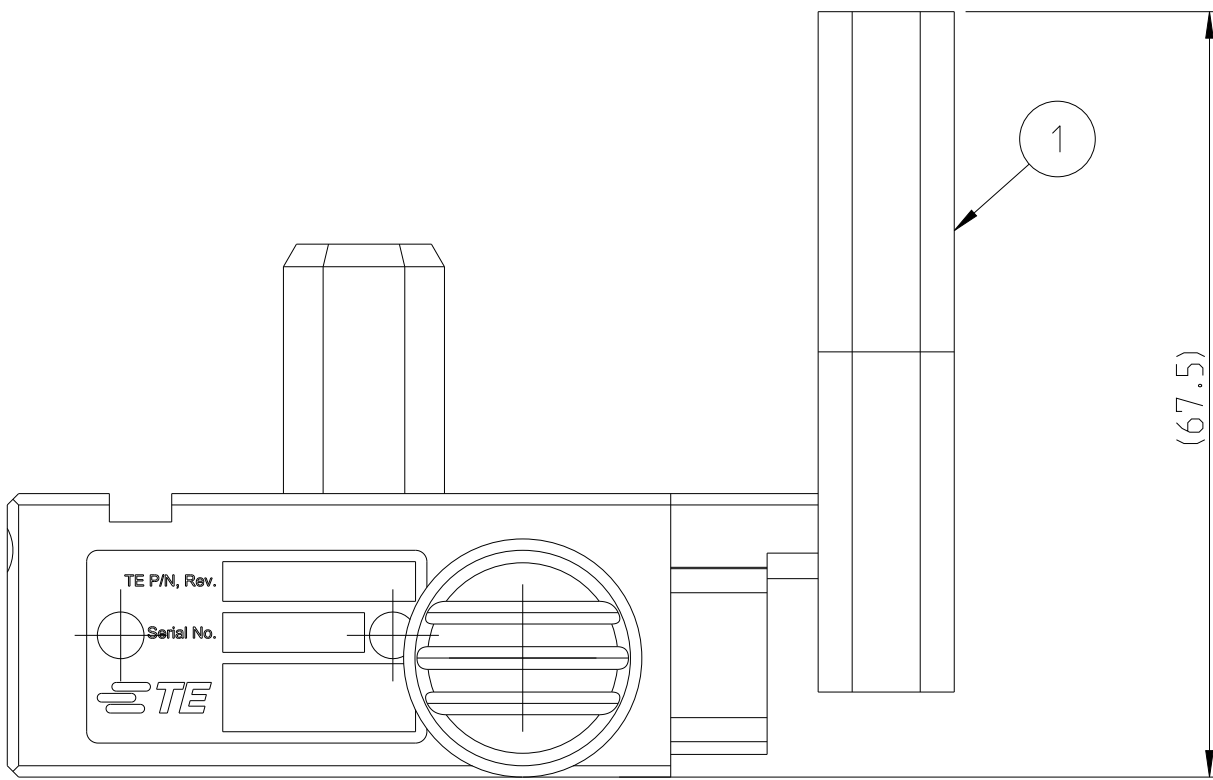
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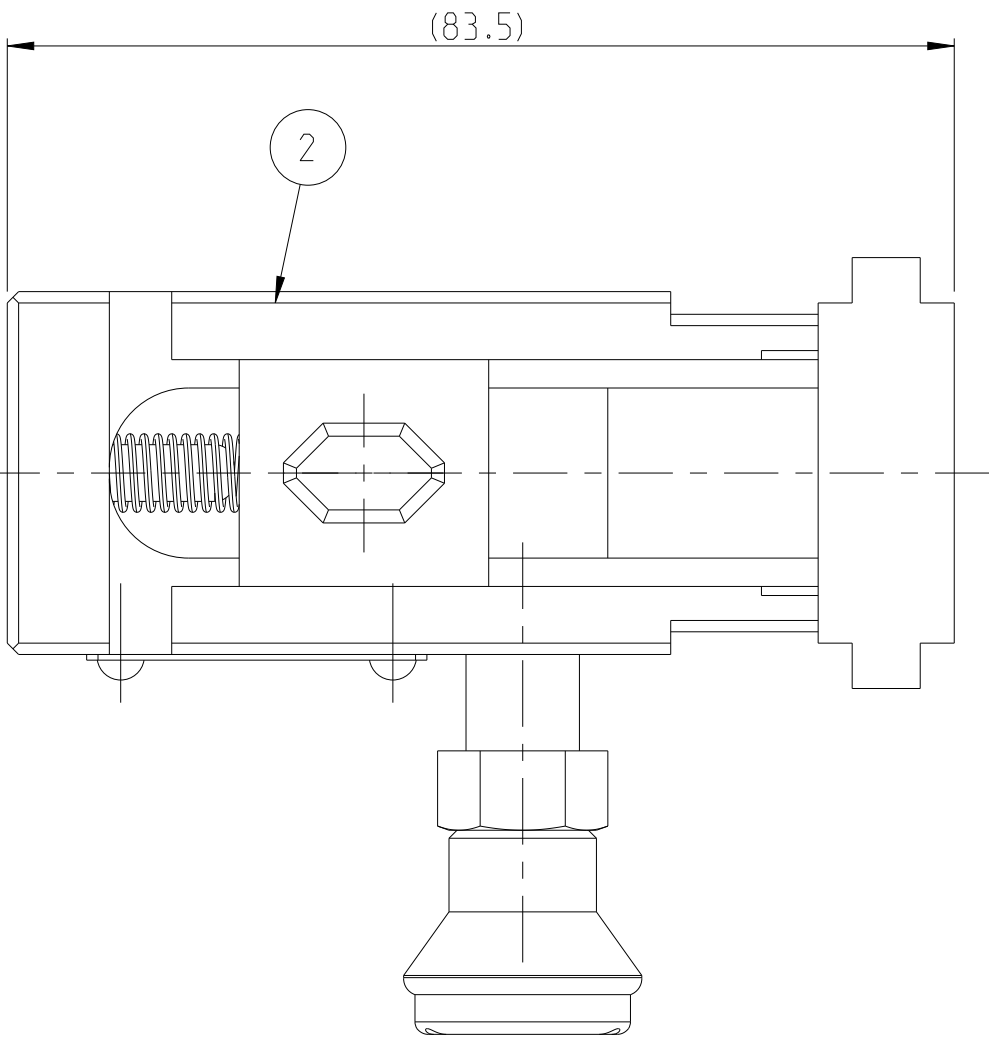
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	INITIAL RELEASE	15DEC2021	LS	MP
	E1	ECR-22-129065	09FEB2022	LS	MP

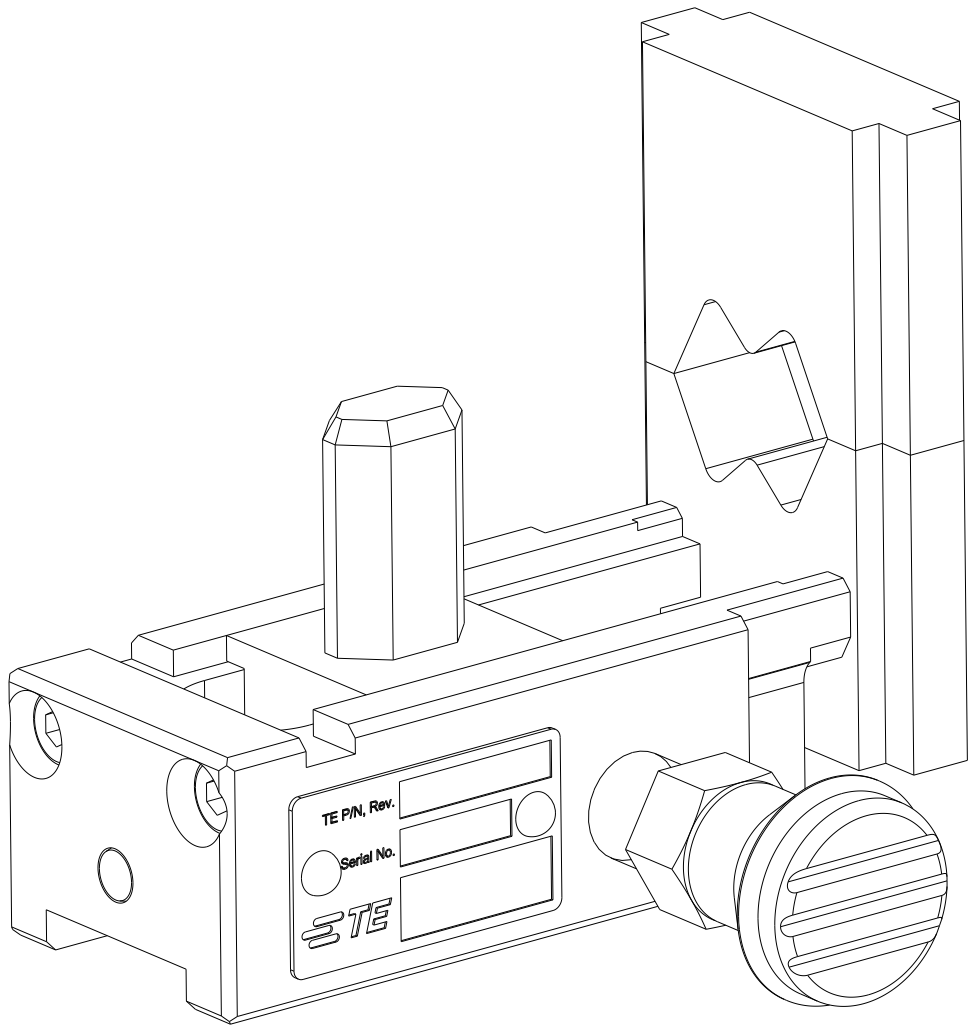


TERMINAL NAME	RING TONGUE, IPT 70 - 120MM2
TE TERMINAL PART NUMBER(S)	1670815-3 (INTERCABLE)
APPLICATION SPECIFICATION	114-18769
REFERENCE DRAWING	-
USED ON	528008-4 (HV CRIMPING MACHINE) - OBSOLETE WITH 541868-2 (ADAPTER) 1
INSTRUCTION SHEET	-

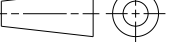
CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
HEW - 1823105-2	120mm2	15.8 ±0,3	-



1 ALTERNATIVE COMPONENTS FOR USING HV20, TCPN 2348822:
1x 2326383-1 (BASE PLATE ASSEMBLY)
1x 2234755-1 (ADAPTOR ASSY, FOR 528041, HV-20T)
1x 541868-1 (HV- CM DIE-SET ADAPTER)



1	7-563080-2	B	TOOL ASSEMBLY, IPT 120SQ.MM	2
1	7-1579009-5	A	DIE SET WITH W-CRIMP 120SQ.MM	1
QTY	PART NO	REV	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.Sandhu 15DEC2021	 TE Connectivity			
		CHK L.Sandhu 15DEC2021				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME DIE SET IPT T 120MM2 - -		
		APVD M.PAJUELO 15DEC2021				
		PRODUCT SPEC		SIZE A2		
		-				
		APPLICATION SPEC		CAGE CODE 00779		
		-				
MATERIAL		WEIGHT		DRAWING NO C-6-528040-6		
-		-				
-		CUSTOMER DRAWING		SCALE 3:2		
				REV E1		